



December 17, 2009

CERTIFIED MAIL RETURN RECEIPT REQUESTED 7009 2250 0003 5319 1292

Mr. John E. Kieling, Manager
Permits Management Program, Hazardous Waste Bureau
New Mexico Environment Department
2905 Rodeo Park Drive East, Building 1
Santa Fe, NM 87505-6303

RE: Safety-Kleen Systems, Inc. (hereafter referred to as Safety-Kleen)
2720 Girard Blvd NE
Albuquerque, NM 87107
EPA ID # NMD000804294
Class 1 Modification to RCRA Part B Permit



Dear Mr. Kieling:

In accordance with New Mexico Hazardous Waste Regulations NMAC 20.44.1.900 (40 CFR 270 incorporated by reference), this letter notifies you of a Class 1 Modification to the subject facility's Part B Permit, Attachment 7 Contingency Plan. This modification is necessary to update the Contingency Plan to reflect the contingency plan distribution requirements specified in Section '2.12.5 Arrangements with Local Authorities' of the RCRA permit and to update the emergency contact list with current information. In accordance with 40 CFR 270.42 Appendix I A.1, this modification is self-implementing. A more detailed explanation of the changes is given below

The updated emergency contact information is being sent to the Fire Department, Police Department and the Presbyterian Hospital. Attached are both clean and MS Word Tracking Changes versions of the modifications and copies the transmittal letters to those agencies. Please update your copies of the Contingency Plan with these changes.

Attachment 7

Section 7.2 Distribution and Amendment of the Plan

This section is supposed to show those entities that are to be provided with a copy of the contingency plan and its updates. It is changed to show those entities required by section 2.12.5 of the facility's RCRA permit and the Police Department. In addition, the telephone numbers on the list are removed as they are shown on the Emergency Contact List for each entry.

Section 7.4.5 Government Agencies and Local Authorities to be Notified

Reference to Rinchem, Inc. is substituted with reference to Safety-Kleen's 24-Hour emergency response service.



Section 7.7 Arrangement with Emergency Response Contractors

Reference to Rinchem, Inc. is substituted with reference to Safety-Kleen's 24-Hour emergency response service.

Attachment 7.3 Emergency Contact List

The Emergency Contact List is updated to reflect a change in the Primary Emergency Coordinator and his contact information, to add the NMED 24-Hour phone number to the list, to update the phone numbers for the Presbyterian Hospital, to remove Rinchem as the emergency response contractor and add Safety-Kleen's 24 hour emergency number instead, to remove the out of date 800 # for the poison control center, to remove the 'gate code', and to identify the two agencies that will be provided with updates to this list.

Safety-Kleen 24 hour service has access to all qualified contractors that may be needed to respond to an emergency at the branch and thus specifying a 'local' contractor is not necessary.

This Emergency Contact List is posted throughout the facility and readily accessible to any visitor at the site. The gate code is removed from this list because having it on this list is contrary to the security requirements of the RCRA Permit and Safety-Kleen's Transportation Security Plan.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision according to a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

In accordance with Class 1 permit modification procedures all parties on the facility mailing list will be notified of the modifications.

If you have any questions or require any additional information please contact me at (402) 630-4261.

Sincerely,



Randy Shaner
Environment, Health and Safety Manager
Safety-Kleen Systems Inc.

Attachments

Cc: Branch Files 1020 & 1440

ATTACHMENT 7 CONTINGENCY PLAN

7.1 INTRODUCTION AND PURPOSE

The contingency plan describes the actions to be taken by each employee in the event of a spill, fire, explosion, or other emergency. It includes the information necessary to address emergency situations efficiently and in such a manner as to prevent or minimize hazards to human health or the environment due to fire, explosion, or any other release of hazardous materials to the air, soil, surface, water, or groundwater.

The contingency plan is to be carried out immediately whenever there is a release of hazardous material, which could threaten human health or the environment. The Branch Manager ensures that the contingency plan is updated as necessary.

7.2 DISTRIBUTION AND AMENDMENT OF THE PLAN

The most current version of the contingency plan shall be maintained at the Facility and copies shall be distributed to:

1. Albuquerque Police Department
2. Presbyterian Hospital
or (non-emergencies)
3. Albuquerque Fire Department

7.3 ARRANGEMENTS WITH LOCAL AUTHORITIES

Arrangements have been made to familiarize the police department, fire department and local emergency response teams with the layout of the facility, the properties of hazardous materials handled and associated hazards, locations where facility personnel normally work, entrances to and roads inside the facility and possible evacuation routes. Arrangements have also been made to familiarize the Presbyterian Hospital with the types of injuries or illnesses, which could result from fires, explosions, or releases, and the properties of the hazardous waste handled at the Facility.

If a Safety-Kleen employee needs to be treated, the medical center and the ambulance service, if any is being used, shall be informed ahead of time, as much as possible, of the employee's name, the nature of the injury and any contamination involved.

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Deleted: 505-345-3655

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Deleted: 911

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Deleted: <#>Safety-Kleen 24-Hour Emergency...800-468-1760
Response. ¶
<#>New Mexico Environment Department. 505-827-9329 ¶
<#>Rinchem Inc.
... 505-883-4242 ¶
(24-Hour Central Security). ¶
<#>National Response Center. ... 800-424-8802 ¶

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Copies of the Contingency Plan transmittal letters to local authorities are located in Attachment 7-1.

7.4 EMERGENCY COORDINATOR

The Emergency Coordinator (EC) or alternate Emergency Coordinator is responsible for implementing the Contingency Plan during an emergency; however, all employees must be familiar with the procedures in this plan and are responsible for proper implementation of the plan should the emergency coordinator or alternate be unavailable. The Branch Manger is the emergency coordinator and the alternate emergency coordinator is a trained employee designated to this position by the Branch Manager.

The emergency coordinator and alternate must be familiar with all aspects of this contingency plan, the operations and activities at the Facility, the location and characteristics of materials handled, the location of all records within the facility and the facility layout. In addition, these coordinators have the authority to commit the resources necessary to carry out the contingency plan. Their home addresses and telephone numbers, as well as the office telephone number, are listed in Attachment F-1. Also listed in Attachment F are the assigned duties of each employee during an emergency. At least one employee will be at the facility or on call to respond to an emergency situation. In addition, facility personnel should be aware of the location of emergency equipment. An emergency equipment location plan is included in Attachment 7-2.

7.4.1 Responsibilities During an Emergency

Whenever there is an imminent or actual emergency situation that requires implementation of this Contingency Plan, the Emergency Coordinator (or alternate when the Emergency Coordinator is not available) shall immediately:

1. Activate the internal facility communication system to notify all facility personnel;
2. Notify Safety-Kleen's Emergency Response Coordinator using the 24-hour telephone number, 1-800-468-1760; and
3. Notify appropriate state or local agencies with designated response roles.

