



Department of Energy
Carlsbad Field Office
P. O. Box 3090
Carlsbad, New Mexico 88221

11 DEC 2003



Mr. Steve Zappe, WIPP Project Leader
Hazardous Waste Permits Program
Hazardous and Radioactive Materials Bureau
New Mexico Environment Department
2905 E. Rodeo Park Drive, Bldg. 1
Santa Fe, NM 87505

Subject: Transmittal of Approved Change Notice Number 1 for the Hanford Site Waste Stream Profile Form Number RLNPDT.002 – Non-Mixed Plutonium Finishing Plant Debris Waste

Dear Mr. Zappe:

The Carlsbad Field Office (CBFO) has approved the change notice number 1 for the Hanford Site Waste Stream Profile Form Number RLNPDT.002. Enclosed is a copy of the approved form as required by Section B-4(b)(1) of the WIPP Hazardous Waste Facility Permit No. NM4890139088-TSDF.

If you have any questions on this matter, please contact me at (505) 234-7357 or (505) 706-0066.

Sincerely,

Kerry W. Watson
CBFO Assistant Manager
Office of National TRU Program

Enclosure

cc: w/o enclosure
J. Kieling, NMED
C. Walker, TechLaw
K. Jackson, WTS *ED
M. Strum, WTS *ED
D. Bignell, WRES *ED
R. Chavez, WRES *ED
L. Greene, WRES
S. Calvert, CTAC
CBFO M&RC

*ED denotes Electronic Distribution



Update for WIPP Operating Record - Change Notice #1

TRU Non-Mixed Plutonium Finishing Plant Debris Waste (RLNPDT.002)

Please add the following information to the WIPP Operating Record for: WSPF # RLNPDT.002, Revision 1. This waste stream is TRU Non-Mixed Plutonium Finishing Plant Debris and was approved by DOE/CBFO on July 11, 2000. Please update related files as appropriate.

The Waste Stream Profile Form (WSPF) is being revised. The WSPF components are bolded. The updates are:

1. **Number of Drums:** Add an additional 933 drums (194 m³) to show a total of 1,874 drums (390 m³)
2. **Applicable TRUCON Content Codes :** Update the WSPF to include all of the following
RH125A, RH125B, RH125C, RH125D, RH125E, RH125F, RH125G, RH125H, RH125I, RH125J, RH125K, RH125L/225L, RH125M/225M, RH125N/225N, RH125P/225P, RH125Q/225Q, RH125R/225R, RH125S/225S, RH125T/225T, RH125U/225U, RH125V/225V, RH125W/225W, RH125X/225X, RH125Y/225Y, RH125Z/225Z, RH125AA/225AA, RH125AB/225AB, RH125AC/225AC, RH125AD/225AD, RH125AE/225AE, RH125AF/225AF, RH125AG/225AG, RH125AH/225AH, RH125AI/225AI, RH125AJ/225AJ, RH125AK/225AK, RH125AL/RH225AL, RH125AM/RH225AM
3. **Waste stream volume and dates of generation:** Change to a total volume generated of 390 m³ and generation dates of 1970 to present.
4. **Reference List:** Update list with the following entry;
HNF-5481 "Hanford Site Transuranic Waste Management Waste Specific Acceptable Knowledge Documentation for Plutonium Finishing Plant Debris," 10-17-03

The Acceptable Knowledge (AK) Summary attachment to the WSPF is being revised. The AK Summary components are bolded. The updates are:

