



2011  
Department of Energy  
Carlsbad Field Office  
P. O. Box 3090  
Carlsbad, New Mexico 88221  
June 9, 2011



**~NOTICE~**

**Waste Isolation Pilot Plant  
Class 1 Permit Modifications Notification**

The U.S. Department of Energy and Washington TRU Solutions LLC hereby inform you of the following Class 1 Permit Modifications to the Waste Isolation Pilot Plant (WIPP) Hazardous Waste Facility Permit (HWFP), Permit Number: NM4890139088-TSDF.

The New Mexico Environment Department (NMED) was notified of the following Class 1 permit modifications on the dates indicated below. Summary of the changes follows.

**March 17, 2011**

- Add South Access Road for Transportation of TRU Mixed Waste

The South Access Road was reconstructed to be equivalent in construction to the North Access Road, thereby allowing it to be used for the transport of trucks carrying transuranic mixed waste. The Class 1 Permit Modification Notification removed language that indicated that only the North Access Road could be used for waste and updated other information.

**May 24, 2011**

- Revise TRUPACT-III Management Language

Language in the Permit was revised to provide the option to remove TRUPACT III bolts either using the Bolting Robot or manually if needed.

- Revise Procedure Reference for the Bolting Station in Table E-1

A procedure number was updated in the inspection schedule because one procedure, instead of two, will be used for inspecting both the Bolting Station and the Bolting Robot.





**Department of Energy**  
Carlsbad Field Office  
P. O. Box 3090  
Carlsbad, New Mexico 88221  
June 9, 2011

**~NOTICE~**

**Waste Isolation Pilot Plant  
Class 1 Permit Modifications Notification**

The U.S. Department of Energy and Washington TRU Solutions LLC hereby inform you of the following Class 1 Permit Modifications to the Waste Isolation Pilot Plant (WIPP) Hazardous Waste Facility Permit (HWFP), Permit Number: NM4890139088-TSDF.

The New Mexico Environment Department (NMED) was notified of the following Class 1 permit modifications on the dates indicated below. Summary of the changes follows.

**March 17, 2011**

- Add South Access Road for Transportation of TRU Mixed Waste

The South Access Road was reconstructed to be equivalent in construction to the North Access Road, thereby allowing it to be used for the transport of trucks carrying transuranic mixed waste. The Class 1 Permit Modification Notification removed language that indicated that only the North Access Road could be used for waste and updated other information.

**May 24, 2011**

- Revise TRUPACT-III Management Language

Language in the Permit was revised to provide the option to remove TRUPACT III bolts either using the Bolting Robot or manually if needed.

- Revise Procedure Reference for the Bolting Station in Table E-1

A procedure number was updated in the inspection schedule because one procedure, instead of two, will be used for inspecting both the Bolting Station and the Bolting Robot.