Whenever there is a release, fire, or explosion, the emergency coordinator shall immediately try to identify the character, exact source, amount, and extent of any contamination. Because of the limited number of materials handled at the Facility, the emergency coordinator may be able to do this by observation or by

review of Facility records. If necessary, outside laboratories may be contacted to perform chemical analyses.

Concurrently, the emergency coordinator must assess possible hazards to human health or the environment that may result from the release, fire, or explosion. This assessment shall consider both direct and indirect effects of the release, fire, explosion (i.e. the effects of any toxic, irritating, or asphyxiating gases that may be generated, or the effects of any hazardous run-off).

During an emergency, the EC shall take all measures necessary to ensure that fires, explosions, and releases do not occur, recur, or spread to other hazardous waste at the Facility. These measures must include where applicable, stopping processes and operations, collecting and containing released waste, and removing or isolating containers.

7.4.2 Remedial Action Responsibilities

If the environment has been contaminated or there is a potential for contamination as a result of a fire, explosion, or spill, the EC shall contact Safety-Kleen's Emergency Response Coordinator to report the incident. Any situation that has the potential for releasing solvent or solvent vapors or causing a fire or explosion shall also be addressed in accordance with the contingency plan. Should there be any questions as to whether this plan should be implemented (i.e., a problem is suspected but cannot be confirmed), Safety-Kleen's regional and/or corporate offices should be consulted for guidance.

The Emergency Coordinator shall ensure that, in the affected area(s) of the Facility that:

1. No substance that may be incompatible with the released materials is brought on site until cleanup procedures are completed; and
2. All emergency equipment listed in the Contingency Plan is cleaned and fit for its intended use before operations are resumed.

7.4.3 Reporting Responsibilities

If the Emergency Coordinator determines that the Facility has had a release that could threaten human health or the environment, the Emergency Coordinator shall report those findings as follows:

1. If the assessment indicates that evacuation of local areas may be advisable, the emergency coordinator shall immediately notify appropriate authorities;

2. The emergency coordinator shall immediately notify Safety-Kleen Emergency Response Coordinator and the New Mexico Environment Department (NMED) of any spill or release or hazardous waste within 24-hours (except for spills of one pound or less that are immediately cleaned up). The emergency coordinator will report to NMED the following as required in 20.4.1.500 NMAC (incorporating 40 CDR 264.56(d)(2)):
 - a. Name and telephone number of notifier;
 - b. Name and address of the Facility;
 - c. Time and type of incident (i.e. release, fire);
 - d. Name and quantity of material(s) involved, to the extent known;
 - e. The extent of injuries, if any, and
 - f. The possible hazards to human health, or the environment outside the Facility.

Safety-Kleen shall notify the appropriate state and local authorities that the affected facility is in compliance with Section 7.4.2 before operations are resumed in the affected area(s) of the Facility.

The EC shall document the time, date, and details of any incident that requires the implementation of the Contingency Plan in the Facility Operating Record. Within 15 days of the incident, Safety-Kleen shall submit a written report on the incident to the New Mexico Environment Department. This report shall contain the information specified in 20.4.1.500 NMAC (incorporating 40 CFR 264.56(j));

1. Name, address, and telephone number of the owner or operator;
2. Name, address, and telephone number of the Facility;
3. Date, time, and type of incident (i.e. fire, explosion);
4. Name and quantity of material(s) involved;
5. The extent of injuries, if any;
6. An assessment of actual or potential hazards to human health or the environment, where this is applicable; and

7. Estimated quantity and disposition of recovered material that resulted from the incident.

7.4.4 Chain of Command

Based on the emergency response procedures described above, the chain of command during an emergency is as follows:

1. The person who discovers/causes the spill reports to the Emergency Coordinator; and
2. The Emergency Coordinator contacts the Safety-Kleen Emergency Response Coordinator and the New Mexico Environment Department.

7.4.5 Government Agencies and Local Authorities to Be Notified

During an emergency, the following government agencies and local authorities may be contacted. See Section 7.3 for arrangements:

<u>Agency or Authority</u>	<u>Rationale</u>	
Police Department	Notify if there is imminent danger to human health.	Formatted: Indent: Left: 0.5", Hanging: 3.1"
Fire Department	Notify if there is a fire, explosion, uncontrolled spill, or other imminent danger.	Formatted: Indent: Left: 0.49", Hanging: 3.11"
Hospital	Notify if there are any injuries.	Formatted: Indent: Left: 0.5", Hanging: 3.1"
NMED	Report releases, fires, and explosions.	
<u>Safety-Kleen 24-Hour</u>		Deleted: Rinchem Inc.
<u>Emergency Response Service</u>	Call to assist with remedial action after a release.	Formatted: Indent: Left: 0.5", Hanging: 3.1"

7.5 EMERGENCY RESPONSE PROCEDURES

Response actions to be taken in specific emergency situations are described in the following sections.

7.5.1 Minor Spills

If a spill should occur while pouring spent solvent into a drum washer/dumpster or filling containers with solvent product at the return and fill station, and it is contained in the secondary containment at the base of the return and fill station, remedial action will not be necessary. Should the spill occur outside the containment, different actions must be taken depending on whether the spill occurs on a paved or unpaved area:

1. If the solvent spills on a paved area, it must be collected with sorbent sheets and/or sorbent clay (such as "Oil Dry"). The sorbents will be collected, drummed and shipped to a Safety-Kleen recycle center or other permitted facility for proper treatment and/or disposal.
2. If the solvent spills on an unpaved area, the free solvent must be collected with sorbent material. The sorbent material and any contaminated soil must be collected, drummed and shipped to a Safety-Kleen recycle center or other permitted facility for proper treatment and/or disposal.

If a spill occurs while moving or delivering drums outside of the warehouse, the response actions described in '1' and '2' above shall be followed. Spills inside the warehouse will be prevented from contaminating the environment by the concrete floor and the secondary containment. In the event of a spill indoors, the doors and windows should be opened to improve the ventilation in the confined area. If solvent is spilled in a non-explosion rated area or is flowing in such, insure that all sources of ignition (e.g., thermostats or light switches) are left in the same position (either on or off) as at the time of the spill. The worker will enter the area wearing appropriate personal protective equipment (PPE). The Material Safety Data Sheets (MSDSs) will be consulted to ensure appropriate PPE and spill procedures are utilized. Example MSDSs for typical Safety-Kleen products are presented in Attachment 3-2. Generally, spilled liquids are collected, placed in a container, and returned to storage.

Cleanups are completed only when the workers have cleaned themselves and the emergency equipment with soap and water. All minor spills must be reported to the Safety-Kleen Emergency Response Coordinator and the coordinator will contact the New Mexico Environment Department (if the spill is of a reportable quantity).

In the event a container is leaking, the contents will be transferred to a new container with a portable pump. A wet/dry vacuum is present at the site and may also be used in the event of a minor spill.