1. **Waste Stream Volume (Current):** Change to a total of 1,874 drums (390 m³)
2. **Waste Stream Volume (Projected):** Change to 1,202 drum equivalents
3. **Waste Stream Generation Time Period:** Change to 1970 to present.
4. **TRUCON Content Codes :** Include all of the following TRUCON Content Codes:
RH125A, RH125B, RH125C, RH125D, RH125E, RH125F, RH125G, RH125H, RH125I, RH125J, RH125K, RH125L/225L, RH125M/225M, RH125N/225N, RH125P/225P, RH125Q/225Q, RH125R/225R, RH125S/225S, RH125T/225T, RH125U/225U, RH125V/225V, RH125W/225W, RH125X/225X, RH125Y/225Y, RH125Z/225Z, RH125AA/225AA, RH125AB/225AB, RH125AC/225AC, RH125AD/225AD, RH125AE/225AE, RH125AF/225AF, RH125AG/225AG, RH125AH/225AH, RH125AI/225AI, RH125AJ/225AJ, RH125AK/225AK, RH125AL/RH225AL, RH125AM/RH225AM
5. **Reference List:** Update list with the following entry;
HNF-5481 "Hanford Site Transuranic Waste Management Waste Specific Acceptable Knowledge Documentation for Plutonium Finishing Plant Debris," 10-17-03

Reason/Justification for Change:

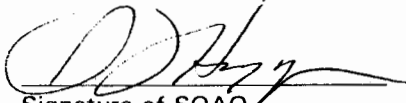
Due to the expansion of the RH125/225 Content Code to include Pu alloy scrap mixed with residual non-hazardous organic materials, additional packaging configurations are used. Additionally, PFP debris waste is also currently being recovered from retrievable storage. The time frame for generation and waste volumes are being changed to address the period of time over which the waste in this waste stream was generated. The additional TRUCON codes reflect the various packaging configurations used to package the waste over the expanded generation period, including the use of heat sealed bags.

Pu alloy scrap is heterogeneous debris and includes saw chips, oiled turnings, rods/extrusion pieces, and Pu-Zr scrap. The oil in the oiled turnings is non-hazardous lard oil, and no additional hazardous waste codes are required. No EPA hazardous waste codes are applied to the currently approved RLNPDT.002 waste stream. This also applies to the heterogeneous Pu alloy debris that will be assigned and incorporated to the RLNPDT.002 waste stream. Retrieved TRU debris is consistent with the current waste stream description.

Beryllium parts were used in the manufacture of weapons components and residual beryllium contamination of plutonium parts may have occurred. Materials associated with these operations may have been contaminated with beryllium and therefore trace quantities (less than one weight percent) of beryllium may be present in the waste stream. Any beryllium present is a contaminant of the process and not unused commercial chemical product and therefore not a P015 listed waste.

Waste Stream Profile Form Certification:

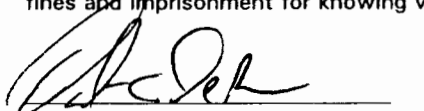
I have reviewed the information in this Waste Stream Profile Form and have found the information consistent with the information in the analytical batch data reports.


Signature of SQA0

SL HUGGINS, ALT SQA0
Printed Name and Title

12/4/03
Date

I hereby certify that I have reviewed the information in this Waste Stream Profile Form, and it is complete and accurate to the best of my knowledge. I understand that this information will be made available to regulatory agencies and that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations.


Signature of Site Project Manager

David C. DeRosa ALT. SPM
Printed Name and Title

12/4/03
Date



Department of Energy

Carlsbad Area Office
P. O. Box 3090
Carlsbad, New Mexico 88221
July 11, 2000

John Kieling, Manager
Hazardous Waste Permits Program
Hazardous and Radioactive Materials Bureau
New Mexico Environment Department
P.O. Box 26110
Santa Fe, New Mexico 87502-6110

Subject: TRANSMITTAL OF APPROVED WASTE STREAM PROFILE FORM
FOR HANFORD, WASTE STREAM RLNPDT.002

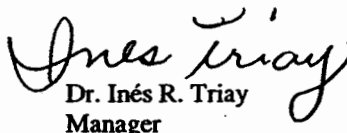
Dear Mr. Kieling:

The Department of Energy, Carlsbad Area Office has approved the Hanford Waste Stream Profile Form RLNPDT.002. Enclosed is a copy of the approved form as required by Section B-4(b)(1) of the WIPP's Hazardous Waste Permit No. NM4890139088-TSDF.

