



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 6

1445 ROSS AVENUE, SUITE 1200

DALLAS, TEXAS 75202-2733

February 27, 1990

SKFA bid 1990

03/02/90 App.

(H SWA General)

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Jay Lanahan
Safety Kleen Corp.
1580 Industrial Dr.
Missouri City, TX 77489

Re: Visual Site Inspection
Safety Kleen Corp.
EPA ID No. NMD980698849

Dear Mr. Lanahan:

The purpose of this letter is to introduce the Planning Research Corp. (PRC) as a contractor to the United States Environmental Protection Agency (EPA) Region 6. Pursuant to the authority of Section 3007 of the Resource Conservation and Recovery Act (RCRA), 42 U.S.C. §927, this contractor has been duly designated by the U.S. EPA to conduct a visual site inspection as part of the RCRA Facility Assessment (RFA). An RFA is required for facilities that manage hazardous waste. The objective of this evaluation is to determine whether there have been, or are likely to be, releases of hazardous waste or hazardous constituents at the facility which will require further investigation. This analysis will provide information to establish priorities for a subsequent RCRA Facility Investigation, if needed.

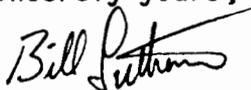
An integral part of the RFA is a visual site inspection to verify and determine the location of all "Solid Waste Management Units" (SWMUs). The term SWMU includes "any unit at the facility from which hazardous constituents might migrate, irrespective of whether the units were intended for the management of solid and/or hazardous wastes" (50 FR 28702, July 15, 1985). This definition includes container storage units; tanks; surface impoundments; waste piles; land treatment units; landfills; incinerators; underground injection wells; physical, chemical and biological treatment units; recycling units; and areas contaminated by routine and systematic discharges from process areas.

We will visit your facility for the purpose of inspecting these SWMUs. This inspection is to enable EPA to attain a technical understanding of current and historical waste flows. Photographs of each SWMU are to be taken to document conditions at the facility and the waste management procedures.

PRC may require the assistance of some of your personnel in reviewing solid waste flows, associated units, and any other solid waste management information. The attachment to this letter is a partial list of items which ICF will consider during the site inspection to clarify and supplement previously submitted information. Additional issues may be reviewed at the time of the site inspection.

The visual site inspection is scheduled for March 6, 1990. If you have any further questions, please contact Jon Rinehart at (214) 655-6790.

Sincerely yours,



for William K. Honker, Chief
RCRA Permits Branch

Enclosure

cc: PRC
Jeff Forbes

 Boyd Hamilton
Program Manager

Plant Manager

Re: RCRA Facility Assessment Visual Site Inspection
Safety Kleen Corporation (NMD 980698849)

Dear XXXXX:

Please find enclosed the list of potential solid waste management units (SWMUs) to be inspected by PRC Environmental Management, Inc. at the Safety Kleen Corporation facility, Farmington, N.M. (Attachment I). The visual site inspection (VSI) is tentatively scheduled for the latter part of the week of ~~Feb. 66~~, 1990.

mar.

The purpose of the VSI is:

- (1) to identify SWMUs;
- (2) to assess the potential for release to the environment of hazardous constituents from SWMUs and other areas of concern; and
- (3) to evaluate the need for further action.

A review of file materials at EPA Region VI and at the New Mexico Environmental Improvement Division (NMEID), was conducted prior to developing the enclosed attachments. The file review included RCRA and CERCLA permit documents. The principal source of information used in this preliminary list was EPA Part B Permit Applications and subsequent revisions. General correspondence was also relied upon to identify potential SWMUs and any areas of concern.

The inspection team will need to see the potential SWMUs and any areas of concern identified in Attachment I during the site visit. Because the list of SWMUs is based upon review of file information which may not be complete, it would be beneficial for Safety Kleen Corporation to address the prepared request for general information (Attachment II) prior to the site investigation. The team will revise the list of SWMUs based on your responses and the site inspection. A fact sheet will be prepared for each SWMU as shown in Attachment III. Your cooperation and assistance in compiling this information will help expedite the inspection process.

Members of the inspection team will be:

PRC Environmental Management, Inc. - Barry Sims
PRC Environmental Management, Inc. - Jeff Forbes
U.S. EPA Region VI

If you have any questions, please contact me at (214) 655-6790.

Sincerely,

ATTACHMENT I

**SAFETY KLEEN CORPORATION
FARMINGTON, NEW MEXICO
(NMD 980698849)**

POTENTIAL SOLID WASTE MANAGEMENT UNITS (SWMUs)

| SWMU Number | Identification of Potential SWMUs |
|------------------------|---|
| 1 | 12,600 Gallon Above-ground Storage Tank for Spent Solvent |
| 2 | Container Storage Area in Warehouse |
| 3 | Return and Fill Station (wet dumpster, etc.) |

Source: Part B Permit Application, Safety Kleen Corp., September 14, 1987.

ATTACHMENT II

**SAFETY KLEEN CORPORATION
FARMINGTON, NEW MEXICO
(NMD 980698849)**

**REQUEST FOR ADDITIONAL FACILITY INFORMATION
PRIOR TO THE VISUAL SITE INSPECTION**

Please review your files and provide the following information requests prior to the Visual Site Inspection (VSI) scheduled for the latter part of the week of ~~February 16~~, 1990.
Mar.

- 1) Please provide any available current and/or historic aerial photographs of the facility.
- 2) Please provide a full size site plan of the facility that shows the following: (a) the location of all existing and potential SWMUs, including those listed in Attachment I; (b) the location and type of all piping associated with the transfer of spent solvent from the wet dumpster to the 12,600 gallon storage tank; (c) topographic and surface drainage features; and (d) location of all structures at the facility.
- 3) Please provide information on the depth to ground water, direction of ground-water flow, and the location of all municipal and private water wells within a one-mile radius of the facility.
- 4) Provide information concerning any on-site spills or leaks which have occurred at the facility throughout the company's history. This should include any equipment and areas used to handle raw materials, products and waste media.
- 5) What are the maximum number of drums allowed in the container storage areas?
- 6) Please provide any other additional information that might assist in the timely completion of this assessment.

ATTACHMENT III

**SAFETY KLEEN CORPORATION
FARMINGTON, NEW MEXICO
(NMD 980698849)**

POTENTIAL SOLID WASTE MANAGEMENT UNITS (SWMUs)

Number: (SWMU No. _____)

Name: (Identification of SWMU)

Unit Characteristics: (General description including location, dimensions, SWMU components, construction material, secondary containment, etc.)

Operational History: (Dates of operation and any operational permits or permit applications.)

Current Status: (Active, inactive, physically closed, approved closed, or certified closed.)

Waste Characteristics: (Description of types, volumes, and hazardous or non-hazardous characteristics of waste media.)

Waste Management: (Description of handling treatment, storage, and disposal practices. Include names and addresses of disposal facilities used.)

Release History: (Visual evidence or reports of releases of hazardous material. Include associated dates and any regulatory actions taken.)

Potential Pathways: (Potential migration pathways such as air, surface, water, ground water, soil or subsurface gas.)

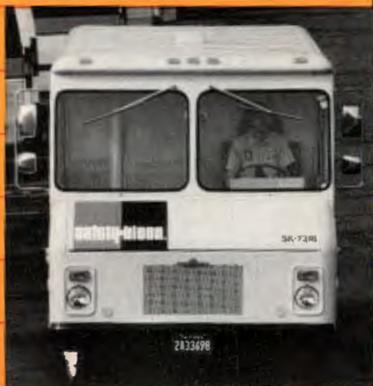
Exposure Potential: (Location and use of nearby water wells, surface water, etc., that are potential human and environmental receptors of releases.)

Remedial Action: (Description of any remedial action undertaken as a result of past releases. Include dates and types of remediation performed and waste media disposition.)

***There's More To Our Service
Than Service***



***We Believe These Things
Are Important To You***



Along with your parts cleaning service from Safety-Kleen you get the delivery of equipment, allied products and solvent at intervals based on your needs and your wishes. And . . . this service is provided economically and efficiently because Safety-Kleen operates over 160 branch facilities, one of which is near to you. You should know, however, that there's more to our service than just service.

A primary benefit to you is the clean solvent which we regularly deliver to your business location. Another is the absolute assurance that your dirty solvent is properly handled through Safety-Kleen's environmentally safe recycling processes. Furthermore, our operations meet the stringent requirements of federal, state and local regulations. We believe these things are as important to you as they are to us.

Safety-Kleen
Recycles Solvent



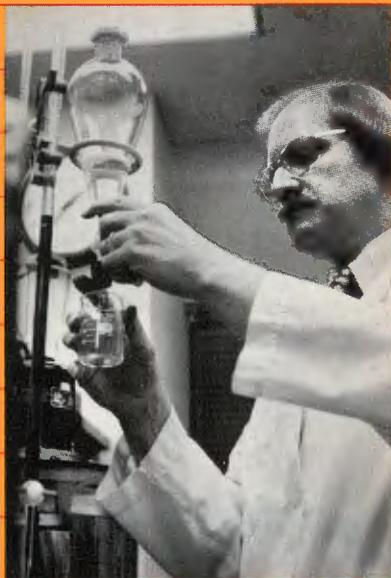
Safety-Kleen operates six recycle centers across the U.S. with the capacity to recycle 36 million gallons of used solvent annually. Recycle centers are located in Elgin, Illinois; Hebron, Ohio; Clayton, New Jersey; Lexington, South Carolina; Denton, Texas; and Reedley, California. A licensed recycler serves the Pacific Northwest, an area not presently served by Safety-Kleen's recycle operations.

In recent years, approximately 26 million gallons of hydrocarbon solvents have been processed annually by Safety-Kleen, resulting in 24 million gallons of reusable solvent each year. It is estimated that this amount represents a national savings in crude oil consumption of over a half million barrels and provides two thirds of Safety-Kleen's solvent needs.

In short, dirty solvent is not considered waste material by Safety-Kleen, but valuable feedstock for plant operations. In addition, the recycled product provides economic benefits to our customers.