7.5.2 Major Spills

Any spill, which cannot be completely remediated using the methods described in '1' and '2' of section 7.5.1, is a major spill. A major spill is usually the result of a vehicular accident, tank overfilling, equipment failure or a fire. Spilled material, which escapes collection, can contaminate soil, surface water, ground water, sanitary sewer systems and storm sewer systems. Emergency response to this type of spill should be as follows:

1. Assist any injured people;
2. Stop the flow of materials, if possible;
3. Retain, contain or slow the flow of the materials if it can not be stopped;
4. If solvent escapes containment efforts, immediately call the local Fire Department and the NMED, and report to the emergency coordinator and the Safety-Kleen Emergency Response Coordinator;
5. Immediately recover the spilled solvent to reduce property and environmental damage. Start recovery operations immediately.

The emergency coordinator shall report any incident as soon as possible to Safety-Kleen Emergency Response Coordinator using the 24-hour telephone number, (800) 468-1760. The Emergency Coordinator shall call an emergency cleanup response contractor, if it is deemed necessary, and report the incident to the National Response Center (telephone: 800/424-8802) and the New Mexico Environment Department (telephone: (505) 827-9329 - 24 hour number).

The person reporting a spill should be prepared to give their name, position, company name, address and telephone number. The person reporting should also describe the material spilled and, if possible, some estimate of the amount, and the containment status and specify any equipment needed. Contaminated material resulting from remedial actions for major spills, will usually be disposed of at a properly permitted treatment or disposal facility.

Equipment used to respond to spills must be cleaned and decontaminated with a detergent/water solution. All incidents will be documented and kept on file as part of the operating record. They will be reviewed with branch personnel to prevent similar spills from occurring in the future.

All rinsates, waste residues, and decontamination fluids from the cleanup of spills or releases (whether major or minor) shall be containerized and managed as hazardous waste unless analytical results verify the wastes as not hazardous. Wastes resulting from spill cleanups will be disposed of in accordance with applicable regulations.

Incidents will be documented and kept on file as part of the operating record. The incidents will be reviewed with branch personnel to prevent similar spills from occurring in the future.

7.5.3 Fire Control Procedures

If a small fire occurs, personnel must act quickly with an appropriately rated fire extinguisher to put out the fire before it spreads. If it cannot be extinguished immediately the Facility will be evacuated and the fire and police departments will be contacted.

It is Safety-Kleen's policy that personnel only respond to incipient fires; that is, those that can immediately be extinguished using a fire extinguisher. Any fire which cannot be brought under control immediately or which has the potential to become uncontrollable, warrants implementation of the evacuation plan. Ignitable waste at the Albuquerque facility is stored in specially designed tanks, or in containers and placed in the Flammable Storage Building.

Safety-Kleen personnel and local authorities must be aware of appropriate response procedures, should a fire occur at the facility. This may include isolating the hazardous area and donning an appropriate positive pressure breathing apparatus.

7.6 EVACUATION PLAN

Exits are clearly marked in the warehouses and office areas. Employees are trained to be aware of all potential escape routes. The Facility evacuation plan is included in Attachment 7-4.

When an uncontrolled fire or release has occurred, all personnel are to be evacuated from the area and assemble across Girard Boulevard to assure that all personnel are accounted for and out of the hazardous area. The fire department must be notified at

the time of evacuation either from a safe on-site building or from a neighboring facility or using a cellular phone.

7.7 ARRANGEMENT WITH EMERGENCY RESPONSE CONTRACTORS

An emergency response contractor as identified in Section 7.1. will provide emergency assistance during a release and/or cleanup and is contacted via Safety-Kleen's emergency response service.

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7.8 POLLUTION INCIDENT HISTORY

There are no records of a pollution incident having occurred at this Facility.

7.9 IMPLEMENTATION SCHEDULE

Where a hazard is imminent or an accident has already occurred, remedial action shall be taken immediately. The Branch Manager has the overall responsibility for remediating any discrepancies found during a routine inspection, and will consult with the corporate environmental and engineering staffs to design an implementation schedule.

7.10 AVAILABILITY AND REVISION OF THE CONTINGENCY PLAN

This plan and all revisions to the plan are kept at the Facility and regularly updated throughout the operating life of the Facility. Copies of this document are provided to local authorities and organizations listed in Section 7.1, and they may be called upon to provide emergency services. In addition, this plan and all revisions to the plan are made readily available to employees working at the Facility.

The plan is reviewed and updated, if necessary, whenever:

1. The Facility Permit is modified to allow new wastes to be stored or treated, or applicable regulations are revised;
2. The list or location of emergency equipment changes;
3. The Facility changes in its design, construction, operation maintenance, or other circumstances in a way that:
 - a. Increases the potential for fires, explosions, or releases of hazardous constituents, or;
 - b. Changes the response necessary in an emergency;

4. The names, addresses, or phone numbers of emergency coordinators change;
5. The employee assigned to each emergency task changes;
or
6. The plan fails when implemented in an emergency.

**ATTACHMENT 7-1
TRANSMITTAL LETTERS**

**ATTACHMENT 7-2
EMERGENCY EQUIPMENT AND LOCATIONS**

**ATTACHMENT 7-3
EMERGENCY CONTACTS**

**Contingency Plan Attachment 7-3
Emergency Contacts**

Deleted: Notification List

Safety-Kleen Systems, Inc.
2720 Girard Blvd NE
Albuquerque, NM 87107
Phone (505) 884-2277
Fax (505) 884-3353

Facility Emergency Coordinators

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Primary

Secondary

Tim McCafferty
Branch General Manager
9251 Eagle Ranch Rd., NW, #1316
Albuquerque, NM 87144
Home Telephone (321) 206-6234
Cell Phone (505) 503-9557

Richard Irvin
Lead Material Handler
4300 Ridgely NE
Albuquerque, NM 87108
Home Telephone (505) 266-5867
Cell Phone (505) 401-1060

Deleted: Danny Evans

Deleted: 3224 La Ronda NE

Deleted: 87110

Deleted: 505

Deleted: 884-2277

Deleted: 401-1051

Additional Emergency Notification Phone Numbers

Internal (24-Hour)
Safety-Kleen (800) 468-1760

External

National Response Center (800) 424-8802
New Mexico Environment Dept. (505) 428-2500
(505) 827-9329 (24 Hour)

Designated Emergency Response Authorities

Albuquerque Fire Department (emergency) 911
Station #19* (non-emergency) (505) 888-8110

Albuquerque Police Department* (emergency) 911
(non-emergency) (505) 242-2677

Deleted: NE Substation

Presbyterian Hospital *(emergency) (505) 841-1642
(non-emergency) (505) 222-2995

Deleted: 234

Deleted: (505) 823-4455

Clean-up contractor; 24-hour (800) 468-1760

Deleted: Rinchem (

Deleted:)

Poison Control Center (505) 843-2551

Deleted: 505

Deleted: 345-3655

Internal Branch Paging System

Intercoms are located on all telephones and are capable of paging all offices and warehouse areas to notify employees of an emergency.

... [1]

Deleted: (505) 843-2551
(800) 432-6865

Deleted: Gate Code 5432

Deleted: (800) 432-6865

* Modifications to the Contingency Plan provided to these agencies.