This Waste Stream Profile Form replaces Waste Stream Profile Form RLNPDT.001 submitted to NMED on June 23, 2000. CAO approval Waste Stream Profile Form RLNPDT.001 was rescinded due to NMED issues associated with the use of data collected prior to the effective date of WIPP's Hazardous Waste Permit. Waste Stream Profile Form RLNPDT.002 relies only on data collected after the effective date of the permit.

Please contact Kerry Watson at 505-234-7357 should you have any questions regarding this matter.

Sincerely,


Dr. Inés R. Triay
Manager

Enclosure

cc:

S. Zappe, NMED
E. Rose, CAO
B. Stroud, CAO
C. Zvonar, CAO
C. Walker, TechLaw
G. Barnes, WID
J. Epstein, WID
K. Mikus, WID (Operating Record)
L. Stevens, WID
M. Whatley, WID
CAO:NTP:RRS:NM 00-1130 UFC 5822.00

0002933

MAIL ROOM COPY

Out # 696 478514



WIPP WASTE STREAM PROFILE FORM

Waste Stream Profile Number RLNPDT.002

Generator Site Name: Hanford Technical Contact: R. Clinton

Generator Site EPA ID: WA7890008967 Technical Contact phone number: 509-373-2188

Date Site certified by CAO/NMED: May 31, 2000/June 23, 2000

Title, version number, and date of documents used for WAC certification: HNF-2599, Final Hanford Site Transuranic Waste Characterization Quality Assurance Project Plan, Rev. 2A; WIPP WAC, Rev. 7

Did your facility generate this waste? Yes No If no, provide the name and EPA ID of the original generator:

Waste Stream Information⁽¹⁾

WIPP ID: RL-377

Summary Category Group: S5000

Waste Matrix Code Group: (114) heterogeneous debris Waste Stream Name: NPPFD

Description from the WTWBIR: This stream contains plastic/polyurethane, paper/cardboard, cloth/rag/nylon, rubber, metal/iron/galvanized/sheet, dirt/soil/diatomaceous earth, glass, ppe clothing (paper/plastic/cloth), wood/lumber/plywood, stainless steel, conweb pads, and anti-corrosive rad pads

Defense TRU Waste: Yes No Spent Nuclear Fuel: Yes No High Level Waste: Yes No

Check one: CH RH Number of SWBs: Not applicable

Number of Drums: 941 Number of Canisters: Not applicable

Data package numbers supporting this waste stream characterization: See attached

Container/Package Correlation

List applicable EPA Hazardous Waste Codes⁽²⁾ Not applicable

Applicable TRUCON Content Codes: RH225A, RH225B, RH225C, RH225D, RH225E, RH225F, RH225G, RH225H, RH225I, RH225J, and RH225K

Acceptable Knowledge Information⁽¹⁾

[For the following, enter supporting the documentation used (i.e., references and dates)]

Required Program Information

- Map of site: AK Checklist (TRU-SPO-11.9-0410200054896) and HNF-3461, "Hanford Site Transuranic Waste Management Program Acceptable Knowledge Document for Retrievably Stored Contact-Handled Waste", Section 2.0
- Facility mission description: Same as above Sections 2.2 and 3.2
- Description of operations that generate waste: Same as above, Section 3.2
- Waste identification/categorization schemes: Same as above, Sections 3.2 and 6.3
- Types and quantities of waste generated: Same as above, Sections 6.1 through 6.3 and 8.1 through 8.3
- Correlation of waste streams generated from the same building and process, as appropriate: Same as above, Sections 3.1 through 3.4
- Waste certification procedures: Same as above, Section 9.0

Required Waste Stream Information

- Area(s) and building(s) from which the waste stream was generated: AK Checklist (TRU-SPO-11.9-0410200054896). See HNF-5481, "Hanford Site Transuranic Waste Management Waste Specific Acceptable Knowledge Documentation for Plutonium Finishing Plant Non-Mixed Debris", Section 2.0 and HNF-5482, "Hanford Site

Transuranic Waste Management Waste Specific Acceptable Knowledge Documentation for Plutonium Finishing Plant", Sections 2.1 through 2.6