Closed-Loop

Prevents Improper Disposal



Our method of solvent handling may be called a "closed loop," since solvent delivered to our customers is later retrieved and returned to Safety-Kleen for processing. Our methods prevent improper disposal of dirty solvent and curtail the waste of a natural resource, as the following illustrates.

Of each 100 gallons of mineral spirits sent to customers, approximately 73 are returned to Safety-Kleen. Those gallons not returned are lost to "carry off" on parts in the cleaning process and through evaporation.

Following Safety-Kleen's settling and distillation stages, eight gallons of bottoms oil remain. These are sold for blending with heavy fuel oil and for use in asphalt manufacture. The single remaining gallon of true waste is disposed of through licensed handlers. It should be noted that Safety-Kleen continues to add specialized processing equipment to reclaim even greater amounts of solvent and reduce the physical volume of waste.

With recycling completed, 66 gallons of pure mineral spirits solvent remain. As noted earlier, this represents two thirds of the Company's solvent requirements for its circulating parts cleaner customers.

***Our Operations
Aid You With Compliance***



A major concern of corporations today is compliance with RCRA—the Resource Conservation and Recovery Act enacted in 1976. RCRA regulates the handling of hazardous waste and is administered by the United States Environmental Protection Agency (U.S. EPA). The document is 2,000 pages long, has over 30 amendments, and has been the subject of literally hundreds of legal interpretations.

Under current definition spent mineral spirits solvent is considered solid waste. It is also considered hazardous waste by "characteristic," because it meets the criterion for ignitibility (i.e., its flash point is less than 140°F).

Safety-Kleen is aware of its environmental responsibilities, and has taken the necessary steps to review its operations and comply with RCRA, and related state and local laws. Our corporate environmental policy spells out the need for full compliance with federal, state and local laws and regulations regarding environmental protection and the continuing training of our employees ensures it.

Laws May Change, But They're Here To Stay



Environmental regulations continue to be amended. A reauthorization of RCRA legislation is likely to lower the small quantity generator exclusion from 1,000 kilograms (or 2,200 lbs.) of hazardous waste per month to 100 kilograms (220 lbs.). The latter amount represents about 28 gallons of liquid waste.

Tracking of hazardous waste from "cradle to grave" is already a requirement for large generators of hazardous waste. It is accomplished through complex manifest documents, which must be filed with the regulatory agencies. This requirement may also be extended to small quantity generators, adding further to the complexities of doing business.

State and local agencies are authorized to establish their own environmental laws, but these must be equal to or more stringent than federal RCRA regulations. Current trends indicate more regulatory power—not less—will be turned over to the states, causing increased confusion and cost to the thousands of companies that must comply, particularly the smaller firms which are newcomers to the regulatory jungle.

The impact of environmental law is not likely to lessen in the years ahead. In fact, there is strong public support for increased environmental legislation and greater enforcement of regulations already in effect.

Service May Be The Least Of All You're Getting

Your parts cleaner, allied products and clean solvent may be the least of what you're paying for, once you stop and consider the other benefits you gain by using Safety-Kleen's parts cleaner service.

- Your dirty solvent is recycled, preventing improper disposal and curtailing waste.
- Safety-Kleen's recycling processes are environmentally safe and comply with federal, state and local environmental requirements.
- We monitor the progress of environmental legislation, to be sure our operations comply with existing laws.

We told you there's more to our service than service. Now you know why.

Safety-Kleen Corp.
655 Big Timber Road
Elgin, IL 60120
312/697-8460



TRAINS TRAINERS

**A STEP BY STEP
HAZARDOUS MATERIALS
SEMINAR ABOUT OSHA'S
"RIGHT TO KNOW"**

WE TEACH THE TRAINER HOW

No training experience is required to attend. This is not a lecture but an interactive seminar

covering seven key areas of OSHA's Hazard Communication Standard.

THE "RIGHT TO KNOW" LAW PUTS NEW DEMANDS ON YOU.

Since the recent establishment of the Hazard Communication Standard by OSHA, any business, large or small has a legal obligation to make sure its employees are not only made aware of but are well informed about the hazardous materials they work with every day. What are the dangers of these materials?

Where and how are they used? How do your employees protect themselves from them? What do they do in an emergency? These are some of the questions you are responsible for answering as an employer under the "Right to Know" regulation. Failure to comply could be costly.



SAFETY-KLEEN'S HAZARD COMMUNICATION TRAINING PROGRAM MEETS OSHA HAZARD COMMUNICATION STANDARD.

If you were to research all of your own material to comply with the law, no doubt it would prove to be a very tedious and time consuming proposition. Just knowing where to start looking and how to organize it would lead to a frustrating experience.

But Safety-Kleen has thoroughly sorted out all the essential information and conveniently pulled it together for you. We're offering the results of this research in our Hazard Communication Compliance Program. It's a practical, step-by-step seminar that teaches your people all they need to know about the "Right to Know" regulation.

TWO SPECIALLY DESIGNED SEMINARS ARE OFFERED.

Your company works with hazardous materials that can be far different from those used by other companies. So we have tailored our program to deal with two general areas of business: Vehicle maintenance including auto

repair and body shops, and general industry.

The purchase of the compliance material kits allows two people from your company to attend at no additional charge and join up to 100 people with common problems.

THE BEST REASON TO CHOOSE SAFETY-KLEEN. PEACE OF MIND.



The responsibility of generators of hazardous waste never ends. It's crucial for them to minimize the risk of improper disposal. That's why more companies have come to rely on the vast experience and integrity of Safety-Kleen.

We're the world's largest recycler of contaminated fluid wastes. Safety-Kleen has served over 70% of the companies on Fortune's list of the top 100 manufacturers. And we have over \$300 million in assets.

Now that the regulatory laws have increased your responsibility in the handling of hazard materials, there's no company better prepared to share that responsibility with you. Safety-Kleen's unique Hazard Communication Compliance Program is an easier, faster, and more economical way to comply with the law.

It's yet another reason why Safety-Kleen is the clear solution. Because anyone can take the problems of hazardous wastes off your hands. But only Safety-Kleen can take them off your mind.

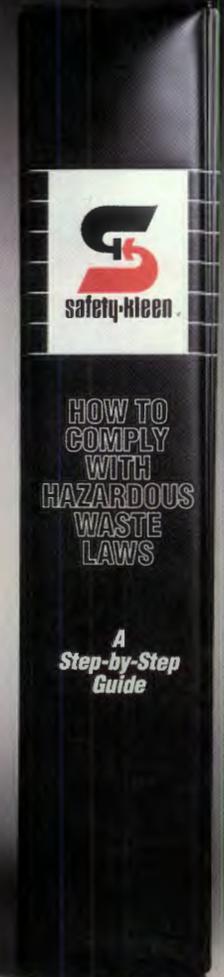


Clear solutions to
contaminated fluid problems.

**For more information,
call 1-800-323-5040.**

If this isn't
your idea of
light reading...

we'd like
to suggest the
condensed version.



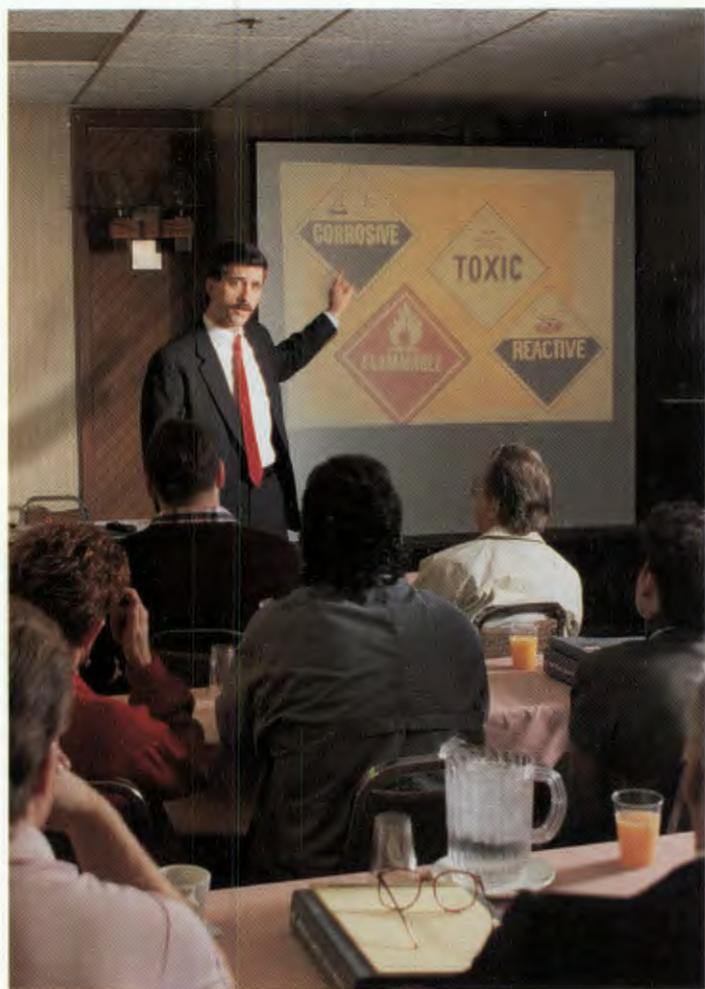
AN ALL-YOU-NEED-TO-
KNOW SEMINAR ABOUT EPA
HAZWASTE REGULATIONS.

NOW, MORE THAN EVER, IT'S IMP

At Safety-Kleen, we understand the problems many companies face when it comes to complying with EPA, state and local regulations. Which is why we've developed our "How to Comply With Hazardous Waste Laws" compliance program and seminar. Simply put, this half-day, interactive seminar will help your company with the sometimes complicated process of complying with the laws as they apply to your company.

Penalties for non-compliance are severe.

Environmental compliance is a job that must be done, and done right. Both EPA and state enforcement officials are becoming increasingly vigilant in their monitoring and diligent in their pursuit of violators. Penalties for violations can be stiff—with fines of up to \$25,000 a day per incident, criminal prosecution and jail real possibilities. Variations in state and federal regulations further complicate your compliance. Our seminar will help you do it right.