Poison Control Center

(505) 843-2551

(800) 432-6865

**ATTACHMENT 7-4
FACILITY EVACUATION PLAN**

ATTACHMENT 7 CONTINGENCY PLAN

7.1 INTRODUCTION AND PURPOSE

The contingency plan describes the actions to be taken by each employee in the event of a spill, fire, explosion, or other emergency. It includes the information necessary to address emergency situations efficiently and in such a manner as to prevent or minimize hazards to human health or the environment due to fire, explosion, or any other release of hazardous materials to the air, soil, surface, water, or groundwater.

The contingency plan is to be carried out immediately whenever there is a release of hazardous material, which could threaten human health or the environment. The Branch Manager ensures that the contingency plan is updated as necessary.

7.2 DISTRIBUTION AND AMENDMENT OF THE PLAN

The most current version of the contingency plan shall be maintained at the Facility and copies shall be distributed to:

1. Albuquerque Police Department
2. Presbyterian Hospital
or (non-emergencies)
3. Albuquerque Fire Department

7.3 ARRANGEMENTS WITH LOCAL AUTHORITIES

Arrangements have been made to familiarize the police department, fire department and local emergency response teams with the layout of the facility, the properties of hazardous materials handled and associated hazards, locations where facility personnel normally work, entrances to and roads inside the facility and possible evacuation routes. Arrangements have also been made to familiarize the Presbyterian Hospital with the types of injuries or illnesses, which could result from fires, explosions, or releases, and the properties of the hazardous waste handled at the Facility.

If a Safety-Kleen employee needs to be treated, the medical center and the ambulance service, if any is being used, shall be informed ahead of time, as much as possible, of the employee's name, the nature of the injury and any contamination involved.

Copies of the Contingency Plan transmittal letters to local authorities are located in Attachment 7-1.

7.4 EMERGENCY COORDINATOR

The Emergency Coordinator (EC) or alternate Emergency Coordinator is responsible for implementing the Contingency Plan during an emergency; however, all employees must be familiar with the procedures in this plan and are responsible for proper implementation of the plan should the emergency coordinator or alternate be unavailable. The Branch Manager is the emergency coordinator and the alternate emergency coordinator is a trained employee designated to this position by the Branch Manager.

The emergency coordinator and alternate must be familiar with all aspects of this contingency plan, the operations and activities at the Facility, the location and characteristics of materials handled, the location of all records within the facility and the facility layout. In addition, these coordinators have the authority to commit the resources necessary to carry out the contingency plan. Their home addresses and telephone numbers, as well as the office telephone number, are listed in Attachment F-1. Also listed in Attachment F are the assigned duties of each employee during an emergency. At least one employee will be at the facility or on call to respond to an emergency situation. In addition, facility personnel should be aware of the location of emergency equipment. An emergency equipment location plan is included in Attachment 7-2.

7.4.1 Responsibilities During an Emergency

Whenever there is an imminent or actual emergency situation that requires implementation of this Contingency Plan, the Emergency Coordinator (or alternate when the Emergency Coordinator is not available) shall immediately:

1. Activate the internal facility communication system to notify all facility personnel;
2. Notify Safety-Kleen's Emergency Response Coordinator using the 24-hour telephone number, 1-800-468-1760; and
3. Notify appropriate state or local agencies with designated response roles.

Whenever there is a release, fire, or explosion, the emergency coordinator shall immediately try to identify the character, exact source, amount, and extent of any contamination. Because of the limited number of materials handled at the Facility, the emergency coordinator may be able to do this by observation or by

review of Facility records. If necessary, outside laboratories may be contacted to perform chemical analyses.

Concurrently, the emergency coordinator must assess possible hazards to human health or the environment that may result from the release, fire, or explosion. This assessment shall consider both direct and indirect effects of the release, fire, explosion (i.e. the effects of any toxic, irritating, or asphyxiating gases that may be generated, or the effects of any hazardous run-off).

During an emergency, the EC shall take all measures necessary to ensure that fires, explosions, and releases do not occur, recur, or spread to other hazardous waste at the Facility. These measures must include where applicable, stopping processes and operations, collecting and containing released waste, and removing or isolating containers.

7.4.2 Remedial Action Responsibilities

If the environment has been contaminated or there is a potential for contamination as a result of a fire, explosion, or spill, the EC shall contact Safety-Kleen's Emergency Response Coordinator to report the incident. Any situation that has the potential for releasing solvent or solvent vapors or causing a fire or explosion shall also be addressed in accordance with the contingency plan. Should there be any questions as to whether this plan should be implemented (i.e., a problem is suspected but cannot be confirmed), Safety-Kleen's regional and/or corporate offices should be consulted for guidance.

The Emergency Coordinator shall ensure that, in the affected area(s) of the Facility that:

1. No substance that may be incompatible with the released materials is brought on site until cleanup procedures are completed; and
2. All emergency equipment listed in the Contingency Plan is cleaned and fit for its intended use before operations are resumed.

7.4.3 Reporting Responsibilities

If the Emergency Coordinator determines that the Facility has had a release that could threaten human health or the environment, the Emergency Coordinator shall report those findings as follows:

1. If the assessment indicates that evacuation of local areas may be advisable, the emergency coordinator shall immediately notify appropriate authorities;

2. The emergency coordinator shall immediately notify Safety-Kleen Emergency Response Coordinator and the New Mexico Environment Department (NMED) of any spill or release or hazardous waste within 24-hours (except for spills of one pound or less that are immediately cleaned up). The emergency coordinator will report to NMED the following as required in 20.4.1.500 NMAC (incorporating 40 CDR 264.56(d)(2)):
 - a. Name and telephone number of notifier;
 - b. Name and address of the Facility;
 - c. Time and type of incident (i.e. release, fire);
 - d. Name and quantity of material(s) involved, to the extent known;
 - e. The extent of injuries, if any, and
 - f. The possible hazards to human health, or the environment outside the Facility.

Safety-Kleen shall notify the appropriate state and local authorities that the affected facility is in compliance with Section 7.4.2 before operations are resumed in the affected area(s) of the Facility.

The EC shall document the time, date, and details of any incident that requires the implementation of the Contingency Plan in the Facility Operating Record. Within 15 days of the incident, Safety-Kleen shall submit a written report on the incident to the New Mexico Environment Department. This report shall contain the information specified in 20.4.1.500 NMAC (incorporating 40 CFR 264.56(j));

1. Name, address, and telephone number of the owner or operator;
2. Name, address, and telephone number of the Facility;
3. Date, time, and type of incident (i.e. fire, explosion);
4. Name and quantity of material(s) involved;
5. The extent of injuries, if any;
6. An assessment of actual or potential hazards to human health or the environment, where this is applicable; and

7. Estimated quantity and disposition of recovered material that resulted from the incident.

7.4.4 Chain of Command

Based on the emergency response procedures described above, the chain of command during an emergency is as follows:

1. The person who discovers/causes the spill reports to the Emergency Coordinator; and
2. The Emergency Coordinator contacts the Safety-Kleen Emergency Response Coordinator and the New Mexico Environment Department.

