Subject: Review of Advanced Mixed Waste Treatment Project Waste Stream Profile Form Number BN510.3, Supercompacted Debris Waste

Dear Mr. Kieling:

The Department of Energy, Carlsbad Field Office has approved the Waste Stream Profile Form (WSPF) Number BN510.3, Supercompacted Debris Waste for the Advanced Mixed Waste Treatment Project.

Enclosed is a copy of the WSPF as required by Section C-5a of the Waste Isolation Pilot Plant, Hazardous Waste Facility Permit, No. NM4890139088-TSDF.

I certify under penalty of law that this document and all attachments were prepared under my direction or supervision according to a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system, or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations.

If you have questions, please contact Mr. J. R. Stroble, Director of the Office of the National TRU Program, at (575) 234-7313.

Sincerely,

Jose R. Franco, Manager
Carlsbad Field Office

Enclosure

cc: w/enclosure
S. Holmes, NMED
T. Kliphuis, NMED
R. Maestas, NMED
C. Smith, NMED
C. Walker, TechLaw
WIPP Operating Record
CBFO M&RC
*ED denotes electronic distribution
Mr. John E. Kieling

FEB 5 2014

bcc: w/enclosure

G. Basabilvazo, CBFO *ED R. McGinnis, NWP ED
M. Brown, CBFO ED J. Morrison, NWP ED
D. Bryson, CBFO ED W. Most, NWP ED
N. Castaneda, CBFO ED L. Oberbeck, NWP ED
S. McCauslin, CBFO ED S. Offner, NWP ED
D. Miehls, CBFO ED M. Pearcy, NWP ED
T. Morgan, CBFO ED B. Pyeatt, NWP ED
M. Navarrete, CBFO ED M. Ramirez, NWP ED
M. Pinzel, CBFO ED A. Ray, NWP ED
J. R. Stroble, CBFO ED T. Reynolds, NWP ED
J. Malmo, DOE-ID ED R. Reeves, NWP ED
B. Roberts, DOE-ID ED F. Romo, NWP ED
J. Wells, DOE-ID ED R. Romo, NWP ED
G. Byrum, ITG ED T. Sellmer, NWP ED
D. Haar, ITG ED M. Sensibaugh, NWP ED
E. Schweinsberg, ITG ED F. Sharif, NWP ED
G. Tedford, ITG ED D. Stegman, NWP ED
V. Cannon, NWP ED M. Strum, NWP ED
B. Carlsten, NWP ED K. Urquidez, NWP ED
J. Carter, NWP ED V. Waldram, NWP ED
C. Chester, NWP ED M. Walentine, NWP ED
D. Cook, NWP ED D. Sellmer, CTAC ED
A. Fisher, NWP ED M. Carter, LANL-CO ED
R. Galbraith, NWP ED P. Gilbert, LANL-CO ED
K. Guillermo, NWP ED S. Lott, LANL-CO ED
E. Gulbransen, NWP ED G. Lyshik, LANL-CO ED
J. Haschets, NWP ED W. Weyerman, LANL-CO ED
A. Johnson, NWP ED V. Daub, CTAC ED
R. Kantrowitz, NWP ED D. Sellmer, CTAC ED
C. Kirkes, NWP ED S. Pearcy, Stoller ED
S. Kouba, NWP ED

*ED denotes electronic distribution
Update for WIPP Operating Record (Change Notice #1)
Supercompacted Debris Waste (BN510.3)

Please add the following information to the WIPP Operating Record for Waste Stream Profile Form (WSPF) BN510.3. This waste stream is Supercompacted Debris Waste and was approved by DOE/CBFO on November 27, 2013.

The WSPF components are bolded. The updates are:

1. WSPF Form-1195, Waste Stream Information
   Change number of drums from “9,000 100 gallon drums” to “9,025 100 gallon drums.”

2. WSPF Form-1195, Required Waste Stream Information
   Add new reference number 26 to:
   “Material inputs or other information identifying chemical/radionuclide content and physical waste form.”

3. WSPF Form-1195, Additional Acceptable Knowledge Documentation
   Add reference number 26 to:
   “Material safety data sheets.”

4. WSPF Form-1195, Reference List
   Change reference number 1 to read:
   Add new reference number 26 to the list of references as follows:
   “RPT-TRUW-93, Acceptable Knowledge Document for Los Alamos National Laboratory, Rev. 1, August 1, 2013.”

5. AK Summary, Supercompacted Debris Waste (RPT-TRUW-83)
   Replace Revision 7 with the attached Revision 8. See revised document.

Reason/Justification for Changes

Item 1.
Updated WSPF Form-1195, Waste Stream Information, due to LANL debris waste inclusion as feedstock. This is a waste stream volume increase.

Item 2.
Revised WSPF Form 1195, Required Waste Stream Information, to include new reference 26 for:
“Material inputs or other information identifying chemical/radionuclide content and physical waste form.”
Update for WIPP Operating Record (Change Notice #1)
Supercompacted Debris Waste (BN510.3)

Item 3.
Revised WSPF Form 1195, Supplemental Documentation, to include new LANL reference (i.e., 26) to line item for “Material Safety Data Sheets.”

Item 4.
Updated reference list to include most current revision for reference 1 and to add reference 26.

Item 5.
The AK Summary was revised to include relevant information for the addition of the LANL waste as feedstock to the supercompactor and to update references.

Update for the WIPP Operating Record (BN510.3) certification
The changes submitted in this change notice do not affect the waste stream designation, assignment of EPA hazardous waste numbers, or the waste matrix code assigned to the previously approved BN510.3 waste stream profile form.

I hereby certify that I have reviewed this Update for WIPP Operating Record, and it is complete and accurate to the best of my knowledge. I understand that this information will be made available to regulatory agencies and that there are significant penalties for submitting false information, including the possibility of fines and imprisonment for knowing violations.

George Byram, TRU Programs Manager
Printed Name and Title
1/27/14
Date
Acceptable Knowledge Summary for Supercompacted Debris Waste

Advanced Mixed Waste Treatment Project

Approval:

(Signature on file. See DCR-13010.)

Pending CBFO Approval

Date
**Advanced Mixed Waste Treatment Project**

**Acceptable Knowledge Summary for Supercompacted Debris Waste**

### REVISION LOG

<table>
<thead>
<tr>
<th>Revision Number</th>
<th>Date Approved</th>
<th>Pages Affected</th>
<th>Description of Revision</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>09/10/2010</td>
<td>All</td>
<td>DCR-9081. Initial issue.</td>
</tr>
<tr>
<td>1</td>
<td>01/12/11</td>
<td>Various</td>
<td>DCR-9747. References modified to accommodate reference changes within AK baseline document for Hanford waste. Revised to incorporate WIPP WAP permit renewal changes. Editorial corrections</td>
</tr>
<tr>
<td>2</td>
<td>01/31/12</td>
<td>Various</td>
<td>DCR-10508. Added changes approved by CBFO in Change Notice 1 to BN510.1 waste stream profile. Incorporated BLUESHEET-077.</td>
</tr>
<tr>
<td>3</td>
<td>09/17/12</td>
<td>5, A1, A2</td>
<td>DCR-11583. Added changes approved by CBFO in Change Notice 2 to BN510.1 waste stream profile.</td>
</tr>
<tr>
<td>4</td>
<td>02/07/13</td>
<td>Various</td>
<td>DCR-12077. Added changes approved by CBFO in Change Notice 3 to BN510.1 waste stream profile. Periodic review.</td>
</tr>
<tr>
<td>5</td>
<td>03/18/13</td>
<td>Various</td>
<td>DCR-12123. Changes made to address NWP and CBFO DRR comments.</td>
</tr>
<tr>
<td>6</td>
<td>09/09/13</td>
<td>All</td>
<td>DCR-12229. Entire document revised. Changed to update the document to reflect addition of MFC waste, to incorporate both BN510.1 and BN510.2 into same document, and to incorporate new WIPP permit requirements.</td>
</tr>
<tr>
<td>7</td>
<td>11/27/13</td>
<td>All</td>
<td>DCR-12760. Document changed to reflect the addition of SDA debris waste as Supercompactor feedstock. The new WSP is designated as BN510.3.</td>
</tr>
<tr>
<td>8</td>
<td>Pending</td>
<td>All</td>
<td>DCR-13010. Update document to include LANL debris waste as feedstock to the Supercompactor.</td>
</tr>
</tbody>
</table>

**Pending CBFO Approval**
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

CONTENTS

1.0 WASTE STREAM DESCRIPTION ................................................................. 1
  1.1 Waste Stream Number ........................................................................ 1
  1.2 Basic Waste Stream Information ....................................................... 1
  1.3 Waste Stream Description ................................................................ 8
  1.4 Process Description .......................................................................... 9
  1.5 AK Sufficiency Determination .......................................................... 18
  1.6 Prohibited Items .............................................................................. 19
  1.7 Resource Conservation and Recovery Act Determination .............. 20
  1.8 Radionuclides ............................................................................... 34

2.0 SHIPPING CONSIDERATIONS ............................................................ 36
  2.1 Waste Packaging ........................................................................... 36
  2.2 Flammability Consideration ............................................................ 36

3.0 REFERENCES ....................................................................................... 36

Appendix A – Approved Feedstock Debris Waste by Original Generator and IDC .................................. A1
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for
Supercompacted Debris Waste

FIGURES

Figure 1. Flow diagram illustrating the generation and processing of AMWTP supercompacted
debris waste................................................................................................................................... 11

Figure 2. Document hierarchy and information flow for AK....................................................... 17

TABLES

Table 1. Physical waste form description for BN510.3.............................................................. 9

Table 2. Waste material parameters for BN510.3. ................................................................. 18

Table 3. HWN assignment by generator site for BN510.3........................................................... 22

Table 4. Predominant radionuclides expected in debris wastes by generator site............... 35

Pending CBFO Approval
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

ACRONYMS

AE  Argonne National Laboratory-East (generator site prefix)
AFCI Advanced Fuel Cycle Initiative
AK acceptable knowledge
AL/CL Analytical Laboratory/Casting Laboratory
AMWTF Advanced Mixed Waste Treatment Facility
AMWTP Advanced Mixed Waste Treatment Project
ANL-E Argonne National Laboratory-East
ANL-W Argonne National Laboratory-West
ATWIR Annual Transuranic Waste Inventory Report
AW Materials and Fuels Complex (generator site prefix)