We'll talk with you, not at you.

Our half-day seminar is by no means just a lecture. One admission fee will allow up to four representatives from your company to attend. Our professional instructors will lead discussions and answer questions specific to your company's needs.

Areas covered in the seminar include:

- Different classifications of hazwaste.

IMPORTANT YOU KNOW THE FACTS.



- How to obtain an EPA ID number.
- Storing and properly handling wastes on site.
- Preparing hazwaste containers for off-site shipment.
- Selecting a reliable transporter and waste disposal firm.
- Maintaining proper records.
- Complying with other related environmental regulations, including underground storage tank (UST)

regulations.

- How to protect your company regarding real estate property liability.
- Understanding the EPA's inspection and enforcement process.
- Handling on-the-job emergencies.
- Case studies.
- Discussion/review exercises.

Everything you need to know.

Safety-Kleen's seminar will also provide you with all the materials necessary to properly train your workforce in the areas covered by the seminar. Materials provided to you include:

- Manager Resource Guide with industry-specific information for all lines of businesses served by Safety-Kleen: Manufacturing, Vehicle Maintenance, and Dry Cleaning.
- 40 employee training booklets.
- Emergency response "Info-Center" chart.
- Certificate of Completion for training participants.

THE BEST REASON TO CHOOSE SAFETY-KLEEN. PEACE OF MIND.



The responsibility of generators of hazardous wastes never ends. It is crucial for them to minimize the risk of improper disposal. That's why more companies have come to rely on the vast experience and integrity of Safety-Kleen. We're the world's largest recycler of contaminated fluid wastes. Safety-Kleen has served over 70% of the companies on Fortune's list of the top 100 manufacturers. And we have over \$500 million in assets. Now that the regulatory laws have increased your responsibility in the handling of hazwaste, there's no company better

prepared to share that responsibility with you. Safety-Kleen's unique Customer Compliance Seminar Program is an easier, faster and more economical way to comply with the law. It's yet another reason why Safety-Kleen is the clear solution. Because anyone can take the problems of hazardous wastes off your hands. But only Safety-Kleen can take them off your mind. For more information on where and when our next seminar program will take place near you, just give us a call at 1-800-669-5840 ext. 2497.





safety-kleen®

Clear Solutions to Contaminated Fluid Problems

Certificate of Assurance

No: 357441

Date _____

For _____

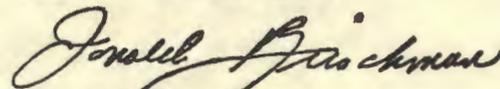
Safety-Kleen Corp. provides solvents and other fluids to its customers for use in Safety-Kleen parts cleaner machines, customer-owned parts cleaning machines and other equipment utilizing solvents and fluids. Safety-Kleen Corp. also removes the contaminated fluids used in these machines, from its customers premises. Safety-Kleen Corp. certifies to its customers that we assume responsibility for proper disposal of these fluids used in these machines as follows:

- We agree to remove waste fluids from your facility.
- We agree to transport, store, recycle and dispose of the contaminated fluids we remove in accordance with all applicable state and federal laws.
- In the event a spill occurs while we are transporting, storing, recycling or disposing of your contaminated fluids, we will pay all costs and expenses of clean-up of that spill.
- In the event ground or water pollution results from our transporting, storing, recycling, reclaiming, re-refining or disposal of your contaminated fluids, we will pay all costs and expenses to remedy that pollution.

While no one can fully relieve your firm of its own "cradle-to-grave" responsibility as a generator of hazardous waste, this certificate is your assurance that our handling of your contaminated fluids will be in the most economical and ecologically sound manner available.

Over \$300,000,000 in Assets
NYSE Symbol: (SK)
D&B Rating: 5A1

SAFETY-KLEEN CORP.


Donald W. Brinckman
President

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Form 1417

Safety-Kleen: Serving Business, Protecting the Environment





Contents

| | |
|---------------------------------------|----|
| This is Safety-Kleen | 1 |
| Serving Business | 4 |
| Small Quantity Generator Services | 4 |
| EnviroSystems | 7 |
| Oil Recovery Services | 8 |
| International Services | 9 |
| Protecting the Environment | 10 |
| Total Support—The Key for Growth | 14 |
| Domestic and International Operations | 16 |

This is Safety-Kleen

In 1968, Safety-Kleen Corp. was a small Milwaukee-based firm with some 600 customers and a profit and loss statement awash in red ink. This small company, however, had growth potential because its strength was a parts washer machine that was prized by customers as a better alternative to the old way of washing dirty metal parts.

Prior to the development of parts washers, cleaning of small metal parts was usually accomplished in an open pail of gasoline with an old scrub brush. This primitive method was messy and wasteful, as well as potentially dangerous. Once the task was completed, the dirty gasoline was usually thrown away.

Even though Safety-Kleen had an attractive product, it lacked marketing and management expertise—plus the financial support required for market impact and expansion. Donald Brinckman, then vice president of the Replacement Division for Chicago Rawhide Manufacturing Company, recognized the firm's potential and developed a proposal for the company's growth. The end result was Chicago Rawhide's purchase of Safety-Kleen on September 30, 1968.

Within days of the acquisition, a marketing plan was mapped out for development of a nationwide parts cleaner service, and it was immediately executed. The service that was introduced then remains basically the same today. The customer is provided with a parts cleaner and solvent for cleaning dirty, greasy metal parts. On a scheduled basis, Safety-Kleen's sales and service rep delivers clean solvent to the customer, cleans and maintains the parts cleaner machine, and takes the dirty solvent away.

Today, Safety-Kleen's marketing concept includes recovering and reclaiming millions of gallons of different types of cleaning solvents each year. Resource recovery provides economic benefits for thousands of customers, and enhances the profitability of company operations. It also conserves natural resources and prevents spent solvent from polluting the environment.

Safety-Kleen operated as a subsidiary of Chicago Rawhide until 1974, when it was spun off as an independent company. In 1979, it joined the ranks of public companies with an initial stock offering, and since 1983, Company shares have been traded on the New York Stock Exchange.

Safety-Kleen Corp., headquartered in Elgin, Illinois, grew from a small Milwaukee-area company with revenues of \$50,000 dollars in 1968, to an international corporation with revenues of some \$500 million today.

The Company's marketing approach also provides flexibility for expansion. Additional services and allied products have significantly broadened Safety-Kleen's ability to serve other segments of industry. Built upon the distribution and processing network developed to support the Company's parts cleaner service, the Company now offers solvent recovery services to automotive paint refinishing shops, dry cleaners, and industrial firms that use small quantities of cleaning solvents in their work, and larger industrial users as well.

Environmental Protection Agency (EPA) regulations that affect many smaller businesses have helped create additional opportunity for Safety-Kleen. Companies producing as little as 220 pounds each month of waste fluids that are considered to be hazardous, are now classified as hazardous waste generators.

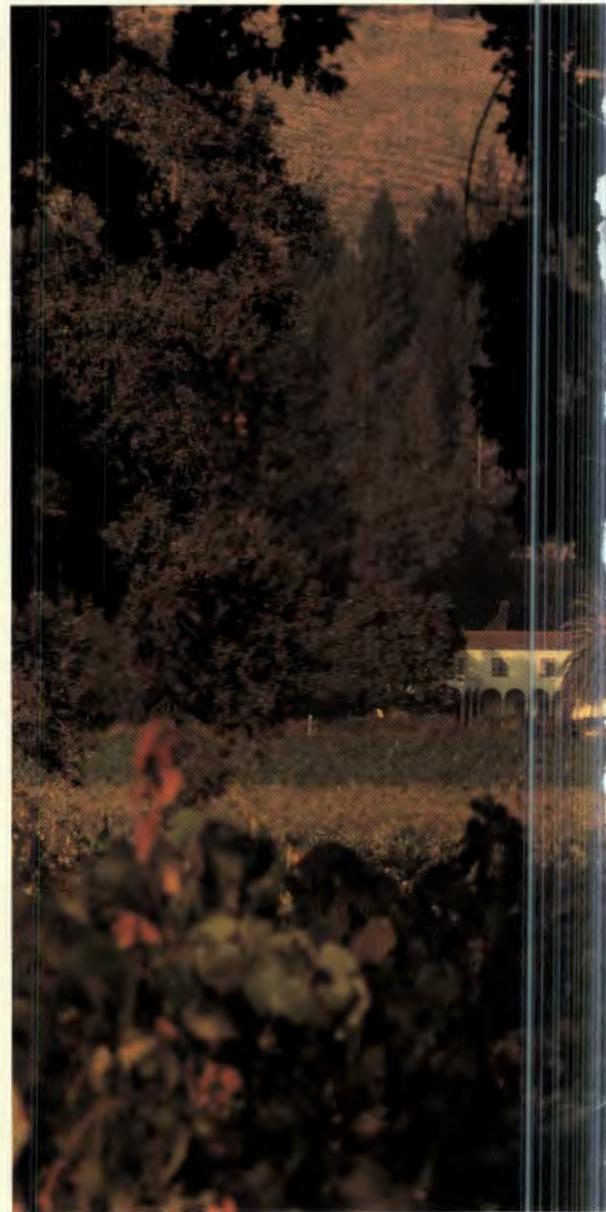
As such, they must manifest and dispose of this waste material in a "proper" way. Since these regulations tend to affect firms that use smaller amounts of cleaning solvents, and Safety-Kleen specializes in serving hundreds of thousands of these types of firms, the Company is in an enviable position to help them solve their fluid waste problems.

All services offered by the Company have one thing in common—they recover fluids and make them useful again in one way or another. This is in keeping with the corporate mission of Safety-Kleen:

To maximize the value of the Company's unique marketing, distribution, and recycling capabilities by becoming the world's leading specialty reclaimer of hazardous and quasi-hazardous automotive and industrial fluids, with primary emphasis placed on serving the needs of the small quantity generator of these fluids.