7.4.5 Government Agencies and Local Authorities to Be Notified

During an emergency, the following government agencies and local authorities may be contacted. See Section 7.3 for arrangements:

<u>Agency or Authority</u>	<u>Rationale</u>
Police Department	Notify if there is imminent danger to human health.
Fire Department	Notify if there is a fire, explosion, uncontrolled spill, or other imminent danger.
Hospital	Notify if there are any injuries.
NMED	Report releases, fires, and explosions.
Safety-Kleen 24-Hour Emergency Response Service	Call to assist with remedial action after a release.

7.5 EMERGENCY RESPONSE PROCEDURES

Response actions to be taken in specific emergency situations are described in the following sections.

7.5.1 Minor Spills

If a spill should occur while pouring spent solvent into a drum washer/dumpster or filling containers with solvent product at the return and fill station, and it is contained in the secondary containment at the base of the return and fill station, remedial action will not be necessary. Should the spill occur outside the containment, different actions must be taken depending on whether the spill occurs on a paved or unpaved area:

1. If the solvent spills on a paved area, it must be collected with sorbent sheets and/or sorbent clay (such as "Oil Dry"). The sorbents will be collected, drummed and shipped to a Safety-Kleen recycle center or other permitted facility for proper treatment and/or disposal.
2. If the solvent spills on an unpaved area, the free solvent must be collected with sorbent material. The sorbent material and any contaminated soil must be collected, drummed and shipped to a Safety-Kleen recycle center or other permitted facility for proper treatment and/or disposal.

If a spill occurs while moving or delivering drums outside of the warehouse, the response actions described in '1' and '2' above shall be followed. Spills inside the warehouse will be prevented from contaminating the environment by the concrete floor and the secondary containment. In the event of a spill indoors, the doors and windows should be opened to improve the ventilation in the confined area. If solvent is spilled in a non-explosion rated area or is flowing in such, insure that all sources of ignition (e.g., thermostats or light switches) are left in the same position (either on or off) as at the time of the spill. The worker will enter the area wearing appropriate personal protective equipment (PPE). The Material Safety Data Sheets (MSDSs) will be consulted to ensure appropriate PPE and spill procedures are utilized. Example MSDSs for typical Safety-Kleen products are presented in Attachment 3-2. Generally, spilled liquids are collected, placed in a container, and returned to storage.

Cleanups are completed only when the workers have cleaned themselves and the emergency equipment with soap and water. All minor spills must be reported to the Safety-Kleen Emergency Response Coordinator and the coordinator will contact the New Mexico Environment Department (if the spill is of a reportable quantity).

In the event a container is leaking, the contents will be transferred to a new container with a portable pump. A wet/dry vacuum is present at the site and may also be used in the event of a minor spill.

7.5.2 Major Spills

Any spill, which cannot be completely remediated using the methods described in '1' and '2' of section 7.5.1, is a major spill. A major spill is usually the result of a vehicular accident, tank overfilling, equipment failure or a fire. Spilled material, which escapes collection, can contaminate soil, surface water, ground water, sanitary sewer systems and storm sewer systems. Emergency response to this type of spill should be as follows:

1. Assist any injured people;
2. Stop the flow of materials, if possible;
3. Retain, contain or slow the flow of the materials if it can not be stopped;
4. If solvent escapes containment efforts, immediately call the local Fire Department and the NMED, and report to the emergency coordinator and the Safety-Kleen Emergency Response Coordinator;
5. Immediately recover the spilled solvent to reduce property and environmental damage. Start recovery operations immediately.

The emergency coordinator shall report any incident as soon as possible to Safety-Kleen Emergency Response Coordinator using the 24-hour telephone number, (800) 468-1760. The Emergency Coordinator shall call an emergency cleanup response contractor, if it is deemed necessary, and report the incident to the National Response Center (telephone: 800/424-8802) and the New Mexico Environment Department (telephone: (505) 827-9329 - 24 hour number).

The person reporting a spill should be prepared to give their name, position, company name, address and telephone number. The person reporting should also describe the material spilled and, if possible, some estimate of the amount, and the containment status and specify any equipment needed. Contaminated material resulting from remedial actions for major spills, will usually be disposed of at a properly permitted treatment or disposal facility.

Equipment used to respond to spills must be cleaned and decontaminated with a detergent/water solution. All incidents will be documented and kept on file as part of the operating record. They will be reviewed with branch personnel to prevent similar spills from occurring in the future.

All rinsates, waste residues, and decontamination fluids from the cleanup of spills or releases (whether major or minor) shall be containerized and managed as hazardous waste unless analytical results verify the wastes as not hazardous. Wastes resulting from spill cleanups will be disposed of in accordance with applicable regulations.

Incidents will be documented and kept on file as part of the operating record. The incidents will be reviewed with branch personnel to prevent similar spills from occurring in the future.

7.5.3 Fire Control Procedures

If a small fire occurs, personnel must act quickly with an appropriately rated fire extinguisher to put out the fire before it spreads. If it cannot be extinguished immediately the Facility will be evacuated and the fire and police departments will be contacted.

It is Safety-Kleen's policy that personnel only respond to incipient fires; that is, those that can immediately be extinguished using a fire extinguisher. Any fire which cannot be brought under control immediately or which has the potential to become uncontrollable, warrants implementation of the evacuation plan. Ignitable waste at the Albuquerque facility is stored in specially designed tanks, or in containers and placed in the Flammable Storage Building.

Safety-Kleen personnel and local authorities must be aware of appropriate response procedures, should a fire occur at the facility. This may include isolating the hazardous area and donning an appropriate positive pressure breathing apparatus.

7.6 EVACUATION PLAN

Exits are clearly marked in the warehouses and office areas. Employees are trained to be aware of all potential escape routes. The Facility evacuation plan is included in Attachment 7-4.

When an uncontrolled fire or release has occurred, all personnel are to be evacuated from the area and assemble across Girard Boulevard to assure that all personnel are accounted for and out of the hazardous area. The fire department must be notified at

the time of evacuation either from a safe on-site building or from a neighboring facility or using a cellular phone.

7.7 ARRANGEMENT WITH EMERGENCY RESPONSE CONTRACTORS

An emergency response contractor as identified in Section 7.1. will provide emergency assistance during a release and/or cleanup and is contacted via Safety-Kleen's emergency response service.

7.8 POLLUTION INCIDENT HISTORY

There are no records of a pollution incident having occurred at this Facility.

7.9 IMPLEMENTATION SCHEDULE

Where a hazard is imminent or an accident has already occurred, remedial action shall be taken immediately. The Branch Manager has the overall responsibility for remediating any discrepancies found during a routine inspection, and will consult with the corporate environmental and engineering staffs to design an implementation schedule.