BC Battelle Columbus (generator site prefix)
BN AMWTP (generator site prefix)

CBFO Carlsbad Field Office
CCP Central Characterization Project
CH contact-handled
CH-TRAMPAC Contact-Handled Transuranic Waste Authorized Methods for Payload Control
CWS Chemical Warfare Service

D&D decommissioning and dismantling
DOD U.S. Department of Defense
DOE U.S. Department of Energy
DOHE Drum Opening Hood Enclosure
DOS drum opening station
DOT U.S. Department of Transportation
DRS Drum Repacking System
DU depleted uranium
DWHE Drummed Waste Handling Enclosure
DWPG drummed waste packaging glovebox

EBR-II Experimental Breeder Reactor II
EDMS electronic document management system
EMOP eight-drum metal overpack pallet
EPA U.S. Environmental Protection Agency
EU enriched uranium
EWR early waste retrieval

FMF Fuel Manufacturing Facility

HEPA high efficiency particulate air
HENC High- Efficiency Passive Neutron Counter
HLW high-level waste
HRA Hot Repair Area
HSG headspace gas
HWMA Hazardous Waste Management Act
HWN hazardous waste number
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

IDC  
item description code

IDR  
initial drum retrieval

INL  
Idaho National Laboratory

LA  
Los Alamos National Laboratory (generator site prefix)

LANL  
Los Alamos National Laboratory

LLD  
lower limit of detection

LLNL  
Lawrence Livermore National Laboratory

LSA  
low specific activity

MD  
Mound Plant (generator site prefix)

MEK  
methyl ethyl ketone

MFC  
Materials and Fuels Complex

MPFPD  
Mixed Plutonium Finishing Plant Debris

NBL  
New Brunswick Laboratory

NDA  
non-destructive assay

NRF  
Naval Reactors Facility

NWPA  
Nuclear Waste Policy Act

PCB  
polychlorinated biphenyl

PFP  
plutonium finishing plant

PK  
process knowledge

PMC  
plutonium-molybdenum cermet

POS  
Plant Optimization System

PPE  
personal protective equipment

PPO  
pressed plutonium oxide

R&D  
research and development

RCRA  
Resource Conservation and Recovery Act

RF  
Rocky Flats Plant (generator site prefix)

RH  
remote-handled

RL  
Richland, Washington Hanford Site (generator site prefix)

RLMPFPCD  
Richland Mixed Plutonium Finishing Plant Comprehensive Debris

RTG  
radioisotopic thermoelectric generators

RTR  
real-time radiography

RWMC  
Radioactive Waste Management Complex

SCW  
special-case waste

SD  
pre-1980 INL-Exhumed SDA Waste (generator site prefix)

SDA  
Subsurface Disposal Area

SDOP  
six-drum overpack box

SMOP  
six-drum metal overpack pallet

SNF  
spent nuclear fuel

SWB  
standard waste box
**Advanced Mixed Waste Treatment Project**

**Acceptable Knowledge Summary for Supercompacted Debris Waste**

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>TRU</td>
<td>transuranic</td>
</tr>
<tr>
<td>TRUCON</td>
<td>TRU waste content codes</td>
</tr>
<tr>
<td>TSA-RE</td>
<td>Transuranic Storage Area-Retrieval Enclosure</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substance Control Act</td>
</tr>
<tr>
<td>VE</td>
<td>visual examination</td>
</tr>
<tr>
<td>VOC</td>
<td>volatile organic compound</td>
</tr>
<tr>
<td>WAC</td>
<td>Waste Acceptance Criteria</td>
</tr>
<tr>
<td>WCA</td>
<td>Waste Characterization Area</td>
</tr>
<tr>
<td>WETP</td>
<td>WIPP experimental test program</td>
</tr>
<tr>
<td>WG Pu</td>
<td>weapons-grade plutonium</td>
</tr>
<tr>
<td>WIPP</td>
<td>Waste Isolation Pilot Plant</td>
</tr>
<tr>
<td>WMC</td>
<td>Waste Matrix Code</td>
</tr>
<tr>
<td>WMP</td>
<td>waste material parameter</td>
</tr>
</tbody>
</table>
1.0 WASTE STREAM DESCRIPTION

1.1 Waste Stream Number

BN510.3.

1.2 Basic Waste Stream Information

1.2.1 Waste Stream Name

Supercompacted Debris Waste

1.2.2 Point of Generation

Advanced Mixed Waste Treatment Facility (AMWTF), Building WMF-676

1.2.3 Waste Stream Volume

Projected Volumes:

- 9,025 100-gallon drums ($3,420 \text{ m}^3$)\(^{(88)}\)
- 92 standard waste boxes (SWBs) ($295 \text{ m}^3$)\(^{(78)}\)

Fifty percent of the debris waste feedstock is estimated to contain greater than 100 nanocuries per gram (nCi/g) transuranic (TRU) alpha activity and 50% contains less than 100 nCi/g TRU alpha activity.\(^{(13)}\)

1.2.4 Generation Dates and Rate of Generation

August 2013 – December 2018

The average generation rate for BN510.3 is currently estimated at 200 product drums ($76 \text{ m}^3$) per month.\(^{(79)}\)

1.2.5 TRUCON Codes

ID121\(^{(2)}\)

1.2.6 Waste Isolation Pilot Plant Waste Stream ID

Waste Stream ID: IN-BN510.3

1.2.7 Summary Category Group

S5000 ~ Debris Waste\(^{(3)}\)
1.2.8 Waste Matrix Code Group

Heterogeneous Debris Waste

1.2.9 Waste Matrix Code

The BN510.3 waste stream is assigned the Waste Matrix Code (WMC) S5490 – Unknown/Other Heterogeneous Debris Category.

The unknown/other-heterogeneous WMC includes waste that is consistent with the definition for the Heterogeneous Debris (S5400), but does not meet the criteria for assignment into the S5410, S5420, S5440, S5450, or S5460 specific-detailed categories. The waste stream consists of supercompacted debris waste.

1.2.10 Description from the Annual Transuranic Waste Inventory Report

The Annual Transuranic Waste Inventory Report (ATWIR) will be updated at the time of the next data call to include the following: BN510.3 waste stream is a newly generated debris waste stream generated from supercompacted 55-gallon containers of debris waste.

1.2.11 Defense and WIPP Land Withdrawal Act Determination for AMWTP Waste

The BN510.3 supercompacted debris waste stream generated at the Advanced Mixed Waste Treatment Project (AMWTP) is a result of compaction of heterogeneous debris waste generated at the AMWTP (BN), Argonne National Laboratory-East (AE), Battelle Columbus (BC), Los Alamos National Laboratory (LA), Materials and Fuels Complex (AW), Mound (MD), Rocky Flats (RF), and the pre-1980 INL-exhumed Subsurface Disposal Area (SDA) waste (SD). The debris waste identified as feedstock to the AMWTP Supercompactor originated from various defense-related sources that include: verification and control technology, weapons activities including defense inertial confinement fusion, defense nuclear waste and material by-products management, defense nuclear waste and materials security and safeguards and security investigations, naval reactors development, defense research and development, and defense nuclear materials production.

---

a Hanford debris waste (previously identified with the generator prefix “RL”) is no longer processed within the Supercompactor.
1.2.11.1 Defense Evaluation

The DOE/WIPP-02-3122, Transuranic Waste Acceptance Criteria for the Waste Isolation Pilot Plant (WIPP-WAC), requires generator sites to use acceptable knowledge (AK) to determine if the TRU waste streams to be disposed at WIPP meet the definition of TRU “defense” waste. Based on guidance from the U.S. Department of Energy (DOE), a TRU waste is eligible for disposal at WIPP if it has been generated, in whole or by part, by one or more of the activities listed in Section 42 U.S.C. 10101(3) of the Nuclear Waste Policy Act (NWPA) of 1982. The term “atomic energy defense activity” means any activity of the Secretary (of the U.S. Department of Energy) performed in whole or in part in carrying out any of the following functions: (11, 23, 24, 46)

1. Naval reactors development
2. Weapons activities, including defense inertial confinement fusion
3. Verification and control technology
4. Defense nuclear materials production
5. Defense nuclear waste and materials by-products management
6. Defense nuclear waste and materials security and safeguards and security investigations
7. Defense research and development.

The BN510.3 supercompacted debris waste is comprised of heterogeneous debris wastes that were the result of one or more previously noted defense related activities at the following DOE sites:

- Rocky Flats
  - The TRU debris wastes generated at RF and shipped to the Idaho National Laboratory (INL) were generated through defense program activities, or commingled with non-defense program waste that cannot be segregated. Furthermore, there is no historical record or evidence of spent nuclear fuel (SNF) or high-level waste (HLW) ever having been handled at the RF facility. (6, 18)

- Mound
  - The majority of the MD debris waste was generated during defense-related operations conducted at the MD for a variety of customers, including Lawrence Livermore National Laboratory, Hanford, Oak Ridge National Laboratory, and the Space Program. Plutonium-238 heat sources were designed and developed for spacecraft, generators, and satellites used directly by the U.S. Department of Defense (DOD) or in support of DOD missions. One of the major space programs supported by MD was the...
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

Space Nuclear Auxiliary Power System, which was sponsored by the DOD. Operations at the facility included processing and recovering plutonium, developing reactor fuels, conducting reactor fuel waste studies, and recovery of tritium and other isotopes for both DOD and domestic or private entities. The radioisotopic content (e.g., plutonium and other TRU isotopes of interest) of the MD debris waste is the result of commingling of wastes from both defense-related and domestic activities. Furthermore, there is no historical record or evidence of SNF or HLW ever having been shipped to the INL from the MD facility. (7, 19)

- Battelle Columbus
  - Debris waste feedstock shipped from BC to the INL was generated during decommissioning and dismantling (D&D) of the JN-3 (Research Reactor Building) and other facilities. Defense-related operations were conducted at BC in support of Army, Navy, and Air Force programs. These operations included weapons-related activities and defense research into plutonium materials properties and development, plutonium metallurgy, actinide joining, and weapons production and assembly. Processing of test shot samples, development of $^{238}$Pu heat sources for spacecraft for DOD, and some specialized work for Los Alamos were conducted in the JN-4 Plutonium Laboratory. In addition, there is no historical record or evidence of SNF or HLW ever having being shipped to the INL from the BC facility. (8, 20, 21, 22)