Creative marketing has led to substantial growth since the Company's beginning. The resource recovery capabilities developed through the years adds a further dimension to aid growth. As a result, Safety-Kleen's achievements in sales and earnings places it among the fastest growing companies in the nation. In fact, no public company, *except Safety-Kleen*, has ever achieved eighteen consecutive years of earnings improvement greater than 20-percent.

This is Safety-Kleen—providing services that help customers solve their fluid disposal problems, and recovering these materials in a way that eliminates the harmful effects that improper disposal could have on the environment.



1. *Some 400,000 customers worldwide, from many diverse industries, are served by one of Safety-Kleen's solvent recovery services.*

2. *The Company's growth has been accomplished through serving the fluid disposal needs of businesses, and reclaiming these fluids for further use.*

3. *Contaminated fluids are reclaimed through either recycling for reuse by customers (as shown here), or to be used in cement kilns as supplemental fuel. In either case, nothing is wasted and the environment is protected from further damage.*



1.



2.





All services that Safety-Kleen provides reclaims basic materials through recycling, or uses the energy value by burning it as a supplemental fuel. Nothing used in these services is wasted.

The Company groups its services into those offered to small quantity generators of hazardous waste fluids; larger generators of these wastes; users of lubricating oils; and international customers. Each of these service groups is described on the following pages.

Small Quantity Generator Services

Automotive Repair Services. The Company's core business—providing parts cleaners and service to automotive repair firms, began the evolution of Safety-Kleen from an almost bankrupt company to the successful international company it is today.

The well known "red sink on a drum" containing mineral spirits solvent for parts cleaning, was the first service offered by the Company. The Safety-Kleen rep placed them, serviced them by cleaning and maintaining the machine, delivered fresh solvent, and took the dirty, used solvent away. Firms serviced by these reps included service stations, automotive repair garages, auto dealerships, truck fleets, and occasionally an industrial company that needed a parts cleaner.

Today, the service procedure and type of customer in this service remain virtually the same, with the exception of industrial concerns. These firms are handled by another small quantity generator (SQG) service described later.

Paint Refinishing Services. Safety-Kleen entered the paint refinishing market in 1980 with a wool buffing pad service for auto body shops, automobile manufacturers, and other companies that require buffing pads to obtain a desired finish on the completed work. Clean wool buffing pads are provided for their use, and dirty, used ones are taken away for cleaning and then returned to service.

This service uses the Company's extensive branch network that was developed to support the parts cleaner service. In addition to the buffing pad service, a new service was introduced to these customers in 1986 to help them dispose of their paint spray gun cleaning solvent that had become regulated by the EPA.

In this new service, Safety-Kleen provides a specially designed gun cleaning machine that

not only cleans these paint guns effectively, but captures the cleaning solvent for recovery and reuse. In addition, as a companion to the spray gun service, the Company developed a program to dispose of the waste paint that these shops accumulate after repainting projects are completed.

Safety-Kleen's spray gun and waste paint disposal services have had a positive impact on the environment, because cleaning solvent is no longer sprayed into the shop's air, volatile organic emissions are greatly reduced, the user's exposure to solvent vapors is all but eliminated, and the work area is safer from fire risk. Additionally, the leftover paint is reclaimed for other uses.

Dry Cleaner Services. One of the first industry groups to feel the full impact of the 1984 Hazardous and Solid Waste Amendments (HSWA) to the Resource Conservation and Recovery Act, was the nation's dry cleaner industry. HSWA requires that anyone generating 220 pounds of hazardous waste a month must properly dispose of the material according to specific procedures.

Safety-Kleen, anticipating the situation that these small neighborhood companies would be in, introduced a program to reclaim their hazardous waste in full compliance with regulations

Every four weeks, a Safety-Kleen rep services these customers, removing filters saturated with perchloroethylene, along with the sludge that results from the dry cleaning process. This material is then recycled, with the solvent returned to a purified state, and resold to customers.

1. Firms that need to clean or degrease small metal parts, such as automotive repair shops, use Safety-Kleen's parts cleaner service.

2. A newer service targeted to auto body repair shops helps users clean paint spray guns without wasting solvent or polluting the environment.

3. Dry cleaners are required to dispose of their waste material in an environmentally safe manner. Some 16,000 dry cleaners in the U.S. and Canada use Safety-Kleen's service, developed especially for them, to accomplish this.



1.



2.



3.



Industrial Services. Thousands of industrial firms have been Safety-Kleen parts cleaner customers for many years because of their need to clean or degrease metal parts. With environmental regulations that designate certain used solvents as hazardous, thousands of other firms who use these fluids in their maintenance operations or manufacturing processes must now comply with the regulations.

As a result of this need, the Company introduced the Fluid Recovery Service (FRS) program in 1987. In this program, Safety-Kleen's industrial services reps remove small quantities of the waste fluids from these industrial companies. Prior to the first drum removal, however, a sample is taken to classify the waste for proper handling and pricing. Upon actual receipt at the recycle center, the material con-

tent is again analyzed at a Safety-Kleen laboratory for specific chemical properties, and then compared to the original analysis. Then it is either recycled or recovered for use in the Company's alternate fuels program. In either case, these fluids are utilized in a manner that gets the most productive use out of every drop collected.

Thousands of industrial firms using cleaning fluids in their production and maintenance operations use the Company's parts cleaner and fluid recovery services to comply with environmental regulations.



Envirosystems

Safety-Kleen's marketing and technological capability also extends to medium and large quantity generators of hazardous waste—those who generate truck or tanker loads of material.

These customers, primarily involved in the metalworking, metal finishing and electronics industries, use volumes of cleaning and degreasing fluids in their fabricating processes. The types of solvents vary from the more common degreasing agents such as mineral spirits or chlorinated solvents, to more complex fluids such as fluorocarbons. They are served by Safety-Kleen's Envirosystems group.

The sales engineers in this service arrange for the pickup, transport and processing of

customers' wastes. These waste fluids are recycled and sold, tolled, or blended into specification fuels.

In addition to serving larger quantity generators of hazardous waste, the technical capabilities needed by the Envirosystems group has been the catalyst in the development of the FRS program. The processing capability of one service has answered the needs of another at Safety-Kleen.

Safety-Kleen's Envirosystems Division serves medium to large quantity generators of industrial hazardous waste fluids.



Oil Recovery Services

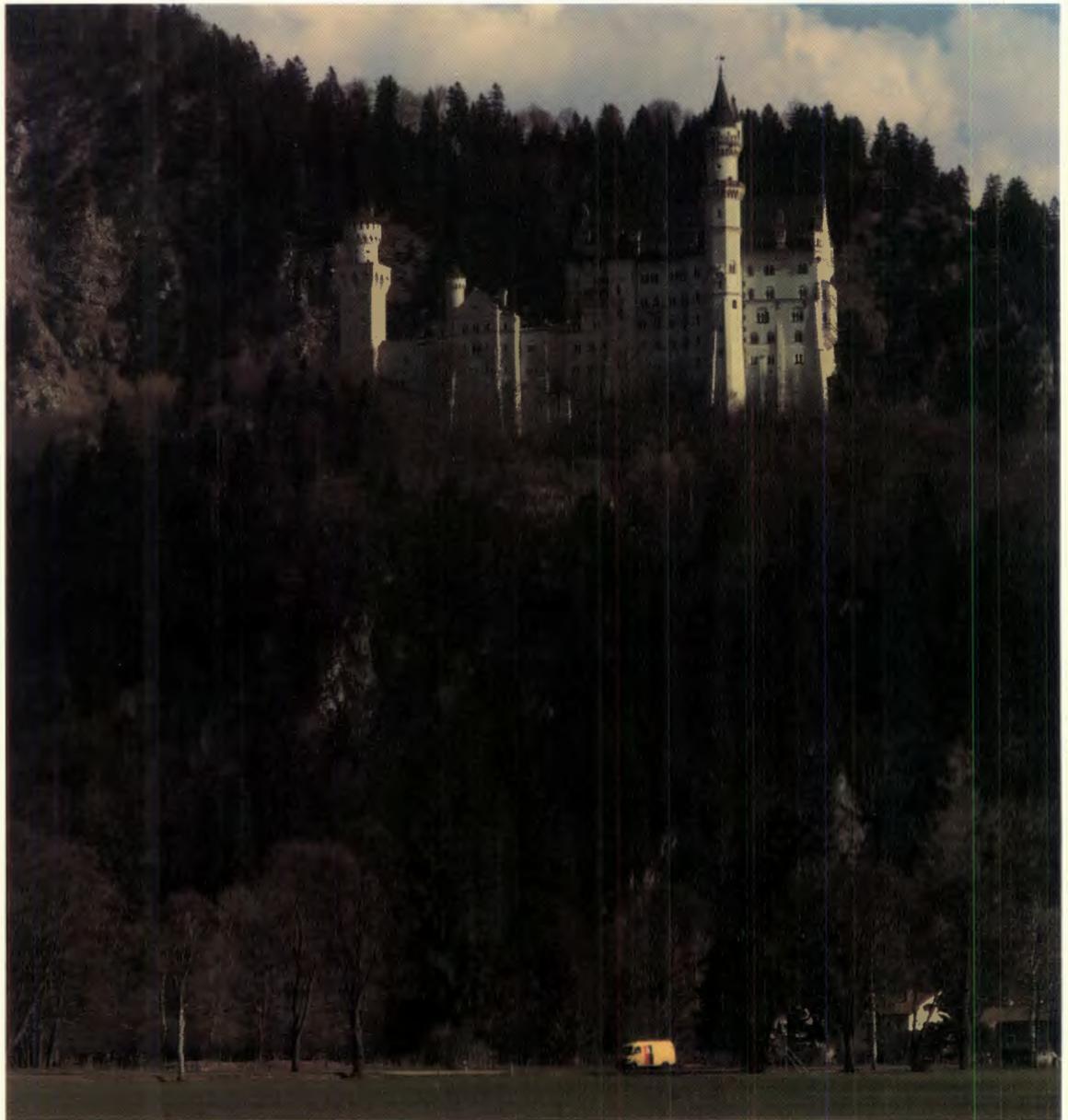
Millions of gallons of used motor and industrial oils are generated every year by auto repair and industrial firms. These oils are not considered hazardous by most regulatory agencies. In the future, however, they could become regulated because of an ever growing concern over the content of these used products, and their disposal into the environment.