7.10 AVAILABILITY AND REVISION OF THE CONTINGENCY PLAN

This plan and all revisions to the plan are kept at the Facility and regularly updated throughout the operating life of the Facility. Copies of this document are provided to local authorities and organizations listed in Section 7.1, and they may be called upon to provide emergency services. In addition, this plan and all revisions to the plan are made readily available to employees working at the Facility.

The plan is reviewed and updated, if necessary, whenever:

1. The Facility Permit is modified to allow new wastes to be stored or treated, or applicable regulations are revised;
2. The list or location of emergency equipment changes;
3. The Facility changes in its design, construction, operation maintenance, or other circumstances in a way that:
 - a. Increases the potential for fires, explosions, or releases of hazardous constituents, or;
 - b. Changes the response necessary in an emergency;

4. The names, addresses, or phone numbers of emergency coordinators change;
5. The employee assigned to each emergency task changes;
or
6. The plan fails when implemented in an emergency.

**ATTACHMENT 7-1
TRANSMITTAL LETTERS**



December 17, 2009

Captain/Lieutenant
Albuquerque Fire Department
Fire Station #19
3520 San Andres
Albuquerque, NM 87107

Dear Captain/Lieutenant:

Pursuant to New Mexico Hazardous Waste Regulations that incorporate by reference 40 CFR 264.53, all revisions to a hazardous waste management facility's Contingency Plan must be provided to your office. The enclosed is a revised copy of the Contingency Plan of Safety-Kleen Systems, Inc.'s (hereafter referred to as Safety-Kleen) Albuquerque, NM facility. Please replace the previous version of this plan in your files.

The following changes have been made: The Primary Emergency Coordinator information and phone numbers are updated. In addition the plan is modified to show that the Albuquerque Fire Department, Albuquerque Police Department and Presbyterian Hospital are the three agencies that will receive updates to this plan and the reference to a local contractor is replaced with reference to Safety-Kleen's national emergency response service provider.

In order to comply with 40 CFR 264.52(c) Safety-Kleen must document that arrangements have been made with your agency and that the Albuquerque Fire Department can and will assist Safety-Kleen in the event of any emergency. Please acknowledge receipt of the Safety-Kleen Contingency Plan and that the Albuquerque Fire Department will assist with an incident if called on by sending an email to me at randy.shaner@safety-kleen.com stating that you will respond *or* by signing and faxing the attached response letter to me at 703-783-8634 *or* by signing and returning the attached response letter to:

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

If you have any questions or desire to visit our facility please contact me at 402-630-4261 or Tim McCafferty at 505-884-2277.

Sincerely,

Randy Shaner
Environmental, Health and Safety Manager

Enclosures

Captain/Lieutenant
Fire Station #19
3520 San Andres
Albuquerque, NM 87107

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

RE: Safety-Kleen Systems, Inc.
2720 Girard Blvd NE, Albuquerque, NM 87107
EPA ID # NMD000804294
Contingency Plan Update

Dear Mr. Shaner:

This Letter is to acknowledge that this office has received the 12-17-2009 revision to the Contingency Plan for the Safety-Kleen Systems, Inc. located in Albuquerque, NM. The Plan and changes have been reviewed and the Albuquerque Fire Department can and will assist by performing its role should an emergency situation occur.

Sincerely,

Signature

Date

December 17, 2009



Ms. Lori Snyder, Safety Director
Presbyterian Hospital
1100 Central SE
Albuquerque, NM 87102

Dear Ms. Snyder:

Pursuant to New Mexico Hazardous Waste Regulations that incorporate by reference 40 CFR 264.53, all revisions to a hazardous waste management facility's Contingency Plan must be provided to your office. The enclosed is a revised copy of the Contingency Plan of Safety-Kleen Systems, Inc.'s (hereafter referred to as Safety-Kleen) Albuquerque, NM facility. Please replace the previous version of this plan in your files.

The following changes have been made: The Primary Emergency Coordinator information and phone numbers are updated. In addition the plan is modified to show that the Albuquerque Fire Department, Albuquerque Police Department and Presbyterian Hospital are the three agencies that will receive updates to this plan and the reference to a local contractor is replaced with reference to Safety-Kleen's national emergency response service provider.

In order to comply with 40 CFR 264.52(c) Safety-Kleen must document that arrangements have been made with your agency and that the Presbyterian Hospital can and will assist Safety-Kleen in the event of any emergency. Please acknowledge receipt of the Safety-Kleen Contingency Plan revision and that the Presbyterian Hospital will assist with an incident if called on by sending an email to me at randy.shaner@safety-kleen.com stating that you will respond *or* by signing and faxing the attached response letter to me at 703-783-8634 *or* by signing and returning the attached response letter to:

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

If you have any questions or desire to visit our facility please contact me at 402-630-4261 or Tim McCafferty at 505-884-2277.

Sincerely,

Randy Shaner
Environmental, Health and Safety Manager

Enclosures



Ms. Lori Snyder, Safety Director
Presbyterian Hospital
1100 Central SE
Albuquerque, NM 87102

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

RE: Safety-Kleen Systems, Inc.
2720 Girard Blvd NE, Albuquerque, NM 87107
EPA ID # NMD000804294
Contingency Plan Update

Dear Mr. Shaner:

This Letter is to acknowledge that this office has received the 12-17-2009 revision to the Contingency Plan for the Safety-Kleen Systems, Inc. located in Albuquerque, NM. The Plan and changes have been reviewed and the Presbyterian Hospital can and will assist by performing its role should an emergency situation occur.

Sincerely,

Signature

Date

December 17, 2009



Chief Ray Schultz
Albuquerque Police Department
11510 Sunset Gardens Road SW
Albuquerque, NM 87121

Dear Chief Schultz:

Pursuant to New Mexico Hazardous Waste Regulations that incorporate by reference 40 CFR 264.53, all revisions to a hazardous waste management facility's Contingency Plan must be provided to your office. The enclosed is a revised copy of the Contingency Plan of Safety-Kleen Systems, Inc.'s (hereafter referred to as Safety-Kleen) Albuquerque, NM facility. Please replace the previous version of this plan in your files.

The following changes have been made: The Primary Emergency Coordinator information and phone numbers are updated. In addition the plan is modified to show that the Albuquerque Fire Department, the Albuquerque Police Department and Presbyterian Hospital are the three agencies that will receive updates to this plan and the reference to a local contractor is replaced with reference to Safety-Kleen's national emergency response service provider.

In order to comply with 40 CFR 264.52(c) Safety-Kleen must document that arrangements have been made with your agency and that the Albuquerque Police Department can and will assist Safety-Kleen in the event of any emergency. Please acknowledge receipt of the Safety-Kleen Contingency Plan revision and that the Albuquerque Police Department will assist with an incident if called on by sending an email to me at randy.shaner@safety-kleen.com stating that you will respond *or* by signing and faxing the attached response letter to me at 703-783-8634 *or* by signing and returning the attached response letter to:

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

If you have any questions or desire to visit our facility please contact me at 402-630-4261 or Tim McCafferty at 505-884-2277.