- Argonne National Laboratories—East
  - AE is a multidisciplinary research laboratory that performs work in basic and applied science in the areas of engineering, energy technology, chemistry, physics, materials, biomedicine, and environmental studies. AE has been instrumental in the development of nuclear reactors and associated systems, materials, fuel elements, and components for use in both civilian and defense programs. This work included key participation in the development of essentially all the domestic nuclear reactor systems in use today for isotope production, power generation, and naval submarine propulsion, as well as experimental or proposed applications for weapons destruction, defense waste management, defense security and safeguards, and space propulsion. The New Brunswick Laboratory (NBL), located on the AE campus, serves as the technical extension of the U.S. DOE Office of Safeguards and Security in the areas of nuclear material control and accountability, safeguards, and nonproliferation. (52, 61)

  - Commingling of waste occurred at AE because waste was often generated in small volumes (i.e., less than 55 gallons) and numerous waste items were placed together in the same container either at the generator level and/or during repackaging. AE waste generators routinely commingled waste with no segregation of defense from non-defense waste. In addition, waste materials generated during the ongoing destructive examination of materials from
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

Different programs and contamination from fuel cutting/grinding/polishing activities also occurred within the hot cell examination area.\(^{(52,61)}\)

- AE contact-handled (CH) wastes do not contain intact irradiated fuel pin test specimens and do not contain test residues, test materials, and the resultant test fragments from the fuel pin test specimens (including irradiated pin fragments and dispersed particulates [fines and dust]).\(^{(52)}\) These wastes were managed as remote-handled (RH) waste. While AE performs research and experiments on fuel-bearing specimens, it does not possess or manage spent fuel elements. The research laboratory operations were not production operations involving the separation or reprocessing of constituent elements from reactor fuel and the CH waste does not include the high level fission products. These types of wastes were managed separately as RH waste. The CH debris waste is not SNF or HLW.\(^{(52,61)}\)

- Materials and Fuels Complex

  - The atomic energy defense activities that apply to the TRU wastes generated by the Materials and Fuels Complex (MFC) are naval reactors development, defense nuclear materials productions, and defense research and development (R&D). Defense-related research activities include continuing development of advanced reactor concepts, fuel cycle process development, as well as development of homeland security research, decontamination and decommissioning technologies, and reactor and fuel cycle safety. MFC has engaged in the same or similar waste-generating activities throughout its operation. Specific examples of defense related activities include the following:\(^{(58,62)}\)
    
    - Analysis of plutonium for gallium content
    - Laboratory services for Knolls Atomic Power Laboratory and Argonne National Laboratory-East (ANL-E)
    - Analytical support for the Naval Reactors Facility (NRF) was conducted from June 2000 to October 2004
    - Lawrence Livermore National Laboratory (LLNL) plutonium oxide disk fabrication
    - Experimental Breeder Reactor (EBR)-II fuel and experiments analysis.

Based on the AK review of the MFC process knowledge (PK) documentation and communication with MFC personnel relating to waste-generating processes, the CH-TRU wastes generated at the MFC in the Analytical Laboratory/Casting Laboratory (AL/CL), Fuel Manufacturing Facility (FMF), and Hot Repair Area/Waste Characterization Area (HRA/WCA) were classified as defense-related wastes. All of the sampled waste that was repackaged in the HRA/WCA was...
generated from defense sites, principally Rocky Flats, and, because of the use of shared facilities throughout MFC, may have been inherently commingled with non-defense waste in the HRA/WCA. CH-TRU waste generated at MFC in the FMF (B704), AL/CL (B752), and HRA/WCA (B785) and shipped to the AMWTP is generated from a variety of defense and non-defense related activities associated with processing of radioisotopes in development of nuclear fuel, spent fuel disposition technology, liquid metal technology, nuclear waste stabilization, and new storage technologies for spent fuel and highly radioactive materials. In addition, TRU debris waste is generated within gloveboxes from laboratory support for waste and nuclear material characterization via sample preparation and analyses. Debris waste generated within these gloveboxes is inherently commingled at the point of generation. Only defense related waste and commingled defense/non-defense CH-TRU waste are accepted at the AMWTP for subsequent disposal at WIPP. Defense and non-defense wastes are not intentionally mixed within TRU debris waste shipped to AMWTP. Non-defense related waste that is not inherently commingled with defense-related waste at the point of generation is not shipped to AMWTP. (58, 62)

Processing of intact spent fuel is not conducted in the AL/CL, FMF, or HRA/WCA. While MFC analytical operations may have provided support for analysis of irradiated sample fuel material and/or may have contained fuel waste materials that could be classified as waste incidental to reprocessing, the analytical waste received from MFC does not meet the classification of waste that are incidental to reprocessing. In addition, the MFC analytical waste does not consist of intact fuel elements. Historically, all HL W generated at MFC has been segregated, packaged in appropriately shielded containers, and stored in an onsite HL W storage facility. The Argonne National Laboratory-West (ANL-W)/MFC waste received at the AMWTP is not SNF or HL W and is classified as defense-related waste. (58, 62)

- Subsurface Disposal Area (Pre-1980)
  - From 1954 until 1970, the INL SDA received and disposed of a variety of radioactive waste (including TRU wastes) from multiple sources. The wastes disposed of into the SDA were both defense and non-defense waste. Defense-related wastes initially disposed of within INL Radioactive Waste Management Complex (RWMC) SDA Pits and Trenches were from process and defense-related activities such as: verification and control technology, weapons activities including defense inertial confinement fusion, defense nuclear waste and material by-products management, defense nuclear waste and materials security and safeguards and security investigations, Naval reactors development, defense research and development and defense nuclear materials production. Examples of non-defense waste disposed into the INL RWMC SDA include: civilian reactor wastes, medical wastes, United States Geological Service waste, Colorado School of Mines waste, and wastes from various universities. (72)
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

- The debris waste associated with the SDA was generated as a result of pre-1980 exhumations within specific INL pits and trenches. During the mid to late 1970s, the INL conducted two SDA exhumations that resulted in the generation of TRU waste and subsequent transportation to the Transuranic Storage Area-Retrieval Enclosure (TSA-RE). The Early Waste Retrieval (EWR) Project from 1976 through 1978 associated with Pits 1 and 2, Trenches 1, 5, 7, 8, 9, and 10. Of the four pre-1980 ER investigations, only two resulted in waste being exhumed and transferred to the TSA-RE. The two INL SDA exhumations that contributed waste to the TSA-RE were associated with the INL Initial Drum Retrieval (IDR) Project, and the INL EWR Project. There is no supporting AK retrieval evidence that indicates unused cyanide wastes were generated and placed in the AMWTP inventory as a result of IDR or EWR retrieval investigations. Segregation practices of defense and non-defense related waste was not employed during the 1970 exhumations.

- Due to the condition of some of the exhumed containers and management practices employed during the retrieval operations, the contents of INL exhumed repackaged waste within the TSA RE are assumed to be a composite of the INL SDA waste contributors. While certain TRU waste items may not have been generated directly from defense activities; based on the activities described above and the inability to separate civilian waste from defense waste, the waste is eligible for disposal at WIPP as a commingled defense waste stream generated “in part” by the atomic energy defense activities.

- The debris waste generated during the pre-1980 exhumation activities are not classified as SNF or HLW. SNF and HLW are not candidates for supercompaction. If found, SNF and HLW will be segregated and managed separately until final disposition determinations are conducted.

- Los Alamos National Laboratory

- The waste received from LANL for purposes of processing within the AMWTP Supercompactor is generated from defense nuclear materials production, defense nuclear waste and materials by-products management, and/or defense research and development activities. In accordance with interim guidance, defense wastes also include those wastes generated during work involving only defense activities, or during work in which defense and non-defense wastes were mixed in the past and from which the non-defense portion cannot be segregated. Debris waste received from LANL has been generated directly from defense activities and/or is based on the activities described above and the inability to separate civilian waste from defense waste. In addition, the waste is not SNF or HLW. As such, the waste is eligible for disposal at WIPP as a defense waste stream.
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

- Advanced Mixed Waste Treatment Facility
  - The waste generated at the AMWTF (WMF-676) is the result of contact with defense-related TRU debris waste during treatment, characterization, maintenance, repackaging, and management.\(^5\)

  In accordance with interim guidance, defense wastes include those wastes generated during work involving only defense activities, or during work in which defense and non-defense wastes were inadvertently mixed in the past and from which the non-defense portion cannot be segregated. Based on the AMWTP’s AK documentation for the Supercompactor feedstock waste, the BN510.3 waste stream is defense-related waste.\(^{45, 6, 7, 8, 18, 23, 24, 36, 46, 61, 62, 63, 72, 74, 76, 83, 84, 85, 87, 89, 90}\)

1.2.11.2 Land Withdrawal Act Evaluation

Public Law 102-579, WIPP Land Withdrawal Act, prohibits the disposal of SNF and HLW as defined by the NWPA at WIPP. According to the NWPA, SNF is defined as “fuel that has been withdrawn from a nuclear reactor following irradiation, the constituent elements of which have not been separated by reprocessing.”\(^{46, 63}\)

In addition, the DOE Radioactive Waste Management Manual expands on this definition to clarify that test specimens of fissionable material irradiated for research and development only, and not production of power or plutonium, may be classified as waste, and managed in accordance with the requirements of this Order (i.e., DOE O 435.1, Radioactive Waste Management) when it is technically infeasible, cost prohibitive, or would increase worker exposure to separate the remaining test specimens from other contaminated material.\(^{41}\)

High-level waste is defined by the NWPA as “the highly radioactive material resulting from the reprocessing of SNF, including liquid waste produced directly in reprocessing and any solid material derived from such liquid waste that contains fission products in sufficient concentrations, and other highly radioactive material that the Commission, consistent with existing law, determines by rule requires permanent isolation.”\(^{46}\)

Based on the AMWTP’s AK documentation for the Supercompactor feedstock wastes, the BN510.3 waste stream does not meet the definition of HLW or SNF.\(^{5, 6, 7, 8, 61, 72, 73, 74, 76, 83, 84, 85, 87, 89, 90}\)

1.3 Waste Stream Description

1.3.1 BN510.3 Supercompacted Debris Waste

The BN510.3 newly generated debris waste stream is generated from supercompaction of 55-gallon containers of debris waste. The Waste Stream Profile Form for BN510.3 was developed due to the addition of SD feedstock debris waste and the addition of the D033 (hexachlorobutadiene) hazardous waste number that was not assigned to the BN510.2 waste
The addition of LA wastes to the Supercompactor has been approved by the U.S. Environmental Protection Agency (EPA) through the EPA Tier process and does not result in any additional HWNs. 