Safety-Kleen has considered this possibility for a number of years, and in 1987, the Company acquired a majority interest in Breslube Enterprises located in Canada. Breslube, a well established and respected firm in the used oil business, is the largest oil re-refiner in North America.

This acquisition gave Safety-Kleen the capabil-

ity to collect, process, and distribute re-refined oil, or process it into industrial heating fuel. Breslube had already established an extensive collection network in eastern Canada and the northeastern quarter of the United States, and this service is currently being expanded. Safety-Kleen branches are being used as the base for growth, just as the Company's other services have done in the past.

Millions of gallons of used oil are generated yearly by automotive and industrial firms. Safety-Kleen collects this material and either re-refines it or processes it into industrial fuel oil.



International Services

The parts cleaner service was introduced into Canada in 1970, just months after the program began in the United States. Shortly thereafter, this same service started in the United Kingdom, and today there are almost 100 Safety-Kleen branches located in selected countries outside the United States.

Canada, the United Kingdom, the Republic of Ireland and Puerto Rico are Safety-Kleen operations, while France, Belgium, Italy, Spain and Portugal are joint ventures. West Germany, Australia, New Zealand, Hong Kong, Japan, and the State of Hawaii, are licensed operations.

The basic service provided to customers in all international countries is the parts cleaner

service. In Canada, the UK and Australia, however, the Company's paint refinishing service was introduced several years ago, and a paint spray solvent recovery service was started in France in 1988.

The parts cleaner service is the primary service offered to international customers. To accomplish this, there are over 100 branches located outside the U.S.



Early in 1969 as the parts cleaner service was being introduced, plans were also being developed for Safety-Kleen's first recycle center. Of all the alternatives that the Company had available to rid itself of the spent mineral spirits solvent it used in its services, it chose recycling.

At that time, recycling of solvents was not a profitable venture. Solvent transport and processing costs were equal to, if not more expensive than, bulk virgin solvent. But Safety-Kleen committed to a course of resource recovery for its dirty parts cleaner solvent, and has held to this philosophy throughout the years.

The Company's first recycle center, located in Elgin, Illinois, began operating in March, 1970. By then, sites were already under consideration to extend this capability to other areas of the country. The recycle center located in Reedley, California opened late in 1971; Clayton, New Jersey in 1973; and the last two envisioned in the original plan opened in mid-1975 in Lexington, South Carolina and Denton, Texas.

Spent solvent became feedstock for the parts cleaner service. The solvent was recycled and put back into the system for repeated use by customers. This enabled Safety-Kleen to develop its "closed-loop" system of distribution—from branch to customer; customer through the branch to a recycle center; and back again to the branch for use in the service. This concept would play an important role in helping parts cleaner, and other customers in the future, deal effectively with environmental regulations that were to come.

But in 1968, when Safety-Kleen began to introduce its unique parts cleaner service across the nation, there was very little thought, and no regulations, affecting the disposal of solvent. This situation began to change in the early 1970's, however, and in 1976, the U.S. Congress enacted the Resource Conservation and Recovery Act (RCRA).

This act gave the Environmental Protection Agency (EPA) broad authority to regulate the management of solid and hazardous waste material through regulations identifying which wastes were subject to control—and by regulating generators, transporters, treaters, storers and disposers of that waste. Under this bill, only large generators of hazardous waste—those generating 2200 pounds in a single month—were required to manage the disposal of their waste under this legislation.

This changed in 1984 with the reauthorization of RCRA. "Small Quantity Generators"—

those generating from 220 to 2200 pounds of hazardous waste in any single month—were now required to manage their waste material in accordance with EPA regulations.

This broad legislation affected typical small firms located in almost every small corner of the nation. They were automotive service and repair shops, dry cleaners, and industrial firms that used cleaning solvents in their operations—and these firms numbered in the tens of thousands.

Many were already Safety-Kleen parts cleaner customers, or used a buffing pad service offered to auto body repair shops, automobile manufacturers and the like. Others, still, became potential customers for Safety-Kleen as a result of this new legislation. Businesses such as dry cleaners, auto body repair shops, and smaller industrial firms were among the latter. The small quantities of fluid waste they generated each month were now considered hazardous.

In 1984, Safety-Kleen answered the needs of dry cleaners through the introduction of a new service to them. The following year, a new service was introduced to auto body shops to help them with their hazardous waste problems.

In 1987, small quantity generators in industry were provided with a way to dispose of their hazardous waste fluids through a program designed especially for them—the Fluid Recovery Service. And the recovery of used lubricating oils became part of Safety-Kleen's services with the purchase of Breslube Enterprises in 1987.

None of the waste fluids collected through Safety-Kleen's different services is wasted. The Company considers them a valuable resource that should be recovered and used again in one way or another. To accomplish this, Safety-Kleen makes good use of the three "R's" of environmental responsibility. The material is *recovered* from customers, and then it is either *recycled* for originally-intended use, or *reclaimed* for use as either a supplemental fuel in cement kilns, or as a heating oil in industrial boilers.

Since the first four recycle centers began operating in the early 1970's, Safety-Kleen's technological base has greatly increased to support the Company's growing number of

No one will argue with the need to improve environmental quality—for the good of everyone and everything. Safety-Kleen is taking positive steps to help assure that this happens.





services. Today there are 17 recycle, re-refining, and fuel blending facilities owned and operated by Safety-Kleen. Another major recycle center is being developed to enhance recovery services for customers in the western United States, and the first company-owned recycle center in Europe is under construction in the United Kingdom.

Safety-Kleen's services to its customers, and the technological support it has developed to collect and reclaim this material generated by them, continues to have an ever growing and positive impact on the environment. Safety-Kleen's dedication to resource recovery not only preserves our natural resources, but it offers the many businesses it serves a responsible solution to their disposal problems, thereby helping protect the environment from further damage.

1. Safety-Kleen has undertaken a comprehensive technological improvement program such as this one in Clayton, NJ. This ongoing program is visible proof of the Company's commitment to assuring achievement of its Corporate Mission.

2. Even though used oil is not generally considered a hazardous waste, this may change. To prepare for this possibility, Safety-Kleen's oil re-refinery in Ontario, Canada, has also undergone extensive physical improvements.

3. The millions of gallons of contaminated fluids collected by the Company are reclaimed through either recycling for reuse, or as a supplementary fuel for use by cement producing companies.



1.



2.



3.

Total Support—The Key for Growth



At the heart of Safety-Kleen's success is the extensive branch network, supported by a chain of accumulation and distribution centers; recycle, re-refining and fuel blending facilities; and a headquarters staff based in Elgin, Illinois.

Safety-Kleen has placed one or more branch facilities in every major and most minor marketing areas, to bring a variety of services to its customers. Since late 1968, a network of some 263 branches serve customers around the world, with 162 in the U.S. alone.

The network was originally established to serve parts cleaner customers, but has also been the skeleton on which the other services of the Company were built over the years.

Each branch has a manager and a staff of sales representatives who are equipped with specialized vehicles with which to perform each specific service. The Company also provides the backing of extensive corporate resources to assist branch managers in the ever-increasing scope of their jobs. For example, Safety-Kleen had designed its electronic data processing system around branch needs and customer requirements.

Scheduling service calls is a good illustration of how this system works. Service requirements for all branches are projected, and sets of preprinted service documents are produced at corporate headquarters and sent to the branches. These documents list the customer calls to be made in the coming week. This concept of centralized computer scheduling has been a valuable aid in providing on-time service, reducing customer complaints, and enabling branch managers to route sales personnel more economically and efficiently.

Safety-Kleen's branch network, supported by the distribution, technological and headquarters functions, represent the foundation on which the Company will continue to build and grow—as it fulfills its corporate mission through serving business and protecting the environment.

1. Safety-Kleen's branch network is the key to efficiently and safely serve customers and recover contaminated fluids for reclamation. Worldwide, some 263 branches link the customer to the recovery process, and by so doing, help protect the environment.



2. Whether it be corporate staff or laboratory technicians at the Safety-Kleen Technical Center located in Elk Grove Village, Illinois, Safety-Kleen people (some 5,000 worldwide) are dedicated to making the Company's Corporate Mission a reality.