Sincerely,

Randy Shaner
Environmental, Health and Safety Manager

Enclosures



Chief of Police
Albuquerque Police Department
11510 Sunset Gardens Road SW
Albuquerque, NM 87121

Safety-Kleen Systems, Inc.
Attn: Randy Shaner
2720 Girard Blvd NE
Albuquerque, NM 87107

RE: Safety-Kleen Systems, Inc.
2720 Girard Blvd NE, Albuquerque, NM 87107
EPA ID # NMD000804294
Contingency Plan Update

Dear Mr. Shaner:

This Letter is to acknowledge that this office has received the 12-17-2009 revision to the Contingency Plan for the Safety-Kleen Systems, Inc. located in Albuquerque, NM. The Plan and changes have been reviewed and the Albuquerque Police Department can and will assist by performing its role should an emergency situation occur.

Sincerely,

Signature

Date

ATTACHMENT 7-2
EMERGENCY EQUIPMENT AND LOCATIONS

EMERGENCY EQUIPMENT LIST

The following equipment shall be located in designated areas of the facility and the supply checked monthly:

Gloves - Gloves which are compatible with parts washer solvents are to be used when handling the solvents.

Safety Glasses or Face Mask - Whichever the worker prefers, is to be worn when loading or unloading the solvent.

Plastic Aprons - Are available for the situations where a solvent may get on the worker's clothing.

Shovels - In the event of a spill, shovels will be used to pick-up contaminated sorbent material.

Decontamination of all equipment is accomplished by washing with soap and water.

Eye Wash Stand--The eye wash stations are at several locations located at the Service Center, as shown on Figure F-1. The workers should try the stand and be familiar with its operation. The eye wash stand should be checked once a week for operation.

Showers--Should be checked periodically to ascertain that they are operational. Located in locker room area. Eye wash stands are equipped with a hand-held spray nozzle, which may also be used as a shower.

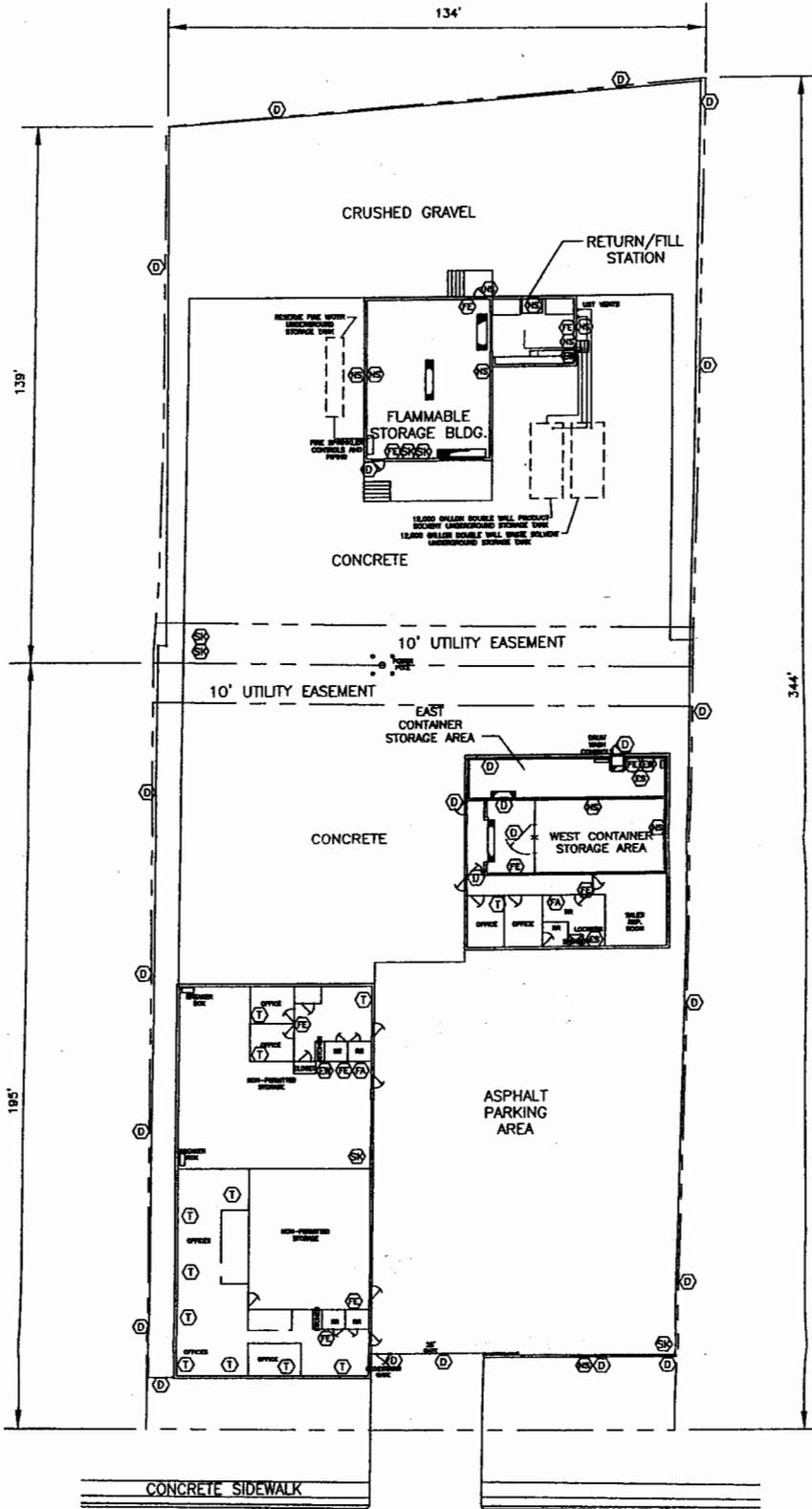
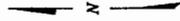
Ventilation--Any area that is closed and collects vapors should be avoided or equipped with proper fans to ensure adequate ventilation.

Fire Extinguisher--Each center should have a minimum of two 10-pound ABC extinguishers, located at the points where solvents are transferred. An ABC extinguisher is a universal system used on paper, wood and electrical, as well as solvent fires. The extinguishers must be full and carry an inspection tag.

Absorbent Material--An adequate supply (200 sheets, 2 bales and/or vermiculate) should be on hand to handle small spills. In the event of a spill, absorbents will be used to clean up spilled materials. Contaminated absorbent material will be placed in drums and managed as hazardous waste.

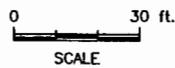
A Trihydro Corporation representative conducted a field inspection to verify construction, equipment, components, dimensions and existing conditions on June 28, 2001. Items inaccessible to visual observation were not field verified during inspection. Notes have been added to document results and/or observed modifications (as appropriate) during the June 28, 2001 inspection.