Generation of the BN510.2 waste stream has been discontinued as a result of Carlsbad Field Office approval of the BN510.3 waste stream and subsequent processing of SD debris waste into the Supercompactor.

The supercompacted debris waste (i.e., BN510.3) has a common physical form that contains similar hazardous constituents and is generated from a single process or activity (Table 1).

A list of approved feedstock debris (by generator and item description code [IDC]) is presented in Appendix A, Approved Feedstock Debris Waste by Original Generator and IDC.

### Table 1. Physical waste form description for BN510.3.

<table>
<thead>
<tr>
<th>ATWIR Number</th>
<th>IDC</th>
<th>Waste Matrix Code (WMC)</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>IN-BN510.3</td>
<td>BN-550</td>
<td>S5490</td>
<td>Debris waste from multiple debris waste feedstock sources that have been supercompacted into pucks and packaged into 100-gallon drums. a</td>
</tr>
</tbody>
</table>

a. A list of debris waste feedstock IDCs is presented in Appendix A of this report.

The BN510.3 waste stream consists of various combustible and noncombustible debris materials that originated from AE, AW, BC, LA, MD, RF, and SD, as well as AMWTP self-generated non-polychlorinated biphenyl (PCB) debris waste within WMF-676.

The BN510.3 supercompacted debris waste includes heterogeneous debris such as: paper and rags; gloves; wipes; asbestos; personal protective equipment (PPE); plastic and rubber items; filters; leaded gloves, aprons, bricks, and sheeting; metal with and without lead or cadmium; floor tiles, piping, sheet rock, insulation, and glass; raschig rings; crucibles; fire brick; wood; Plexiglas®; Benelex®, pieces of equipment and tools; lab waste; D&D waste; resins; graphite; grit; aerosol cans; asphalt and concrete packaged in 55-gallon drums, supercompacted, and packaged into 100-gallon product drums. Supercompacted debris may contain small amounts of non-debris waste such as absorbed liquids, soil, dirt, sand, absorbent, or homogeneous solids. Non-debris waste will be less than 50% by volume in each 55-gallon drum of compacted debris.

1.4 Process Description

See waste generation process description in Section 1.4.3.
1.4.1 Areas of Operation

The BN510.3 waste stream is generated by supercompaction of debris waste feedstock at the AMWTF in Building WMF-676. (9, 29, 54, 55, 68, 70)

1.4.2 Process Flow Diagram

Figure 1 presents a flow diagram illustrating the generation and processing of AMWTP supercompacted debris waste.
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

Boxline
- Open box/sort waste per VE procedure, INST-FOI-17, Facility Visual Examination Operations
- Are prohibited items in box?
  - Yes
  - Can prohibited items be treated by compaction?
    - Yes
    - Repack into 55-gallon drums (IDC BN-508)
    - Perform non-destructive assay (NDA)²
    - Supercompaction (IDC BN-550)
    - Package into 100-gallon drums
    - Process as direct ship
  - No
  - If required, size reduce debris
    - Repack into 55-gallon drums (IDC BN-508)
    - Perform non-destructive assay (NDA)²
    - Supercompaction (IDC BN-550)
    - Package into 100-gallon drums
- Direct Feed
- Perform RTR/VE
- Drums have prohibited items?
  - Yes
  - Can prohibited items be treated by compaction?
    - Yes
    - Remove PIs or treat in the box lines and repack into 55-gallon drum
    - Can drum be supercompacted?
      - Yes
      - Process as direct ship
      - Perform NDA³
    - No
  - No
  - If required, size reduce debris
    - Repack into 55-gallon drums (IDC BN-508)
    - Perform non-destructive assay (NDA)²
    - Supercompaction (IDC BN-550)
    - Package into 100-gallon drums
- 1. Criticality scan performed for safety only.
- 2. NDA on repackaged waste for certification.

Figure 1. Flow diagram illustrating the generation and processing of AMWTP supercompacted debris waste.
1.4.3 Waste Generating Process

1.4.3.1 BN510.3 Supercompaction Process

The AMWTP waste generation process is supercompaction of individual 55-gallon drums of debris waste feedstock into pucks (the final waste form). Debris waste feedstock contained in 55-gallon drums is characterized and validated through radioassay and real-time radiography (RTR)/visual examination (VE) to verify contents and then sent directly to the Supercompactor for processing.\(^{(10, 31, 32, 33, 34)}\)

Debris waste feedstock containers (e.g., 55- or 85-gallon drums) may be introduced into WMF-676 for container and waste management. Waste container preparation, handling, and repackaging are conducted in the WMF-676 Drum Repack System (DRS). The DRS consists of the drummed waste handling enclosure (DWHE), the drum opening hood enclosure (DOHE), which includes the drum opening station (DOS) and the drummed waste packaging glovebox (DWPG), and the special-case waste (SCW) glovebox.\(^{(75)}\) Boxes of waste, including overpack boxes, undergo assay and are introduced into a box line for sorting and repackaging into 55-gallon drums.\(^{(67)}\) The overpack boxes with uncharacterized drums undergo RTR to confirm the waste is >50% debris in each drum.\(^{(10, 31, 57)}\) The drum contents are then visually examined in the box line trough to confirm the waste is approved feed stock.\(^{(9)}\) The legacy retrieved boxed wastes undergo RTR to confirm the waste form is approved feed stock. Certified VE is performed on the waste processed in the box line as IDC BN-508. Prohibited items that can be treated may be treated in the box line or sent to the special-case waste (SCW) glovebox. If applicable, after treating, sorting, and/or removal of prohibited item(s), the waste is repackaged into 55-gallon drums as IDC BN-508.\(^{(9, 10, 46)}\) No campaigning of approved feedstock type or generator site debris waste feedstock occurs during the supercompaction process. Cleanouts of the box line(s) occur for periodic housekeeping or potential PCB cleanups or to prevent cross-contamination.\(^{(9, 53, 54, 55)}\) Repackaged waste drums and direct feed drums (not requiring repack) are fed into the Supercompactor.

The Supercompactor is a glovebox with a 2,000-ton capacity compactor. The Supercompactor size-reduces 55-gallon waste drums to roughly one-fifth their normal size. The supercompacted drums (pucks) are then packaged into 100-gallon containers (puck drums).

The debris waste feedstock is introduced into the Supercompactor as any of the following:

- Direct feed (in original 55-gallon drums from the generator site)
- From the WMF-676 DRS (e.g., DWPG) where containerized waste can be un-overpacked, treated, sorted, or repackaged
- From the waste treatment box line(s) where boxed waste is treated, sorted, size-reduced, and repackaged into 55-gallon drums.
The boxed waste includes multi-drum overpacks (six-drum overpack boxes [SDOPs]), eight-drum metal overpack pallets [EMOPs], and six-drum metal overpack pallets [SMOPs]) containing up to eight 55- or six 85-gallon drums. An SDOP is a six-drum overpack wood box, an EMOP is an eight 55-gallon drum metal pallet, and an SMOP is a six 85-gallon drum metal pallet. The multi-drum overpacks are of two types: 

1. The first type is packaged with characterized debris drums for processing in AMWTF. These contain drums with IDCs confirmed by RTR or VE to be approved feedstock debris waste.

2. The second type is packaged with drums that are not characterized but are labeled with historical AK information that indicates approved feedstock debris waste.

Legacy retrieved boxes from the generators include Sandia steel boxes, bins, fiberglass reinforced plywood boxes, and cake boxes.

After compaction, the drum pucks are loaded into the final 100-gallon drums (IDC BN-550) for shipment to WIPP. No additional chemicals or waste constituents are added to the supercompacted debris waste as a result of this process.

Debris waste generated during WMF-676 maintenance, hot maintenance cell size reduction, repackaging, and VE is also included in the Supercompactor feedstock. This facility-generated waste is visually examined. AMWTP does not add additional hazardous chemicals or waste constituents to the supercompacted debris waste as a result of this process.

The plant optimization system (POS) is used to optimize processing drums through the Supercompactor to produce 100-gallon drums (containing compacted drum pucks) to meet the WIPP Waste Acceptance Criteria (WAC).

### 1.4.4 Material Inputs

The BN510.3 supercompacted debris waste includes heterogeneous debris such as paper and rags; gloves; wipes; asbestos; PPE; plastic and rubber items; filters; leaded gloves, aprons, bricks, and sheeting; metal with and without lead or cadmium; floor tiles; piping; sheet rock; insulation; glass; raschig rings; crucibles; fire brick; wood; Plexiglas; Benelex; pieces of equipment and tools; lab waste; D&D waste; resins; graphite; grit; aerosol cans; asphalt and concrete from multiple DOE sites (i.e., AE, AW, BC, BN, LA, MD, RF and SD) that are approved Supercompactor feedstock.