- Waste stream volume and time period of generation: Same as above, Section 1.0 in both documents
- Waste generating process description for each building: HNF-5482, Sections 3.1 through 3.7
- Process flow diagrams: HNF-5482, Sections 3.1 through 3.7
- Material inputs or other information identifying chemical/radionuclide content and physical waste form: Same as above
- Which Defense Activity generated the waste: (check one)
 - Weapons activities including defense inertial confinement fusion
 - Naval Reactors development
 - Verification and control technology
 - Defense research and development
 - Defense nuclear waste and material byproducts management
 - Defense nuclear materials production
 - Defense nuclear waste and materials security and safeguards and security investigations

Supplemental Documentation

- Process design documents: Section 5.0 of both HNF-5481 and HNF-5482
- Standard operating procedures: Section 5.0 of both HNF-5481 and HNF-5482
- Safety Analysis Reports: Section 5.0 of both HNF-5481 and HNF-5482
- Waste packaging logs: TRU-SPO-11.4.4-1013199952471
- Test plans/research project reports: Section 5.0 of both HNF-5481 and HNF-5482
- Site data bases: Not applicable
- Information from site personnel: Section 5.0 of both HNF-5481 and HNF-5482
- Standard industry documents: Not applicable
- Previous analytical data: Section 5.0 of both HNF-5481 and HNF-5482
- Material safety data sheets: Not applicable
- Sampling and analysis data from comparable/surrogate Waste: Not applicable
- Laboratory notebooks: Not applicable

Sampling and Analysis Information⁽¹⁾

[For the following, when applicable, enter procedure title(s), number(s), and date(s)]

- x Radiography: Operation of the Drum Nondestructive Examination System, WRP1-OP-0908
- x Visual examination: Visual Examination, WRP1-OP-0729
- x Headspace Gas Analysis
 - VOCs: OBTAIN HEADSPACE GAS SAMPLES OF TRU WASTE CONTAINERS, DO-080-009, DETERMINATION OF VOLATILE ORGANIC COMPOUNDS IN TRU/MIXED WASTE CONTAINER HEADSPACE, LA-523-410, WASTE MANAGEMENT LABORATORY CLEANING SUMMA CANISTERS, LO-080-407, TRU PROJECT SAMPLE CHAIN OF CUSTODY, STORAGE, ACCEPTANCE, AND DISPOSAL, LO-090-450
 - Flammable: OBTAIN HEADSPACE GAS SAMPLES OF TRU WASTE CONTAINERS, DO-080-009, DETERMINATION OF VOLATILE ORGANIC COMPOUNDS IN TRU/MIXED WASTE CONTAINER HEADSPACE, LA-523-410
 - Other gases (specify): DETERMINATION OF VOLATILE ORGANIC COMPOUNDS IN TRU/MIXED WASTE CONTAINER HEADSPACE, LA-523-410

Attachment 2

Headspace Gas Data Summary Report

Consisting of 2 pages

Homogeneous Solids/Soils/Gravel Sample Analysis

Total metals: Not applicable

PCBs: Not applicable

VOCs: Not applicable

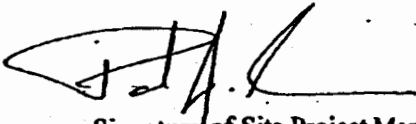
Nonhalogenated VOCs: Not applicable

Semi-VOCs: Not applicable

Other (specify): Not applicable

Waste Stream Profile Form certification:

I hereby certify that I have reviewed the information in this Waste Stream Profile Form, and it is complete and accurate to the best of my knowledge. I understand that this information will be made available to regulatory agencies and that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations.



Signature of Site Project Manager

PAUL J. CRANE /SPM

Printed Name and Title

7/10/00

Date

- NOTE:** (1) Use back of sheet or continuation sheets, if required.
(2) If radiography, visual examination, headspace gas analysis, and/or homogeneous solids/soils/gravel sample analysis were used to determine EPA Hazardous Waste Codes, attach signed summary reports documenting this determination.