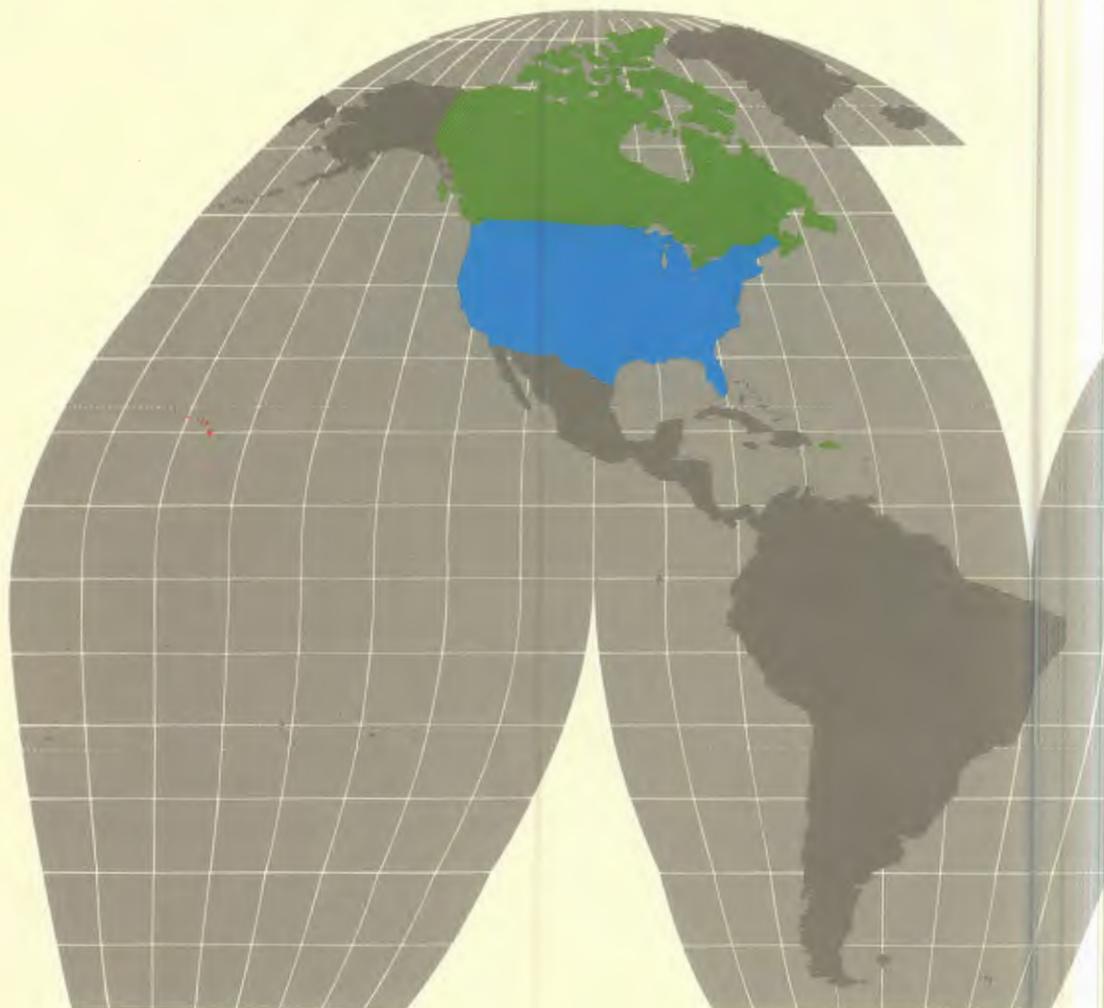
3. In the lobby of Safety-Kleen's corporate headquarters stands a specially commissioned sculpture of a sales rep and customer. It represents the spirit that has been the heart of the Company's success—our relationship with customers through the efforts of our field organization. It also symbolizes the Company's ongoing commitment to serving business, and by doing this, protecting the environment as well.



1.



3.



United States

Alabama
Birmingham
Huntsville
Mobile

Arizona
Phoenix
Tucson

Arkansas
Fayetteville
Fort Smith
Little Rock

California
Fresno
Los Angeles (5)
Oakland

Sacramento
San Bernardino
San Diego
San Francisco (2)
Santa Barbara
Stockton

Colorado
Denver
Grand Junction
Pueblo

Connecticut
Hartford
New Haven

Florida

Jacksonville
Miami (2)
Orlando
Port Charlotte
Tallahassee
Tampa

Georgia
Atlanta (2)
Columbus
Savannah

Hawaii

*Hawaii
*Honolulu
*Kauai
*Maui

Idaho
Boise

Illinois
Champaign
Chicago (4)
Peoria

Indiana
Evansville
Ft. Wayne
Gary

Indianapolis
South Bend

Iowa

Davenport
Des Moines

Kansas

Kansas City
Wichita

Kentucky

Lexington
Louisville

Louisiana

Alexandria
New Orleans
Shreveport

Maine

Portland

Maryland

Baltimore (2)

Massachusetts

Boston (3)
Springfield

Michigan

Detroit (2)
Grand Rapids
Lansing
Saginaw

Minnesota

Duluth
Minneapolis
St. Paul

Mississippi

Jackson

Missouri

Cape Girardeau
Columbia
Kansas City
St. Louis (2)
Springfield

Nebraska

Grand Island
Omaha
Scottsbluff

Nevada

Las Vegas

New Jersey

Bound Brook
Newark
Vincentown

New Mexico

Albuquerque

New York

Albany
Buffalo
Elmira
New York City (4)
Rochester
Syracuse

North Carolina

Charlotte
Greensboro
Raleigh
Wilmington

North Dakota

Fargo

Ohio

Akron
Cincinnati
Cleveland
Columbus
Dayton
Toledo
Youngstown

Oklahoma

Oklahoma City
Tulsa

Oregon

Eugene
Portland

Pennsylvania

Allentown
Erie
Harrisburg
Johnstown
Philadelphia (3)
Pittsburgh (2)
Scranton

South Carolina

Greenville
Lexington

South Dakota

Sioux Falls

Tennessee

Dyersburg
Knoxville
Memphis
Nashville

Texas

Abilene
Amarillo
Corpus Christi
Dallas

El Paso
Fort Worth
Houston (2)
Lubbock

McAllen
Midland
Orange
San Antonio
Waco
Wichita Falls

Utah

Salt Lake City

Vermont

Montpelier

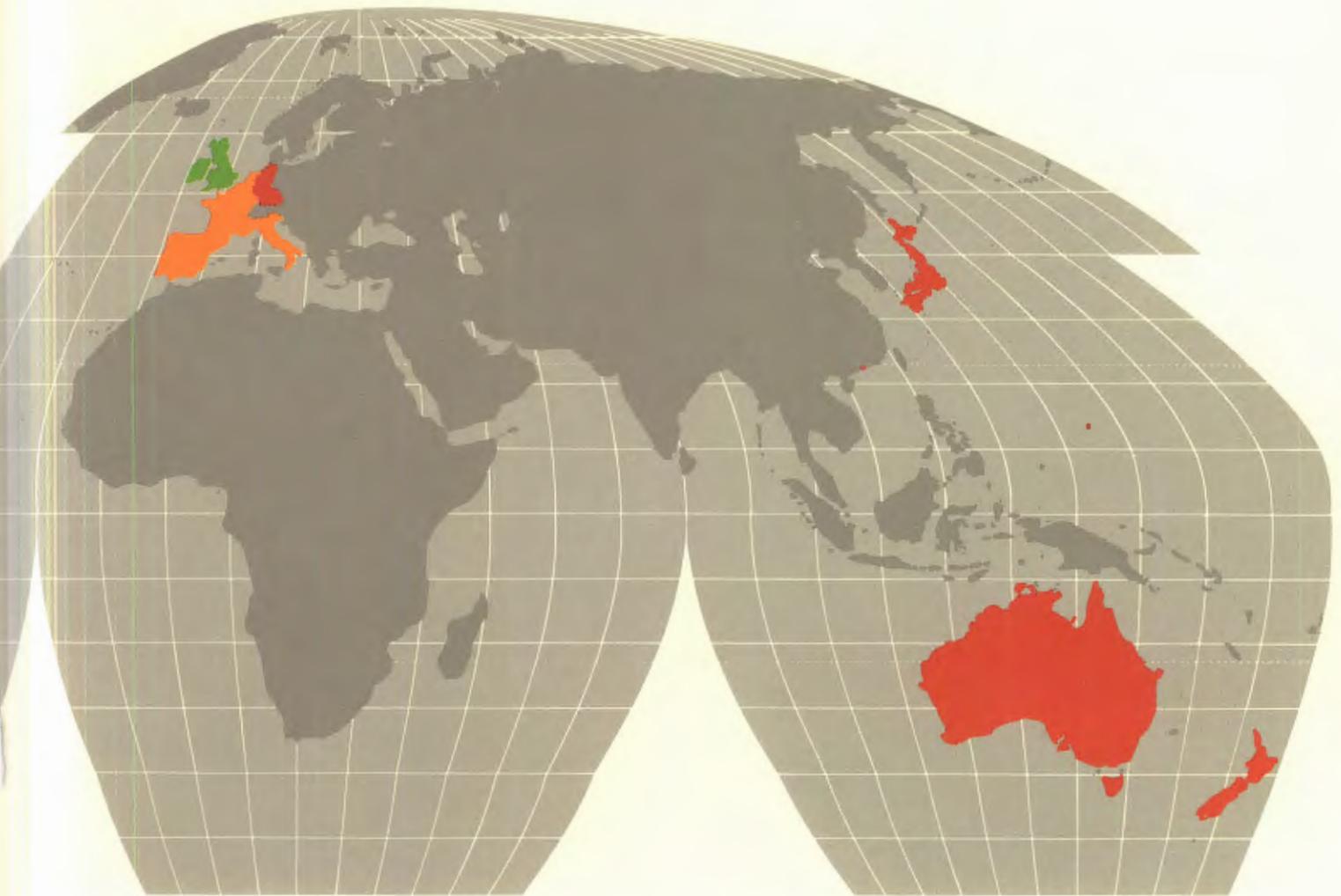
Virginia

Bristol
Norfolk
Richmond
Roanoke

Washington

Pasco
Seattle (2)
Spokane

Washington, D.C.



West Virginia

Charleston
Huntington

Wisconsin

Green Bay
La Crosse
Madison
Milwaukee

***Australia**

Adelaide
Albury
Brisbane
Canberra
Geelong
Hobart
Melbourne (2)
Newcastle
Orange
Perth
Rockhampton
Sydney
Townsville
Wollongong

***Belgium**

Antwerp
Brussels

Canada

Alberta
Calgary
Edmonton

British Columbia

Vancouver
Vernon
Victoria

New Brunswick

Fredericton

Nova Scotia

Halifax

Ontario

Hamilton
London
Ottawa
Sudbury
Toronto (2)
Windsor

Quebec

Montreal (2)
Quebec City

Saskatchewan

Saskatoon

***France**

Grenoble
Lille
Lyon
Marseilles
Nantes
Nice
Paris (3)
Strasbourg
Tours

***Guam**

***Hong Kong**

Hong Kong

Ireland, Republic of

Dublin

***Italy**

Bologna
Milan (2)
Padua
Turin

***Japan**

Fukuoka
Kobe
Nagoya
Osaka
Tokyo (3)

***The**

Netherlands

Auckland
Christchurch
Wellington

***Portugal**

Lisbon

Puerto Rico

San Juan

***Spain**

Barcelona
Bilbao
Madrid
Malaga
Oviedo
Santiago
Seville
Valencia

United Kingdom

England
Bedford
Birmingham
Bristol
Bury St. Edmunds
Chelmsford
Chester
Exeter
Leeds
Liverpool
London (2)
Maidstone
Manchester
Newcastle
Nottingham
Sheffield
Southampton
Wolverhampton

Scotland
Stirling

Wales

Cardiff

***West Germany**

Bremen
Frankfurt
Hamburg
Hannover
Kassel
Köln (Cologne)
Mannheim
Mettmann
(Dusseldorf)
Munich
Nuremberg
Osnabrück
Stuttgart

Recycle Centers

***Australia**

Albury

California
Reedley

***Hawaii**

Honolulu

Illinois

Chicago
Dolton
Elgin

Kentucky

New Castle

New Jersey

Clayton
Linden

***New Zealand**

Auckland

Ohio

Hebron

Puerto Rico

Manati

South Carolina

Lexington

Texas

Denton

***United Kingdom**

Dinnington

Oil Re-Refining

Canada

Ontario

Breslau

Fuel Blending

Illinois
Dolton

Indiana

East Chicago

Kentucky

New Castle

Missouri

Clarksville

New Jersey

Linden

Pennsylvania

Modena

South Carolina

Holly Hill
Lexington

Canada

Ontario

Breslau

Puerto Rico

Manati

Manufacturing

New Berlin, Wisc.
Chicago, Ill.