Graphite may be part of the feedstock but does not make up >1% by weight of the feedstock in this waste stream. Supercompacted debris may contain small amounts of non-debris waste such as absorbed liquids, soil, dirt, sand, absorbent, or homogeneous solids. Non-debris waste will be less than 50% by volume in each 55-gallon drum of compacted debris.
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

The AMWTP retrievably-stored feedstock debris waste was generated at the AE, AW, BC, LA, MD, RF, and SD. The feedstock debris waste was generated during plutonium pit production; depleted uranium component fabrication; enriched uranium processing; support operations including radionuclide recovery, waste treatment, maintenance, laboratory analysis, and machining of non-nuclear weapon components; R&D; special order work; fabrication of \(^{238}\text{Pu}\) heat sources and manufacture of radioisotopic thermoelectric generators; D&D activities; and materials development. (6, 7, 8, 52, 58, 72, 82, 90)

The BN debris waste feedstock is generated as a result of AMWTP waste facility maintenance operations, treatment (i.e., supercompaction, absorption of prohibited liquids, and removal of prohibited items), characterization, and general container management activities. (5)

The waste contributions into the BN510.3 waste stream originated at the following DOE facilities operations: (5)

- **RF**
  - Plutonium metal and plutonium-containing materials manufacture, recovery, and treatment (6)
  - Plutonium production support operations including maintenance, laboratory activities, and R&D (6)
  - Non-routine events including renovations, spills, fires, and decommissioning (6)
  - Construction, demolition, and D&D operations. (6)

- **MD**
  - D&D of the Mound Plant Facility (7)
  - Pressed plutonium oxide (PPO) sphere and plutonium-molybdenum cermet (PMC) production (7)
  - Plutonium and other isotopic recovery (7)
  - Plutonium manufacture support such as laboratory activities and R&D (7)
  - Facility maintenance. (7)

- **BC**
  - Research into the metallurgical and ceramic properties of plutonium and its alloys (8)
  - Plutonium processing (8)
  - Development of nuclear fuels (8)
  - D&D of the BC facilities. (8)
### Advanced Mixed Waste Treatment Project

#### Acceptable Knowledge Summary for Supercompacted Debris Waste

| OAE | Support activities associated with the development and testing of various breeder reactor systems (52) |
| OAE | Laboratory operations associated with R&D/DOE waste management and supporting the examining/evaluating of nuclear fuel (52) |
| OAE | Repackaging activities (52) |
| OAE | Decontamination and decommissioning activities (52) |
| OAE | General plant operations including waste management and maintenance. (52) |
| AW | Recovery of actinides such as plutonium and other radionuclides and characterization of nuclear materials (58) |
| AW | Experimental fabrication of fuel rods, rodlets, slugs, and blankets (59) |
| AW | Transmutation of actinides experiments in support of DOE programs (e.g., Advanced Fuel Cycle Initiative [AFCI], naval reactor, Generation IV Nuclear Reactor, and Space Nuclear Programs) using the recovered plutonium and other actinides (58) |
| AW | Maintenance and decontamination of related equipment and gloveboxes (59) |
| AW | Characterization of WIPP candidate CH-TRU waste (non-radionuclide processing), i.e., headspace gas sampling, visual examination, coring and sample collection. (59) |
| SD | Pre-1980 INL SDA exhumations. (72) |
| LA | Defense nuclear materials production (82) |
| LA | Defense nuclear waste and materials by-products management (82) |
| LA | Defense research and development. (82) |
| BN | Characterization activities (5) |
| BN | Repackaging activities (5) |
| BN | Waste treatment activities including size reduction of large items, supercompaction, absorption of prohibited liquids, and removal of prohibited items (5) |
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

- Facility operations including waste management and maintenance. (5)

The feedstock debris waste received and stored at the AMWTP is packaged in 55- or 85-gallon drums and a variety of boxes, bins, and crates. These boxes, bins, and crates are constructed of metal, plywood, or fiberglass-reinforced plywood and processed in the box lines. Drums of waste may also be packaged in overpack boxes for feedstock to the box lines for processing.

The types of feedstock debris waste containers are as follows:

- Direct feed 55-gallon drums identified by generator (AE, AW, BC, BN, MD, RF, and SD) assigned IDCs
- Boxed debris waste from AE, AW, BC, BN, LA, MD, RF, and SD that is processed in the box line. (75)

The direct feed 55-gallon feedstock debris waste containers retain their generator assigned IDCs until compaction. (5)

1.4.4.1 Supporting AK Documents


The flow of the AMWTP AK documentation is presented in Figure 2.

---

b RPT-TRUW-82 is cited solely for contribution to the F-listed HWN assignment.
Figure 2. Document hierarchy and information flow for AK.
### 1.4.5 Waste Material Parameters

#### 1.4.5.1 BN510.3 Supercompacted Debris Waste

The estimated waste material parameter (WMP) weight percentages for the BN510.3 waste stream are based on the VE data for BN510.1 100-gallon product drums generated from July 2, 2010, through September 9, 2013. WMP data for 9,137 containers with completed RTR/VE data from the BN510.1 waste stream were obtained from the AMWTP Waste Tracking System database for containers. The WMP weight parameters based on BN510.1 data are representative of the BN510.3 waste stream. The estimated WMP weights (by percent) for the BN510.3 waste stream were calculated in accordance with the requirements of MP-TRUW-8.13. The WMPs for BN510.3 are summarized in Table 2. 

Table 2. Waste material parameters for BN510.3.

<table>
<thead>
<tr>
<th>Waste Material Parameters</th>
<th>Estimated Percent WMP Weight/Unit Waste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Iron-based Metals/Alloys</td>
<td>74</td>
</tr>
<tr>
<td>Aluminum-based Metals/Alloys</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Other Metals</td>
<td>1</td>
</tr>
<tr>
<td>Other Inorganic Materials</td>
<td>2</td>
</tr>
<tr>
<td>Cellulosics</td>
<td>15</td>
</tr>
<tr>
<td>Rubber</td>
<td>1</td>
</tr>
<tr>
<td>Plastics (waste materials)</td>
<td>7</td>
</tr>
<tr>
<td>Inorganic Matrix</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Organic Matrix</td>
<td>&lt;1</td>
</tr>
<tr>
<td>Soils/Gravel</td>
<td>&lt;1</td>
</tr>
</tbody>
</table>

#### 1.5 AK Sufficiency Determination

No AK sufficiency determinations apply to this waste stream.

---

| c No significant changes to the WMPs are expected as a result of adding LANL debris waste to the Supercompactor. (92) |  |

Pending CBFO Approval 18 of 42 RPT-TRUW-83, Rev. 8E
1.6 Prohibited Items

The following items are prohibited in waste containers shipped to WIPP as documented in MP-TRUW-8.1, Certification Plan for INL Transuranic Waste, and MP-TRUW-8.2, Quality Assurance Project Plan. (4, 26)

- Liquid waste and prohibited observable liquids
- Sealed containers greater than 4 liters
- Non-radionuclide pyrophoric materials
- Hazardous wastes not occurring as co-contaminants with TRU mixed wastes
- Wastes incompatible with backfill, seal and panel closure materials, container and packaging materials, shipping container materials, or other wastes
- Wastes containing explosives or compressed gases
- Wastes with PCBs not authorized under an EPA PCB waste disposal authorization
- Wastes exhibiting the characteristic of ignitability, corrosivity, or reactivity (hazardous waste numbers [HWNs] D001, D002, or D003)
- Waste that has ever been managed as high-level waste and waste from tanks specified in Table C-5 (MP-TRUW-8.2, Section C-1c), unless specifically approved through as WIPP RCRA Permit Modification
- High-level waste and SNF as identified in the WIPP Land Withdrawal Act (and as defined in the Nuclear Waste Policy Act of 1982). (46, 63)
- Any waste container from a waste stream which has not undergone either radiographic or visual examination of statistically representative subpopulation of the waste stream.

Supercompaction is the treatment for unprotected sharp objects and sealed containers greater than 4 liters that do not contain prohibited liquids. Because there are no layers of confinement following supercompaction, it is also the treatment for excess layers of confinement.

Feedstock debris wastes that are identified as containing prohibited items during RTR or by VE during box line processing of wastes are treated in the box line, treated by supercompaction, have the prohibited item(s) removed, or are rejected, as appropriate.

Box line(s) are used to VE and repackage the boxed debris waste into 55-gallon drums. Debris waste treated, repackaged, or examined in the WMF-676 DRS (e.g., DWPG), and waste from maintenance and cleanup activities, are packaged according to procedures, subjected to RTR/VE, and undergo nondestructive assay. (33) These drums are then supercompacted and the
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for
Supercompacted Debris Waste

Pucks packaged into a 100-gallon product drum. The final 100-gallon Supercompactor product drums are identified as AMWTP IDC BN-550.\(^{(9, 10, 77, 90, 91)}\)

Prohibited items that can be treated to remove the prohibited characteristic are managed as newly-generated waste. Containers with WIPP-prohibited liquids may be treated using the following non-hazardous materials: Aquaset\(^{®}\), Aquaset II-G\(^{®}\), Petroset II\(^{®}\) or Petroset IIIG\(^{®}\), Micro-Cel\(^{®}\) E, PIG\(^{®}\), or SP-400\(^{®}\) absorbents or Hg Absorb for mercury to render the waste acceptable prior to shipment.\(^{(37, 38, 47, 48, 49, 51, 64)}\) Newly-generated waste is characterized and assigned to an appropriate waste stream.\(^{(4, 26)}\) In the event the treatment renders an acceptable debris waste form that can be compacted, it is included in this waste stream as IDC BN-508.

Prohibited items may be treated in the box lines or processed in the SCW glovebox.\(^{(9, 10, 26, 29, 54)}\) Nonhazardous pressurized fire extinguishers or other approved pressurized large cylinders may be vented by a controlled release in the box lines. Box line processes may perform absorption of free liquids in accordance with approved methods. SCW treatment includes management of containers with liquids, pressurized containers, collected free liquids, collected residual liquids, and elemental mercury in accordance with approved methods. After treating, sorting, and/or removal of prohibited item(s), the waste is repackaged into 55-gallon drums as IDC BN-508 if greater than 50% debris by volume.\(^{(9, 10, 46, 54, 70)}\)

Some prohibited items are approved for treatment by supercompaction.\(^{(60)}\) Supercompaction of 55-gallon drums is the treatment for unprotected sharp objects, pressurized aerosol cans that contain a total liquid volume confirmed by RTR of less than or equal to 49 mL, mixed waste containers with an observable liquid volume confirmed by RTR of not greater than 5% by volume of the waste container, and sealed containers greater than 4 liters.\(^{(31, 43, 59, 60, 65, 71)}\) Because there are no layers of confinement following supercompaction, it is also the treatment for excess layers of confinement.\(^{(9, 10, 26, 64, 65)}\)

Drums of direct feedstock debris waste identified during RTR/VE as containing PCB items are segregated or sent to DWPG or SCW for item removal.\(^{(1, 16, 29, 30, 54)}\) PCB items identified in boxed debris are removed during box line operations. PCB-contaminated waste identified during box line processing is cleaned up in accordance with applicable AMWTP procedures.\(^{(53)}\) PCB items removed from feedstock debris waste drums and boxes or generated during the box line PCB cleanup operation are packaged as newly-generated waste and are not authorized as part of this waste stream.