AMAFCA NORTH DIVERSION CHANNEL



EMERGENCY EQUIPMENT

- (T) - TELEPHONE
- (FE) - FIRE EXTINGUISHER
- (FA) - FIRST AID STATION
- (D) - "DANGER" SIGN (May also include "No Smoking" and "Caution" signs)
- (NS) - "NO SMOKING" SIGN
- (EW) - EYE WASH STATION
- (ES) - EMERGENCY SHOWER
- (SK) - SPILL KIT



REVISIONS	
Date	By



FIGURE F-1
EMERGENCY EQUIPMENT
LOCATION PLAN
2720 GIRARD NE,
ALBUQUERQUE, N.M.



Drawn By: DJR Checked By: BC Scale: SHOWN Date: 7/20/01 Reference: 023SITE

**ATTACHMENT 7-3
EMERGENCY CONTACTS**

Contingency Plan Attachment 7-3 Emergency Contacts

Safety-Kleen Systems, Inc.
2720 Girard Blvd NE
Albuquerque, NM 87107
Phone (505) 884-2277
Fax (505) 884-3353

Facility Emergency Coordinators

Primary

Tim McCafferty
Branch General Manager
9251 Eagle Ranch Rd., NW, #1316
Albuquerque, NM 87144
Home Telephone (321) 206-6234
Cell Phone (505) 503-9557

Secondary

Richard Irvin
Lead Material Handler
4300 Ridgely NE
Albuquerque, NM 87108
Home Telephone (505) 266-5867
Cell Phone (505) 401-1060

Additional Emergency Notification Phone Numbers

Internal (24-Hour)

Safety-Kleen (800) 468-1760

External

National Response Center (800) 424-8802
New Mexico Environment Dept. (505) 428-2500
(505) 827-9329 (24 Hour)

Designated Emergency Response Authorities

Albuquerque Fire Department (emergency) 911
Station #19 * (non-emergency) (505) 888-8110

Albuquerque Police Department* (emergency) 911
(non-emergency) (505) 242-2677

Presbyterian Hospital * (emergency) (505) 841-1642
(non-emergency) (505) 222-2995

Clean-up contractor; 24-hour (800) 468-1760

Poison Control Center (505) 843-2551

Internal Branch Paging System

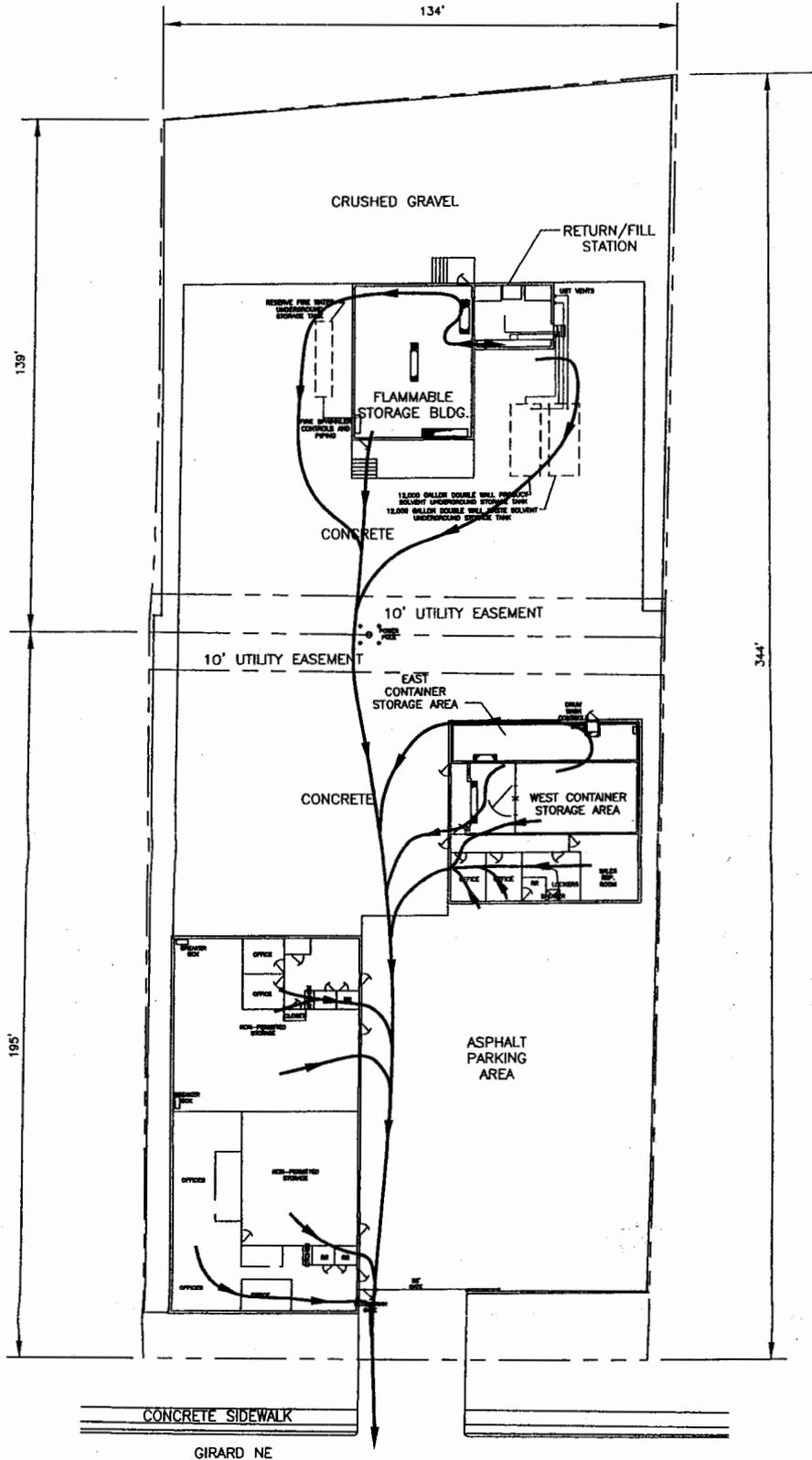
Intercoms are located on all telephones and are capable of paging all offices and warehouse areas to notify employees of an emergency.

* Modifications to the Contingency Plan provided to these agencies.

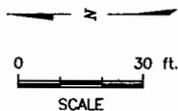
Revised 12-15-2009

ATTACHMENT 7-4
FACILITY EVACUATION PLAN

AMAFCA NORTH DIVERSION CHANNEL



A Trihydro Corporation representative conducted a field inspection to verify construction, equipment, components, dimensions and existing conditions on June 26, 2001. Items inaccessible to visual observation were not field verified during inspection. Notes have been added to document results and/or observed modifications (as appropriate) during the June 26, 2001 inspection.



REVISIONS	
Date	By

TRIHYDRO
CORPORATION
920 Sheridan Street
Laramie, Wyoming 82070

FIGURE F-2
EVACUATION PLAN
2720 GIRARD NE,
ALBUQUERQUE, N.M.

SAFETY-KLEEN SYSTEMS, INC.
1201 Church Street, Suite 200, Colorado, South Carolina, 29501
Phone: (803) 533-5400