Corporate Headquarters

Elgin, Illinois

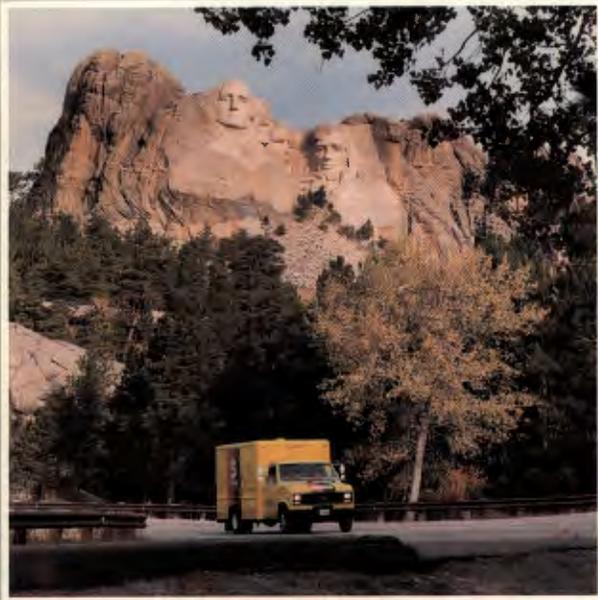
*Licensed Operations

#Joint Venture Operations

Number in parenthesis indicates branches in area.

Safety-Kleen Corp.

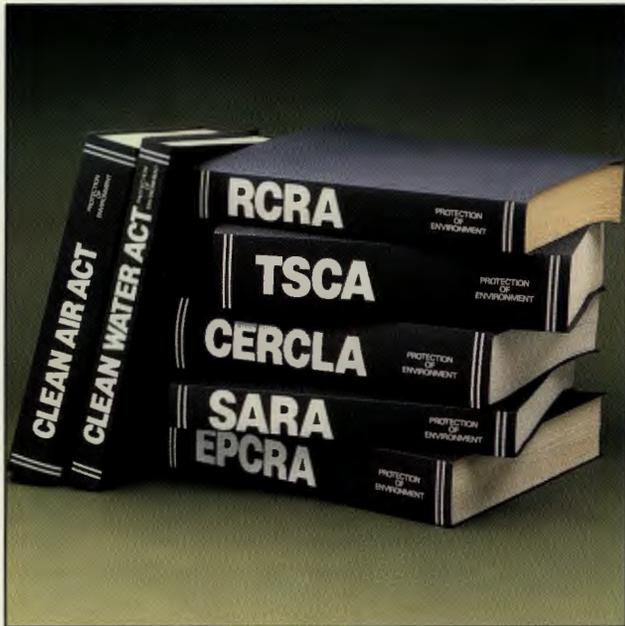
777 Big Timber Road, Elgin, Illinois 60123 • 708/697-8460





Parts Cleaner Service

WE'RE THE PROTE



ENVIRONMENTAL REGULATIONS ARE SERIOUS BUSINESS

As you know, anyone generating as little as 100 kilograms or about one-half a drum of waste solvent a month must comply with the hazardous waste regulations of the RCRA, Superfund, and the EPA.

- You alone are responsible for this waste from "cradle to grave."
- No one else can assume liability for you.

The penalties for non-compliance are so severe that choosing a company to handle your hazardous waste deserves serious and careful evaluation.

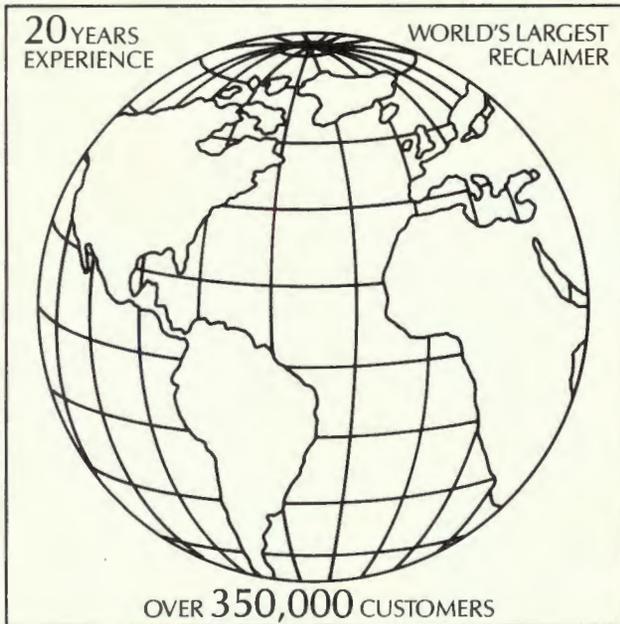


OUR FINANCIAL STRENGTH IS YOUR SECURITY

Since no one can assume your liability, it makes sense to deal with the one company that has the financial resources of Safety-Kleen and can offer you maximum protection against accidents involving hazardous waste.

- Safety-Kleen attains over \$400 million in sales annually.
- Safety-Kleen is listed on the New York Stock Exchange, and is top rated (5A1) by Dun and Bradstreet.

CTION YOU NEED



NO ONE HAS THE EXPERIENCE, THE CREDIBILITY OR THE KNOW-HOW OF SAFETY-KLEEN

- Safety-Kleen is the world's largest recycler of contaminated fluids, recycling more than 150 million gallons a year.
- We service over 70% of the Fortune 500 companies, and over 350,000 customers just like you.
- With over twenty years of solid experience in the field, no one has the capabilities of Safety-Kleen to handle your fluid waste.

WE CAN ASSUME TOTAL CONTROL OF YOUR HAZARDOUS WASTE

- Safety-Kleen people pick up your waste.
- Safety-Kleen trucks (one of 1600 on the road) transport it to one of over 162 permitted facilities.
- Your waste is then processed at one of Safety-Kleen's 17 processing centers.
- Safety-Kleen's system is totally self-contained, so you know who to call. We won't pass the buck.

SAFETY-KLEEN OFFERS



WE DO IT ALL FROM START TO FINISH. A COMPLETE SERVICE.

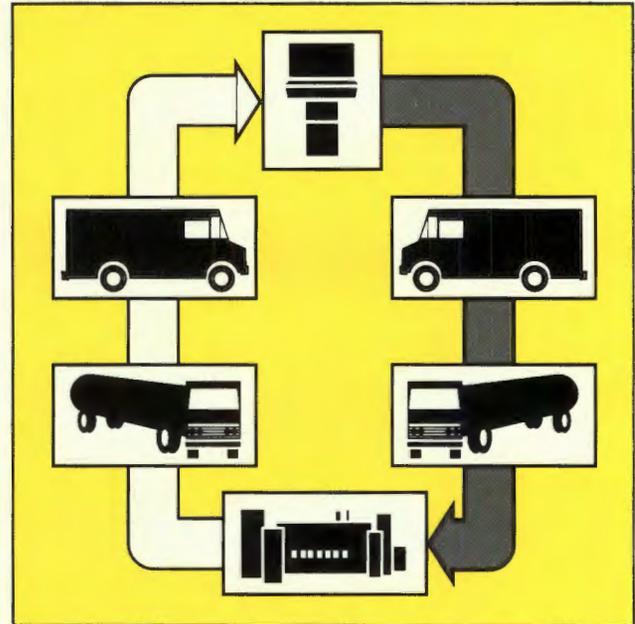
- Safety-Kleen provides the equipment so you don't have to buy it. Or we'll service yours.
- We'll save you the trouble of purchasing solvent by providing that, too.
- Safety-Kleen brings fresh solvent at regularly scheduled intervals.
- We will inspect, clean and maintain the equipment to keep it in top condition. We even have a 24-hour emergency service.
- Most importantly, Safety-Kleen recycles the solvent and disposes of it properly, meeting all regulations and giving you peace of mind.

A COMPLETE SERVICE



WE ENSURE YOUR COMPLIANCE

- All solvent is properly packaged in D.O.T.-approved containers for shipment.
- We do the hazardous waste labeling.
- We complete the manifesting.
- We can easily provide all the essential information you need for annual reporting.



YOUR WASTE IS DISPOSED OF SAFELY, SECURELY

- Safety-Kleen's "closed loop" system reduces your risk, your liability, and qualifies you for waste minimization.
- 90% of all waste we pick up is recycled and returned for use in our parts cleaner service.
 - The rest of the waste is disposed of in our RCRA-permitted fuel blending program.
 - Absolutely no waste is used for landfill.