None of the supercompacted debris 100-gallon product drums (BN-550) shipped to WIPP will contain prohibited items.

1.7 Resource Conservation and Recovery Act Determination

The BN510.3 waste is (and has been) subject to the State of Idaho Hazardous Waste Management Act (HWMA)/Resource Conservation and Recovery Act (RCRA) requirements (e.g., 40 CFR 264, Standards for Owners and Operators of Hazardous Waste Treatment, Storage, and Disposal Facilities, and 40 CFR 265, Interim Status Standards for Owners and Operators of
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

Hazardous Waste Treatment, Storage, and Disposal Facilities) and is currently being managed under the AMWTP RCRA-permitting requirements until it is shipped offsite. (43, 44)

1.7.1 BN510.3 Supercompacted Debris Waste

1.7.1.1 EPA Hazardous Waste Numbers

The BN510.3 supercompacted debris waste is characterized as mixed TRU waste. The HWNs assigned to this waste stream include HWNs associated with the feedstock debris waste as originally compiled in AMWTP AK documents. (5, 6, 7, 8, 28, 30, 52, 58, 72, 77, 82, 84, 85, 87, 90, 91)

Toxicity characteristic HWNs applied to the repackaged debris waste are: (1, 5, 6, 7, 8, 28, 30, 52, 58, 72, 77, 82, 84, 85, 87, 90, 91)

D004 (arsenic), D005 (barium), D006 (cadmium), D007 (chromium), D008 (lead), D009 (mercury), D010 (selenium), D011 (silver), D022 (chloroform), D027 (1,4 dichlorobenzene), D028 (1,2-dichloroethane), D029 (1,1 dichloroethylene), D030 (2,4 dinitrotoluene), D032 (hexachlorobenzene), D033 (hexachlorobutadiene), D034 (hexachloroethane), D037 (pentachlorophenol), and D043 (vinyl chloride).

Listed HWNs applied to this waste stream are: (1, 5, 6, 7, 8, 28, 30, 52, 58, 72, 77, 82, 84, 85, 87, 90, 91)

F001: 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2,2-tetrachloro-1,2 difluoroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, trichloroethylene, and, trichlorofluoromethane

F002: 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2-trichloroethane, 1,2-dichlorobenzene, chlorobenzene, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane

F004: cresols, cresylic acid, and nitrobenzene

F005: 2-ethoxyethanol, 2-nitropropane, benzene, carbon disulfide, isobutanol, methyl ethyl ketone (MEK), pyridine, and toluene

F006, F007, and F009: electroplating waste.

The HWNs assigned to the BN510.3 wastes generated in the WMF-676 facility as a result of supercompaction are derived from the compilation of all EPA HWNs assigned to the approved feedstock debris waste from the contributing generator sites (Table 3). The RL waste is no longer processed as feedstock and has been shipped. Table 3 only identifies the F-listed HWNs and constituents based on the RCRA mixture and the derived from rules. (5, 6, 7, 8, 28, 39, 40, 42, 52, 58, 72, 77, 82, 84, 85, 87, 90, 91)
## Advanced Mixed Waste Treatment Project
### Acceptable Knowledge Summary for Supercompacted Debris Waste

**Table 3. HWN assignment by generator site for BN510.3.**

| Generator Site/Activity | Arsenic | Barium | Cadmium | Chromium | Lead | Mercury | Selenium | Silver | Chloroform | 1,4-Dichlorobenzene | 1,2-Dichloroethane | 1,1-Dichloroethylene | 2,4-Dinitrotoluene | Hexachlorobenzene | Hexachloroiodobutadiene | Hexachlorobutadiene | Pentaerythrithol | Vinyl Chloride | Spent Solvents | Spent Solvents | Spent Solvents | Electroplating waste |
|-------------------------|---------|--------|---------|----------|------|---------|----------|--------|-------------|--------------------|-------------------|--------------------|-----------------|--------------------|------------------|---------------------|-----------------|----------------|----------------|----------------|----------------|----------------|-----------------|
| **Rocky Flats (RF)** (*) | **a**   | *     |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Isotope recovery        | *       | *     | *       | *        |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Laboratory reagents, research | *       | *     | *       | *        |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Degreasing, decontamination | *       | *     | *       | *        |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Cleaning, spill clean up | *       | *     |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Electroplating          |         |       |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Based on AK/HSG         |         |       |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| **Mound Plant (MD)** (*) | **c**   |       | **c**   |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| PPO & PMC production and isotope recovery | *       |       | *       |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Cleaning and degreasing | *       |       | *       |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Electroplating          |         |       |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |
| Based on AK/HSG         |         |       |         |          |      |         |          |        |             |                   |                   |                   |                 |                   |                  |                     |                 |               |               |               |               |               |                  |

*Pending CBFO Approval*
<table>
<thead>
<tr>
<th>Activity</th>
<th>Based on AK/HSG</th>
<th>D&amp;D</th>
<th>Research Generated</th>
<th>Laboratory Operations</th>
<th>Metallurgical research</th>
<th>Cleaning and degreasing</th>
</tr>
</thead>
<tbody>
<tr>
<td>D004</td>
<td>Arsenic</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D005</td>
<td>Barium</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D006</td>
<td>Cadmium</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D007</td>
<td>Chromium</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D008</td>
<td>Lead</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D009</td>
<td>Mercury</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D010</td>
<td>Selenium</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D011</td>
<td>Silver</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D022</td>
<td>Chloroform</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D027</td>
<td>1,4-Dichlorobenzene</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D028</td>
<td>1,2-Dichloroethane</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D029</td>
<td>1,1-Dichloroethylene</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D030</td>
<td>2,4-Dinitrotoluene</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D032</td>
<td>Hexachlorobenzene</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D033</td>
<td>Hexachlorobutadiene</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D034</td>
<td>Hexachloroethane</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D037</td>
<td>Pentachlorophenol</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>D043</td>
<td>Vinyl Chloride</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F001</td>
<td>Spent Solvents</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F002</td>
<td>Spent Solvents</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F004</td>
<td>Spent Solvents</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F005</td>
<td>Spent Solvents</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F006</td>
<td>Electroplating waste</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F007</td>
<td>Electroplating waste</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>F009</td>
<td>Electroplating waste</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Advanced Mixed Waste Treatment Project

**Acceptable Knowledge Summary for Supercompacted Debris Waste**

**Table 3 (continued)**

<table>
<thead>
<tr>
<th>Activity</th>
<th>Arsenic</th>
<th>Barium</th>
<th>Cadmium</th>
<th>Chromium</th>
<th>Lead</th>
<th>Mercury</th>
<th>Selenium</th>
<th>Silver</th>
<th>Chloroform</th>
<th>1,4-Dichlorobenzene</th>
<th>1,1-Dichloroethane</th>
<th>1,1-Dichloroethylene</th>
<th>2,4-Dinitrophenol</th>
<th>Hexachlorobenzene</th>
<th>Hexachlorobutadiene</th>
<th>Hexachloroethane</th>
<th>Pentachlorophenol</th>
<th>Vinyl Chloride</th>
<th>Spent Solvents</th>
<th>Spent Solvents</th>
<th>Spent Solvents</th>
<th>Electroplating waste</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hanford</td>
<td>D004</td>
<td>D005</td>
<td>D006</td>
<td>D007</td>
<td>D008</td>
<td>D009</td>
<td>D010</td>
<td>D011</td>
<td>D022</td>
<td>D027</td>
<td>D028</td>
<td>D029</td>
<td>D030</td>
<td>D032</td>
<td>D033</td>
<td>D034</td>
<td>D037</td>
<td>D043</td>
<td>F001</td>
<td>F002</td>
<td>F004</td>
<td>F005</td>
</tr>
</tbody>
</table>

PFP plutonium metal production operations and glovebox activities including maintenance, clean out, D&D and stabilization:

- RLMPDT.001 (MPFPD)
- RLMPFPFCD

Radiochemistry Processing Laboratory operations and maintenance (RLM325D.001)

Metallurgy operations, cleanout, and D&D (RLM231ZD.001)
<table>
<thead>
<tr>
<th>Material and Fuel Complex (AW)</th>
<th>Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>F009</td>
<td>Electroplating waste</td>
</tr>
<tr>
<td>F004</td>
<td>Spent Solvents</td>
</tr>
<tr>
<td>F002</td>
<td>Spent Solvents</td>
</tr>
<tr>
<td>F001</td>
<td>Spent Solvents</td>
</tr>
<tr>
<td>D037</td>
<td>Vinyl Chloride</td>
</tr>
<tr>
<td>D034</td>
<td>Pentachlorophenol</td>
</tr>
<tr>
<td>D032</td>
<td>Hexachlorobutadiene</td>
</tr>
<tr>
<td>D029</td>
<td>Chloroform</td>
</tr>
<tr>
<td>D028</td>
<td>1,2-Dichloroethylene</td>
</tr>
<tr>
<td>D027</td>
<td>1,4-Dichlorobenzene</td>
</tr>
<tr>
<td>D022</td>
<td>Silver</td>
</tr>
<tr>
<td>D011</td>
<td>Selenium</td>
</tr>
<tr>
<td>D010</td>
<td>Mercury</td>
</tr>
<tr>
<td>D008</td>
<td>Lead</td>
</tr>
<tr>
<td>D007</td>
<td>Chromium</td>
</tr>
<tr>
<td>D006</td>
<td>Calcium</td>
</tr>
<tr>
<td>D005</td>
<td>Barium</td>
</tr>
<tr>
<td>D004</td>
<td>Arsenic</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Waste from T-A-50</th>
<th>Lead</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>L-A-010: Heterogeneous Debris</td>
<td>Vinyl Chloride</td>
<td></td>
<td></td>
</tr>
<tr>
<td>from the T-A-21</td>
<td>Pentachlorophenol</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L-A-009: Heterogeneous Debris</td>
<td>Chloroform</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Debris from T-A-55</td>
<td>1,2-Dichloroethylene</td>
<td></td>
<td></td>
</tr>
<tr>
<td>L-A-007: Mixed Heterogeneous</td>
<td>1,4-Dichlorobenzene</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Pre-1980 and 1980-1985: AFWC, DOE