DATA SUMMARY REPORT: HEADSPACE GAS SUMMARY DATA

WSPF #RLNPDT.002

Page 1 of 2

ANALYTE	# Samples	Mean (ppmv)	SD (ppmv)	UCL ₉₅ (ppmv)	FRQL (ppmv)	EPA Code* (F001-5)
1,1,1-Trichloroethane	7	0.50	0.00	0.10	10	N/A
1,1,2-Trichloro-1,2,2-Trifluoroethane	7	0.50	0.00	0.07	10	N/A
Acetone	7	3.15	0.00	3.15	100	N/A
Benzene	7	0.50	0.00	0.16	10	N/A
Butanol	7	2.50	0.00	2.50	100	N/A
Carbon tetrachloride	7	0.50	0.00	0.08	10	N/A
Chlorobenzene	7	0.50	0.00	0.11	10	N/A
Ethyl benzene	7	0.50	0.00	0.12	10	N/A
Ethyl ether	7	0.50	0.00	0.17	10	N/A
m-Xylene	7	1.00	0.00	0.23	20	N/A
Methanol	7	5.50	0.00	0.00	100	N/A
Methyl ethyl ketone	7	2.55	0.00	2.55	100	N/A
Methyl isobutyl ketone	7	1.85	0.00	1.85	100	N/A
Methylene chloride	7	0.50	0.00	0.15	10	N/A
o-Xylene	7	0.50	0.00	0.12	10	N/A
p-Xylene	7	1.00	0.00	0.23	20	N/A
Tetrachloroethylene	7	0.50	0.00	0.08	10	N/A
Toluene	7	0.53	0.08	0.22	10	N/A
Trichloroethylene	7	0.50	0.00	0.08	10	N/A

ANALYTE	# Samples	Mean (ppmv)
1,1,2,2-Tetrachloroethane	7	0.50
1,1-Dichloroethane	7	0.50
1,1-Dichloroethylene	7	0.50
1,2-Dichloroethane	7	0.50
Bromoform	7	0.50
Chloroform	7	0.50
cis-1,2-Dichloroethylene	7	0.50
Cyclohexane*	N/A	N/A
1,2,4-Trimethylbenzene*	N/A	N/A
1,3,5-Trimethylbenzene*	N/A	N/A
Hydrogen**	N/A	N/A

Source: QAPJP, Table B3-2 except for items with *.

*These compounds are from the TRAMPAC and are flammable VOCs that do not appear in the QAPJP or the WIPP WAP. These are not part of the target analyte list, but samples may be analyzed for these compounds.

**Hydrogen will only be sampled as necessary to support aspiration criteria as shown in WMH-400, Section 7.1.7.

DATA SUMMARY REPORT: HEADSPACE GAS SUMMARY DATA

WSPF #

ADDITIONAL TARGET ANALYTE	# Samples	Mean (ppmv) ^b
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A

TENTATIVELY IDENTIFIED COMPOUNDS	Maximum Observed Estimated Concentrations (ppmv) ^c	# Samples Containing TIC ^c
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A
N/A	N/A	N/A

Did the data verify the acceptable knowledge? Yes No

If not, describe the basis for assigning the EPA Hazardous Waste Codes:



 Signature of WSPF Preparer

R. Clifton

 Printed Name

07-10-00

 Date

NOTES:

^aEPA Hazardous Waste Code. No entry indicates no associated EPA Hazardous Waste Code assigned to the waste stream.

^bNo entry indicates no additional target analytes.

^cNo entry indicates no detectable measurements available for statistics.

Attachment 3

Container to Batch Report Correlation List

Consisting of 1 page

Container Batch Report Correlation

Waste Stream	CIN	HGA Batch Number	NDE Batch Number	NDA Batch Number
NPFPD	9400971	WSCF-000511R0	WR-TB-2000-02	WR-TB-2000-19
NPFPD	RHZ-212-A22976	WSCF-000511R0	WR-TB-2000-01	WR-TB-2000-19
NPFPD	RHZ-213-A21593	WSCF-000511R0	WR-TB-2000-17	WR-TB-2000-21
NPFPD	RHZ-213-A21537	WSCF-000511R0	WR-TB-2000-17	WR-TB-2000-21
NPFPD	RHZ-231-A21750	WSCF-000511R0	WR-TB-2000-02	WR-TB-2000-19
NPFPD	RHZ-231-A21753	WSCF-000511R0	WR-TB-2000-02	WR-TB-2000-19
NPFPD	RHZ-231-A22579	WSCF-000511R0	WR-TB-2000-02	WR-TB-2000-19