ANYONE CAN TAKE HAZARDOUS WASTE OFF YOUR HANDS. SAFETY-KLEEN TAKES IT OFF YOUR MIND.

| | | |
|--|---|-------------------|
|  | | No: 365066 |
| Clear Solutions to Contaminated Fluid Problems | | Date: _____ |
| Certificate of Assurance | | |
| For _____ | | |
| Safety-Kleen Corp. provides solvents for use in our equipment and in customer owned equipment. Safety-Kleen Corp. also removes contaminated solvents, fluids and used oils from its customers premises for processing. Safety-Kleen Corp. certifies to its customers that we assume responsibility for proper disposal of these solvents, fluids and oils as follows: | | |
| <ul style="list-style-type: none">• We agree to remove waste fluids from your facility.• We agree to transport, store, recycle and dispose of the contaminated fluids we remove in accordance with all applicable state and Federal laws.• In the event a spill occurs while we are transporting, storing, recycling or disposing of your contaminated fluids, we will pay all costs and expenses of clean-up of that spill.• In the event ground or water pollution results from our transporting, storing, recycling, reclaiming, re-refining or disposal of your contaminated fluids, we will pay all costs and expenses to remedy that pollution. | | |
| While no one can fully relieve your firm of its own "cradle-to-grave" responsibility as a generator of hazardous waste, this certificate is your assurance that our handling of your contaminated fluids will be in the most economical and ecologically sound manner available. | | |
| Over \$398,000,000 in Assets NYSE Symbol: (SK) D&B Rating: 5A1 | SAFETY-KLEEN CORP.  Donald W. Brinkman President | Form 91445 |
| <small>1989 Safety-Kleen Corp. Printed in USA</small> | | |

PEACE OF MIND

We put our money where our mouth is. Safety-Kleen pledges over \$398 million in assets to protect you, and we put it in writing. No other company will go this far to back you up.

As our Certificate of Assurance says, "should a spill occur, Safety-Kleen will pay ALL costs to clean it up."

And that's how Safety-Kleen assures you of one other very important thing—peace of mind.

QUALITY SERVICE. PEACE OF MIND.

The responsibility of generators of hazardous waste never ends. It's crucial for them to minimize the risk of improper disposal. That's why more companies have come to rely on the vast experience and integrity of Safety-Kleen.

We're the world's largest recycler of contaminated fluid wastes. Safety-Kleen has served over 70% of the companies on Fortune's list of the top 100 manufacturers. And we have over \$398 million in assets.

Now that the regulatory laws have increased your responsibility in the handling of hazardous materials, there's no company better prepared to share that responsibility with you.

Anyone can take the problems of hazardous wastes off your hands. But only Safety-Kleen can take them off your mind. That's why Safety-Kleen is the clear solution.

65-2-59



Five ways to make a tough job easier.




safety-kleen®



From dirt and grease. To gum and varnish. Whatever gets on mechanical parts — Safety-Kleen has a way to get it off with ease.

Safety-Kleen's Parts Cleaners circulate solvent through a flexible hose. So parts are washed quickly and efficiently under a solvent rinse.

The two larger models (model 34 and 44) can also be used for soaking really tough to clean parts.

All Safety-Kleen Parts Cleaners feature rugged steel construction. An electric pump motor. The light is adjustable. If a fire should occur, the cover slams shut — automatically. There are filters to keep the solvent cleaner. And more.

Safety-Kleen's Immersion Cleaner is perfect for carburetors and other hard-to-clean parts where high temperatures have turned oil into varnish.

The Immersion Cleaner's air-powered motor agitates these parts in a solvent bath. Cleaning them inside and out. You simply load the Immersion Cleaner with the dirty parts, shut the cover and turn on the power. It does the rest. Automatically. It's that easy.



And all Safety-Kleen equipment is backed by Safety-Kleen service. Safety-Kleen installs, cleans and maintains the machine. A Safety-Kleen representative makes sure the machine is in top shape. He replaces the filter element. Inspects all electrical and mechanical parts — making repairs and replacing parts when necessary — including the light bulb. If major repairs are required, he'll arrange for a replacement then and there. So down-time is minimized.

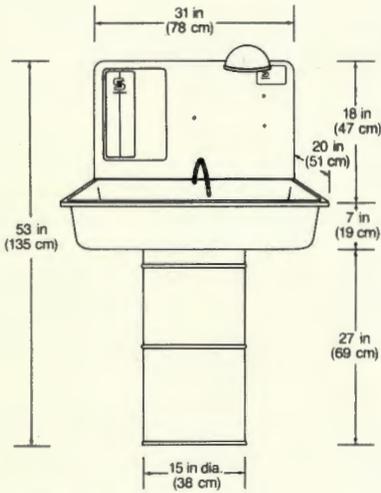
When you have Safety-Kleen service, you don't have to worry about buying or storing solvent. Your Safety-Kleen representative brings fresh, recycled solvent and takes away the old at regularly scheduled intervals. Safety-Kleen transports and recycles all waste solvents meeting all federal and state regulations.

Safety-Kleen is America's largest recycler of waste solvent. They didn't get this big by accident. Or by causing accidents.

Choose Safety-Kleen equipment and service. It can help make a tough job easier.



FEATURES AND SPECIFICATIONS



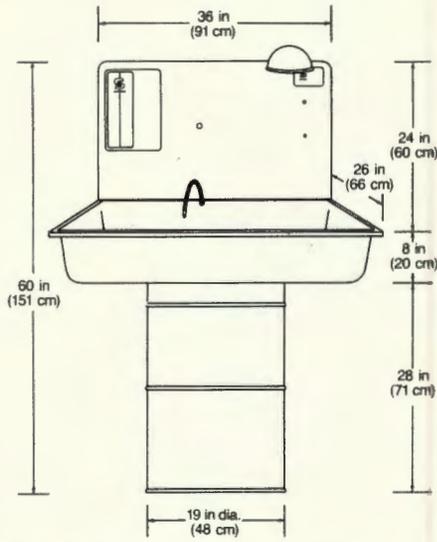
Parts Cleaner:

Model 16

Sink Dimensions: 31 in. (78 cm), 20 in. (51 cm), 7 in. (19 cm)

Solvent Capacity: 10 U.S. gallons (38 liters)

Power: 115 volt, AC, 60 hz.



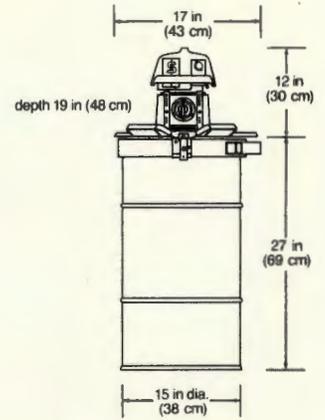
Parts Cleaner:

Model 30

Sink Dimensions: 36 in. (91 cm), 26 in. (66 cm), 8 in. (20 cm)

Solvent Capacity: 20 U.S. gallons (76 liters)

Power: 115 volt, AC, 60 hz.



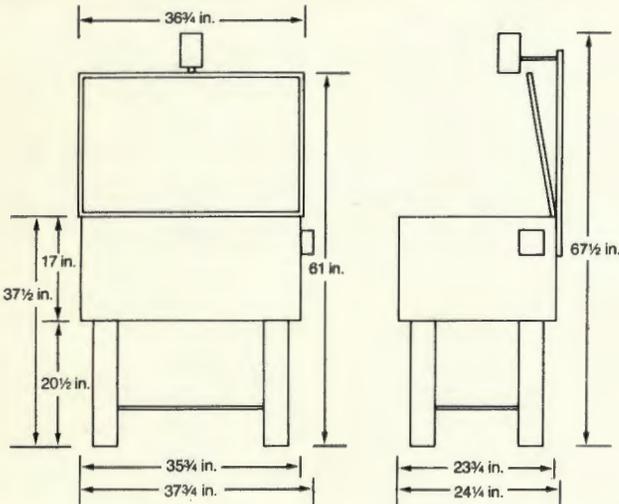
Immersion Cleaner:

Model 11—Air Powered

Basket: 6 in. (15 cm), 11 in. (29 cm)

Solvent Capacity: 6 U.S. gallons (23 liters)

Power: Air minimum 80 PSI



Parts Cleaner:

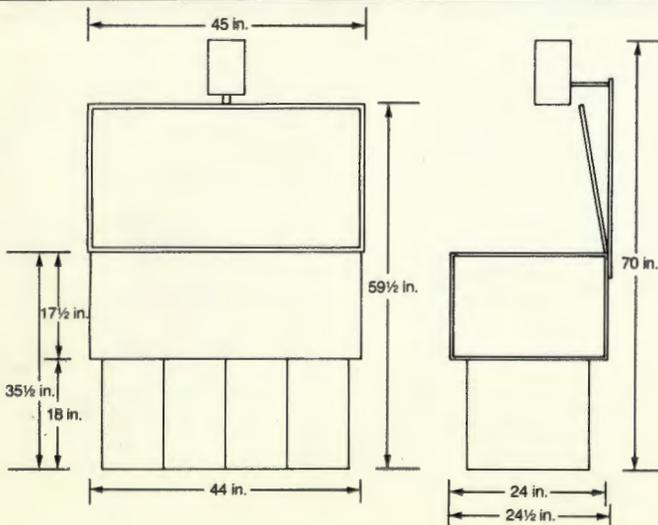
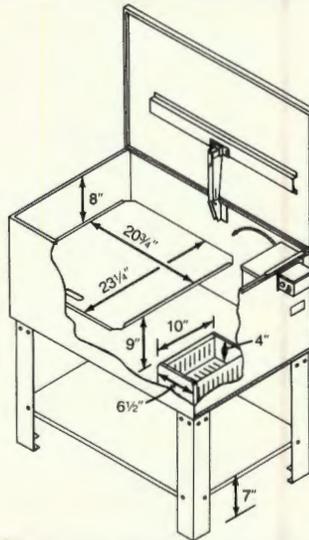
Model 34

Tank Dimensions: 35 3/4 in. (90 cm), 23 3/4 in. (60 cm), 17 in. (43 cm)

Small Parts Basket: 10" x 6 1/2" x 4"

Solvent Capacity: 30 U.S. gallons (114 liters)

Power: 115 volt, AC, 60 hz.



Parts Cleaner:

Model 44

Tank Dimensions: 44 in. (112 cm), 24 in. (61 cm), 17 1/2 in. (44 cm)

Small Parts Tray: 16 3/4" x 12" x 2 5/8"

Solvent Capacity: 40 U.S. gallons (151 liters)

Power: 115 volt, AC, 60 hz.