Table 3 (continued)
<table>
<thead>
<tr>
<th>Activity</th>
<th>ACWTP (RN)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electroplating waste</td>
<td>D006</td>
</tr>
<tr>
<td>Spent Solvents</td>
<td>D005</td>
</tr>
<tr>
<td>Spent Solvents</td>
<td>D004</td>
</tr>
<tr>
<td>Spent Solvents</td>
<td>D003</td>
</tr>
<tr>
<td>Vinyl Chloride</td>
<td>D002</td>
</tr>
<tr>
<td>Pentachlorophenol</td>
<td>D001</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D017</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D016</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D015</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D014</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D013</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D012</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D011</td>
</tr>
<tr>
<td>Hexasilane</td>
<td>D010</td>
</tr>
<tr>
<td>Chloroform</td>
<td>D009</td>
</tr>
<tr>
<td>Silver</td>
<td>D008</td>
</tr>
<tr>
<td>Selenium</td>
<td>D007</td>
</tr>
<tr>
<td>Lead</td>
<td>D006</td>
</tr>
<tr>
<td>Chromium</td>
<td>D005</td>
</tr>
<tr>
<td>Cadmium</td>
<td>D004</td>
</tr>
<tr>
<td>Barium</td>
<td>D003</td>
</tr>
<tr>
<td>Arsenic</td>
<td>D002</td>
</tr>
</tbody>
</table>

(continued)

Table 3: Supercompressible Debris Waste

Acceptable Knowledge Summary for Advanced Mixed Waste Treatment Project
### Advanced Mixed Waste Treatment Project

#### Acceptable Knowledge Summary for Supercompacted Debris Waste

**Table 3 (continued)**

<table>
<thead>
<tr>
<th>NOTES:</th>
</tr>
</thead>
<tbody>
<tr>
<td>a. RE - F001 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, carbon tetrachloride, tetrachloroethylene and trichloroethylene. F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, methylene chloride, tetrachloroethylene, and trichloroethylene; and F005 = 2-ethoxyethanol, benzene, carbon disulfide, methyl ethyl ketone, and toluene; and F006, F007, and F009 are assigned due to electroplating waste contamination.</td>
</tr>
<tr>
<td>b. Process used to recover radioisotopes (e.g., plutonium, americium, neptunium) which caused precipitation of metals as well as the radionuclides.</td>
</tr>
<tr>
<td>c. MD - F001 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, and trichloroethylene. F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, and methylene chloride; F005 = benzene, carbon disulfide, MEK, and toluene. F007 and F009 HWNs are assigned due to electroplating waste contamination.</td>
</tr>
<tr>
<td>d. BC - F001 = methylene chloride and trichloroethylene; F002 = methylene chloride and trichloroethylene; and F005 = benzene, MEK, and toluene.</td>
</tr>
<tr>
<td>e. AE - D019 carbon tetrachloride, assigned to AE waste, is covered under the F001 assigned to the BN510.1 waste stream. F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, chlorobenzene, methylene chloride, tetrachloroethylene, and trichloroethylene, F004 = nitrobenzene, F005 = benzene, carbon disulfide, isobutanol, MEK, and toluene. Due to the commingling of AE waste and management based on content codes during the early years of shipment, the applicable AE HWN/constituents associated with AE heterogeneous debris waste are the same for all activities.</td>
</tr>
<tr>
<td>f. RL - F001 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2-trichloro-1,2,2-difluoroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane, F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2-dichlorobenzene, chlorobenzene, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane; F004 = cresols and nitrobenzene; and F005 = 2-nitropropane, benzene, carbon disulfide, isobutanol, MEK, pyridine and toluene. Listed HWN constituents identified in footnote 4 are the summation from referenced AK and process knowledge (PK) documents. Currently, Hanford waste is no longer feedstock to the Supercompactor and as such only the listed hazardous waste numbers are applicable.</td>
</tr>
<tr>
<td>g. MFC/AW - F001 = 1,1,1-trichloroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, and trichloroethylene; F002 = 1,2-dichlorobenzene, 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2-trichloroethylene, chlorobenzene, 1,2-dichlorobenzene, 1,1,2-trichloroethylene, chlorobenzene; F004 = cresols and nitrobenzene; F005 = 2-nitropropane, benzene, carbon disulfide, isobutanol, MEK, pyridine and toluene, and F006, F007, and F009 are assigned due to electroplating waste contamination.</td>
</tr>
<tr>
<td>h. SD - F001 = carbon tetrachloride, methylene chloride, tetrachloroethylene, 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, chlorobenzene, 1,2-dichlorobenzene, 1,1,2-trichloroethylene, F004 = cresols and nitrobenzene, F005 = benzene, carbon disulfide, isobutanol, 2-ethoxyethanol, methyl ethyl ketone, 2-nitropropane, pyridine and toluene, F006, F007, and F009 are assigned due to electroplating waste contamination.</td>
</tr>
<tr>
<td>i. LA - F001 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane; F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, chlorobenzene, 1,2-dichlorobenzene, 1,1,2-trichloroethylene, chlorobenzene, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane; F004 = cresols, cresylic acid, and nitrobenzene; and F005 = Benzenes, methyl ethyl ketone, pyridine, toluene, 2-ethoxyethanol, 2-nitropropane, carbon disulfide and isobutanol (isobutyl alcohol). F006, F007, F009 are assigned due to electroplating waste contamination.</td>
</tr>
<tr>
<td>j. BN (product drum) - F001 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, chlorobenzene, 1,2-dichlorobenzene, 1,1,2-trichloroethylene, and trichlorofluoromethane; F002 = 1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2-trichloroethane, 1,2-dichlorobenzene, chlorobenzene, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane; F004 = cresols, cresylic acid, and nitrobenzene; F005 = 2-ethoxyethanol, 2-nitropropane, benzene, carbon disulfide, isobutanol, MEK, pyridine and toluene, and F006, F007, and F009 are assigned due to electroplating waste contamination.</td>
</tr>
</tbody>
</table>
1.7.2 Hazardous Determination

1.7.2.1 Hazardous Waste Management

The BN510.3 wastes are newly generated. Hazardous waste numbers initially (or historically) assigned to the Supercompactor feedstock wastes are applicable to the BN510.3 waste stream as a result of the RCRA mixture and the derived-from rules. (1)

1.7.2.1.1 Historical Waste Management

The wastes that comprise the BN510.3 waste stream have historically been managed as mixed TRU waste at the AMWTP. (1,5)

1.7.2.2 Ignitability

The waste materials in this BN510.3 waste stream do not meet the 40 CFR 261.21, Characteristic of Ignitability, definition of ignitability. The resulting supercompacted debris waste is not a liquid waste and is not an ignitable waste. The current State of Idaho RCRA/HWMA Permit allows the AMWTP to process within the Supercompactor aerosol cans with less than or equal to 49 mL and excess liquids that do not exceed a maximum of 5% of the overall container capacity (volume must be confirmed by RTR). (31, 43, 59, 60, 65, 71) To render the waste acceptable at WIPP, containers identified as having ignitable waste properties or containing prohibited liquids will be:

1. Treated using Aquaset®, Aquaset II-G®, Petroset II®, Petroset IIIG®, Micro-Cel® E, PIG®, SP-400®, or Hg Absorb for mercury to make the waste amenable for offsite shipment (37, 38, 47, 49, 51, 64) and/or

2. Treated by the supercompaction process to remove the excess liquids; (31, 43, 59, 60, 65) or

3. Undergo removal of the prohibited item(s). (9, 10, 53, 54, 60, 70)

The resulting supercompacted debris waste is not an ignitable waste. The compacted debris waste is not a liquid or a compressed gas and does not contain compressed gases. The waste does not meet the U.S. Department of Transportation definition of an oxidizer as defined in 49 CFR 173, Shippers—General Requirements for Shipments and Packaging. Finally, the waste is not capable of causing fire through friction, absorption of moisture, or spontaneous chemical change. Containers with prohibited liquids will not be shipped to WIPP. (37, 38, 47, 49, 51, 64) Based on the above, this waste stream does not exhibit the characteristic of ignitability (D001).
1.7.2.3 Corrosivity

The materials in this BN510.3 waste stream do not meet the 40 CFR 261.22, Characteristic of Corrosivity, definition of corrosivity. The resulting supercompacted debris waste is not a liquid waste and is not a corrosive waste. The current State of Idaho RCRA/HWMA Permit allows the AMWTP to process within the Supercompactor aerosol cans with less than or equal to 49 mL and excess liquids that do not exceed a maximum of 5% of the overall container capacity, volume confirmed by RTR. (31, 43, 59, 60, 65, 71) To render the waste acceptable at WIPP, containers identified as having corrosive waste properties or containing prohibited liquids will be:

1. Treated using Aquaset®, Aquaset II-G®, Petroset II®, Petroset IIG®, Micro-Cel® E, PIG®, SP-400® or Hg Absorb for mercury to make the waste amenable for offsite shipment (37, 38, 47, 49, 51, 64), and/or

2. Treated by the supercompaction process to remove the excess liquids; (31, 43, 59, 60, 65) or

3. Undergo removal of the prohibited item(s). (9, 10, 53, 54, 60, 70)

The resulting supercompacted debris waste is not liquid waste and will not contain liquids in excess of WIPP-WAC limits. Containers with WIPP-prohibited liquids will not be shipped. (37, 38, 41, 47, 48, 49, 51, 64) Based on the above, this waste stream does not exhibit the characteristic of corrosivity (D002).