Attachment 4

Reconciliation with Data Quality Objectives

Consisting of 1 page

RECONCILIATION WITH DATA QUALITY OBJECTIVES

I certify by signature (below) that sufficient data have been collected to determine the following project-required waste parameters for WSPF#: RLNPDT.002

		Reconciliation Parameter
1	X	Waste Matrix Parameter Category as reported in WWIS.
2	X	Waste Material Parameter Weights for individual containers as reported in WWIS.
3	X	The matrix parameter category identified is consistent with the type of sampling and analysis used to characterize the waste.
4	X	Container mass and activities of each radionuclide of concern as reported in WWIS.
5	X	The TRU activity reported in WWIS demonstrates with a 95% probability that the waste is TRU waste and not low-level radioactive waste.
6	X	The concentrations of each VOC (and hydrogen as necessary) in the headspace gas of each container, as reported in WWIS.
7	X	The upper 90-percent confidence limit (UCL ₉₀) values for the mean contaminant concentrations were calculated and compared with the program required quantitation limits, as reported in Data Summary Report Table 2, and additional EPA Hazardous Waste Codes were assigned as required.
8	N/A	Mean concentrations, UCL ₉₀ for the mean concentrations, standard deviations, number of samples collected for VOCs were calculated and compared with the program required quantitation limits and regulatory threshold limits, as reported in Data Summary Report Table 3, and EPA Hazardous Waste Codes were assigned as required (Matrix Parameter Summary Categories S3000 and S4000).
9	N/A	Mean concentrations, UCL ₉₀ for the mean concentrations, standard deviations, number of samples collected for SVOCs were calculated and compared with the program required quantitation limits and regulatory threshold limits, as reported in Data Summary Report Table 4, and EPA Hazardous Waste Codes were assigned as required (Matrix Parameter Summary Categories S3000 and S4000).
10	N/A	Mean concentrations, UCL ₉₀ for the mean concentrations, standard deviations, number of samples collected for metals were calculated and compared with the program required quantitation limits and regulatory threshold limits, as reported in Data Summary Report Table 5, and EPA Hazardous Waste Codes were assigned as required (Matrix Parameter Summary Categories S3000 and S4000).
11	N/A	Sufficient numbers of samples (as established by completeness rate) were taken to meet statistical sampling requirements, as documented on Summary Data Report Table 1.
12	X	Only validated data were used in the above calculations, as documented through the site data review and validation forms and process.
13	N/A	Waste containers were selected randomly for sampling, as documented in site procedures.
14	X	The potential flammability of TRU waste headspace gases.
15	X	Whether the waste stream exhibits a toxicity characteristic under 40 CFR Part 261, Subpart C.
16	X	Whether the waste stream can be classified as hazardous or nonhazardous at the 90% confidence level.
17	X	Whether all TICs were appropriately identified and reported in accordance with the requirements of the QAPjP Section B3-1.
18	X	Whether the overall completeness, comparability, and representativeness QAOs were met for each of the analytical and testing procedures as specified in the QAPjP Sections B3-2 through B3-9.
19	X	Whether the PROs for all analyses were met.
20	X	Sufficient numbers of waste containers were visually examined to determine with a reasonable level of certainty that the UCL ₉₀ for the misclassification rate is less than 14 percent.

Check (X) indicates that data or acceptable knowledge are sufficient to determine the waste parameters and that the waste parameters have been reported in the listed document or database. N/A indicates parameter does not apply to waste stream.


Signature of Site Project Manager

PAUL J. CRANE
Printed Name

7/10/00
Date

Attachment 5

Acceptable Knowledge Waste Stream Summary

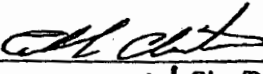
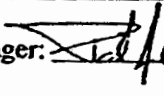
Consisting of 3 pages

WASTE STREAM SUMMARY

Site: Hanford	
Waste Stream/Waste Stream Lot: Non-mixed PFP Debris	
Waste Stream/Waste Stream Lot Number: NPFPD	
Generator Site: 200 West Area, Plutonium Finishing Plant	Waste Stream Generation Building(s): Building 234-5Z
Waste Stream Volume: 197 m ³	Waste Stream Generation Time Period: 1988 - 1997
TRUCON Codes: RH225A - RH225I	Maximum number of layers of confinement: 6
WIPP Identification Number(s): ^a RL-W377	
Summary Category Group: ^a S5000	Waste Matrix Code Group: ^a Heterogeneous Debris
Waste Stream Name: ^a 234-5Z Combination Debris Contact-Handled TRU	
Description: ^a TRU Glovebox Waste from 234-5Z from the PFP Complex	
<p>Waste Stream Description:</p> <p>This waste stream contains TRU non-mixed debris waste from gloveboxes located throughout the PFP Complex. The waste was generated while performing cleanout and facility stabilization after years of producing plutonium buttons and oxides in the remote mechanical C line and remote mechanical A line. Supporting facilities such as the Plutonium Reclamation Facility (PRF), the Incinerator (232-Z), the Plutonium Process Support Laboratory (PPSL), the Analytical Laboratory, and the 2736-ZB Building are also areas that generated the non-mixed debris waste. The debris waste includes paper, wood, metals, rubber, plastics, asbestos, and clothes. This waste was contaminated by transuranic radionuclides generated by the plutonium product production in the gloveboxes.</p> <p>^a See HNF-5481, Section 3.0 and HNF-5482, Sections 2.0 and 3.0</p>	
<p>Matrix Parameter Categories Assigned:</p> <p>There are a variety of matrix parameter categories within this waste stream, but the wastes are all intermixed within the containers. There is no specific waste form that comprises 80% of the waste matrix; therefore, the subcategory assigned to this waste stream is S5490.</p> <p>^a See HNF-5481, Section 3.3</p>	

Site: Hanford
Waste Stream/Waste Stream Lot: Non-mixed PFP Debris
Waste Stream/Waste Stream Lot Number: NPFPD
Waste Material Parameters Present: <u>Waste Contents</u> Inorganic debris (metal, glass, ceramics): <ul style="list-style-type: none">• Iron-based Metals/Alloys: tools and scraps remaining after maintenance activities, spent equipment (e.g., hot plates, sample racks, stirrers, burners, slip lid cans)• Aluminum-based Metals/Alloys (e.g., household foil and mask filters)• Other Inorganic Materials (e.g., asbestos)• Glass (e.g., tubes, vials, stirrers)• Ceramic (e.g., burners) Organic debris (e.g., plastic, rubber, paper, cloth, wood): <ul style="list-style-type: none">• Rubber: non-leaded rubber in masks and gloves used for PPE• Plastics (waste material): used exclusively to bag out glovebox waste, load equipment and tools into gloveboxes, contamination control during and after bagging out waste, empty bags, poly jars, and bottles Cellulosics: <ul style="list-style-type: none">• Paper: cardboard and "ice cream" cartons to place tools in the gloveboxes at the glovebox seal out and hood areas• Cloth: PPE that could not be decontaminated, rags used for decontamination, and masselin clothes used in radiological routines• Wood: brush handles and framing material for filter media• Filter media: laboratory hood and glovebox ventilation systems <u>Waste Packaging</u> <ul style="list-style-type: none">• Other Inorganic Materials: diatomaceous earth used in the waste packaging of all drums• Steel: DOT 17C or UN1A2 steel drums• Plastic: Anti-Corrosive Rad Pad used in the waste packaging of most waste drums. 10 mil plastic liners are used in most of the containers. A small amount of drums contain 90 mil plastic liners. The waste containers are not expected to contain any prohibited items. * See HNF-5481, Sections 2.1, 2.2, and 3.2 and Appendix 2
Areas of Operation: Building 234-5Z: 1 st Floor, Rms. 228A,B, and C and Rms. 230A, B, and C (RMC), Rms. 235B and 235C (RMA), Rms. 139 - 157, Rms. 178 - 188; Building 236-Z: 1 st Floor East and West Gloveboxes, 2 nd Floor East and West Gloveboxes; Building 232-Z: Incinerator; 2736-ZB: Rms. 636 and 638 * See HNF-5482, Sections 2.1 through 2.6 and Sections 3.1 through 3.7

Site: Hanford	
Waste Stream/Waste Stream Lot: Non-mixed PFP Debris	
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Waste Generating Process: <p>The plutonium metal button and plutonium oxide production occurred in the Remote Mechanical C (RMC) line beginning in the early 1960's to 1989. The Remote Mechanical A (RMA) line produced plutonium oxide starting from the late 1960's to 1983. The stages included the pH adjustment of the feed, the precipitation of plutonium oxalate, the calcination of the plutonium oxalate to plutonium oxide, the fluorination with hydrogen fluoride to produce plutonium fluoride, and the reduction to plutonium metal buttons with the use of an induction furnace. The RMC and the RMA processed plutonium nitrate feeds through a series of stages, which included the pH adjustment of the feed, the precipitation of plutonium oxalate, and the first and second stage calcination of the plutonium oxalate to plutonium oxide. The PRF reprocessed plutonium scrap from the RMC, RMA, and the Incinerator. The Incinerator processed materials from the various facilities in the complex. 2736-ZB repackaged materials from various facilities in the complex. The labs analyzed samples to support various parts of the operation, cleanout, and stabilization of the complex.</p> <p>* See HNF-5482, Sections 3.1 through 3.7</p>	
EPA Hazardous Waste Constituents Present	EPA Hazardous Waste Number
<p>This waste stream is not associated with any EPA Hazardous Waste Numbers. The process equipment such as the chemical glassware and the calciners were isolated from the debris waste. Equipment was drained, flushed, and neutralized to remove any characteristic. The Plutonium Reclamation Facility (PRF) processes indirectly affected the RMA and RMC because the PRF provided some of the feed. A constituent of concern from the PRF processes is carbon tetrachloride (CCl₄). CCl₄ was removed during the separation process, and it was further removed by low-pressure steam stripping. The labs rinsed laboratory glassware. Any residual liquid was removed by using their vacuum system. The liquid waste was subsequently disposed of in the tank farm system.</p> <p>* See HNF-5481, Section 3.1</p>	
Washington State Hazardous Waste Constituents Present	Washington State Hazardous Waste Number
<p>This waste stream is not associated with any Washington State Hazardous Waste Numbers. Equipment was drained, flushed, and neutralized to remove any characteristic.</p> <p>* See HNF-5481, Section 3.1</p>	
Radionuclides Present:	
<p>The typical radionuclides present are Pu-239, Pu-238, Pu-240, Pu-241, Pu-242, and Am-241. These radionuclides come in variable distributions based on the weight percent of Pu-240. The percent Pu-240 varies from less than 6% to 20% because of a variety of plutonium nitrate feed. Most of this waste will contain 6% or 12% Pu-241.</p> <p>* See HNF-5481, Section 3.4</p>	
Waste Container Numbers:	
<p>The container list is located in the AK report.</p> <p>* See HNF-5481, Appendix 1</p>	

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Waste Stream/Waste Stream Lot: Non-mixed PFP Debris	
Waste Stream/Waste Stream Lot Number: NPFPD	
Applicable Source Documents (refer to or attach waste management program and waste stream-specific Acceptable Knowledge Source Document Reference Lists):	
See Section 5.0 in both HNF-5481 and HNF-5482	
Data Collector: <u></u> /R. Clinton	Date: <u>01-15-00</u>
Site Project Manager: <u></u> /P. Crane (or designee)	Date: <u>4/13/00</u>
*Enter information obtained from the current revision of the Transuranic Waste Baseline Inventory Report only in this section.	
*Location of information in AK report:	