1.7.2.4 Reactivity

The waste materials in this BN510.3 waste stream do not meet the 40 CFR 261.23, Characteristic of Reactivity, definition of reactivity. The resulting supercompacted debris waste is not a liquid waste and is not a reactive waste. The current State of Idaho RCRA/HWMA Permit allows the AMWTP to process within the Supercompactor aerosol cans with less than or equal to 49 mL and excess liquids that do not exceed a maximum of 5% of the overall container capacity, volume confirmed by RTR. (31, 43, 59, 60, 65, 71) To render the waste acceptable at WIPP, containers identified as having reactive waste properties or containing prohibited liquids will be:

1. Treated using Aquaset®, Aquaset II-G®, Petroset II®, Petroset IIG®, Micro-Cel® E, PIG®, SP-400® or Hg Absorb for mercury to make the waste amenable for offsite shipment (37, 38, 47, 49, 51, 64), and/or

2. Treated by the supercompaction process to remove the excess liquids; (31, 43, 60, 65) or

3. Undergo removal of the prohibited item(s). (9, 10, 53, 54, 60, 70)
In addition, the BN510.3 waste stream is stable and will not undergo violent chemical change, react violently with water, form potentially explosive mixtures with water, or generate toxic gases, vapors, or fumes when mixed with water. The waste does not contain sulfide waste which, when exposed to a pH between 2 and 12.5, can generate toxic gases, vapors, or fumes in a quantity sufficient to present a danger to human health or the environment. The waste is not capable of detonation or explosive reaction if subjected to a strong initiating source if heated under confinement. The waste is not readily capable of detonation or explosive decomposition or reaction at standard temperature and pressure. The materials do not contain explosive material and are not forbidden explosives or Division 1.1, 1.2, or 1.3 (Class A or B) explosives as defined in 49 CFR 173. Although the waste contains wastes that are assigned F006, F007, and F009 listed HWNs that are associated with cyanide electroplating operations, the waste when exposed to a pH between 2 and 12.5 will not generate toxic gases, vapors, or fumes in a quantity sufficient to present a danger to human health or the environment. This waste stream does not exhibit the characteristic of reactivity (D003).

1.7.2.5 BN510.3 RCRA Toxicity, Listed and Toxic Substances Control Act (TSCA) Waste

1.7.2.5.1 Toxicity

The BN510.3 supercompacted debris waste stream contains RCRA toxicity constituents associated with toxicity characteristic metals and organics. See Table 3 for process-related activities associated with the HWNs.

Table 3 identifies the HWNs and constituents associated with this waste stream, based on AK documentation.

The RCRA toxicity characteristic metal HWNs D004 (arsenic), D005 (barium), D006 (cadmium), D007 (chromium), D008 (lead), D009 (mercury), D010 (selenium), and D011 (silver) were associated with AE, AW, BC, BN, LA, MD, RF, and SD feedstock for the BN510.3 waste stream. The HWNs D004, D005, D006, D007, D008, D009, D010, and D011 are assigned to the BN510.3 waste stream.

The HWN D018 (benzene) was associated with LA feedstock to the BN510.3 waste stream. Because F-listed HWN F005 is assigned to the feedstock for this constituent, the D018 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below.

The HWN D019 (carbon tetrachloride) was assigned to the feedstock for the BN510.3 waste stream. Because F-listed HWN F001 is assigned to the feedstock for this constituent, the D019 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below.

The HWN D021 (chlorobenzene) was associated with LA feedstock to the BN510.3 waste stream. Because F-listed HWN F002 is assigned to the feedstock for this constituent, the
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

D021 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)

The HWN D022 (chloroform) was associated with AW, LA, MD, RF, and SD feedstock to the BN510.3 waste stream. (6, 7, 58, 72, 82, 90) The HWN D022 is assigned to the waste stream. (1)

The HWN D026 (cresol) was associated with LA feedstock to the BN510.3 waste stream. (82) Because F-listed HWN F004 is assigned to the feedstock for this constituent, the D026 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)

The HWNs D027 (1,4-dichlorobenzene); D030 (2,4-dinitrotoluene); and D037 (pentachlorophenol) were associated with AE, AW, LA, and SD feedstock to the BN510.3 waste stream. (52, 58, 72, 82, 90) The HWNs D027, D030, and D037 are assigned to the waste stream. (1)

The HWNs D028 (1,2-dichloroethane) and D029 (1,1-dichloroethylene) were associated with AE, AW, LA, RF, and SD feedstock to the BN510.3 waste stream. (6, 52, 58, 72, 82, 90) The HWNs D028 and D029 are assigned to the waste stream. (1)

The HWNs D032 (hexachlorobenzene) and D034 (hexachloroethane) were associated with AW and SD feedstock to the BN510.3 waste stream. (58, 72, 77, 90) The HWNs D032 and D034 are assigned to the waste stream. (1)

The HWN D033 (hexachlorobutadiene) was associated with SD feedstock to the BN510.3 waste stream. (72, 77, 90) The HWN D033 is assigned to the waste stream. (1)

The HWN D035 (methyl ethyl ketone) was associated with LA feedstock to the BN510.3 waste stream. (82) Because F-listed HWN F005 is assigned to the feedstock for this constituent, the D035 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)

The HWN D038 (pyridine) was associated with LA feedstock to the BN510.3 waste stream. (82) Because F-listed HWN F005 is assigned to the feedstock for this constituent, the D038 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)

The HWN D039 (tetrachloroethylene) was associated with AW, MD, SD, and RF feedstock to the BN510.3 waste stream. (6, 7, 58, 72, 77, 90) Because F-listed HWN F001 is assigned to the feedstock for this constituent, the D039 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)

The HWN D040 (trichloroethylene) was associated with LA feedstock to the BN510.3 waste stream. (82) Because F-listed HWNs F001 and F002 are assigned to the feedstock for this constituent, the D040 HWN is not assigned to the BN510.3 waste stream, but rather is addressed within the F-listed waste section below. (1)
The HWN D043 (vinyl chloride) was associated with AW, LA, and SD feedstock to the BN510.3 waste stream. The HWN D043 is assigned to the waste stream. (1)

1.7.2.5.2 Listed Waste

F-Listed HWNs. The BN510.3 supercompacted debris waste stream contains constituents associated with RCRA-listed waste HWNs. See Table 3 for process-related activities associated with the HWNs.

The BN510.3 debris waste stream is assigned the F-listed HWNs F001, F002, F004, F005, F006, F007, and F009 based on AK documentation. These F-listed HWNs were historically assigned to feedstock to the BN510.3 waste stream. (1, 5, 6, 15, 28, 30, 39, 40, 42, 52, 58, 72, 77, 80, 82)

The HWN F001 (1,1,1-trichloroethane, 1,1,2-trichloro-1,2,2-trifluoroethane, 1,1,2,2-tetrachloro-1,2-difluoroethane, carbon tetrachloride, methylene chloride, tetrachloroethylene, trichloroethylene, and trichlorofluoromethane) was associated with previous RL feedstock to the BN510.1 and AW, BC, LA, MD, SD, and RF feedstock to the BN510.3 waste stream. (5, 6, 7, 8, 28, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91) Therefore, the HWN F001 is assigned to the waste stream. (1)

The F002 hazardous waste constituents 1,1,1-trichloroethane; 1,1,2-trichloroethane; 1,1,2-trichloro-1,2,2-trifluoroethane; 1,2-dichlorobenzene; chlorobenzene; methylene chloride; tetrachloroethylene; trichloroethylene, and trichlorofluoromethane were associated with previous RL feedstock to the BN510.1, and AE, AW, BC, LA, MD, RF, and SD feedstock to the BN510.3 waste stream. (5, 6, 7, 8, 28, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91) Therefore, the HWN F002 is assigned to the waste stream. (1)

Non-halogenated F003 solvent constituents (e.g., acetone, cyclohexanone, ethyl benzene, ethyl ether, methanol, methyl isobutyl ketone, n-butyl alcohol, and xylene) are associated with the Supercompactor feedstock debris waste. The BN510.3 waste stream does not exhibit the characteristic of ignitability. Therefore, the HWN F003 is not assigned to the supercompacted debris waste stream. (1)

The HWN F004 (cresols, cresylic acid, and nitrobenzene) was associated with RL feedstock to the BN510.1 waste stream and with the AE, AW, LA, and SD feedstock to the BN510.3 waste stream. (28, 39, 40, 52, 58, 72, 77, 80, 82, 90, 91) Therefore, the HWN F004 is assigned to the waste stream. (1)

The HWN F005 (2-ethoxyethanol, 2-nitropropane, benzene, carbon disulfide, isobutanol, MEK, pyridine, and toluene) was associated with AE, AW, BC, LA, MD, RF, and SD feedstock to the BN510.3 waste stream and RL feedstock to the BN510.1 waste stream. (5, 6, 7, 8, 28, 39, 40, 42, 52, 58, 72, 77, 80, 82, 90, 91) Therefore, the HWN F005 is assigned to the waste stream. (1)
Advanced Mixed Waste Treatment Project

Acceptable Knowledge Summary for Supercompacted Debris Waste

The HWNs F006, F007, and F009 were associated with AW, RF, LA, and SD feedstock, and HWNs F007 and F009 were also associated with MD feedstock to the BN510.3 waste stream. Therefore, the HWNs F006, F007, and F009 are assigned to the waste stream.\(^{(1)}\)

**P-, U-, and K-Listed HWNs.** The BN510.3 supercompacted feedstock debris wastes in this waste stream are not discarded, unused, commercial chemical products, off-specification species, or manufacturing intermediates and do not contain spill residues thereof that would meet the listing of P- or U-listed hazardous waste as identified in 40 CFR 261.33, Discarded Commercial Chemical Products, off-Specification Species, Container Residues, and Spill Residues thereof. In addition, the waste materials in this waste stream were not mixed with, or derived from, the treatment, storage, or disposal of P- or U-listed waste. As a result, P- or U-listed HWNs are not assigned to this waste stream.\(^{(1, 5, 6, 7, 8, 28, 30, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91)}\)

Although hydrofluoric acid was identified as a chemical contaminant associated with the feedstock debris waste, only spent forms of hydrofluoric acid would have contaminated the feedstock debris waste. Based on this information, the U134 HWN is not assigned to this waste stream.\(^{(1, 5, 6, 7, 8, 28, 30, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91)}\)

Based on a review of AK, it was determined that the BN510.3 waste stream will contain less than one percent beryllium by weight. Beryllium is a contaminant associated with this waste. The source of the beryllium is not associated with a powdered form and is not associated with unused commercial chemical product, an off-specification species, or a container residue, and does not contain a spill residue thereof. The P015 HWN for beryllium powder is not assigned to this waste stream.\(^{(1, 5, 6, 7, 8, 28, 30, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91)}\)

The waste materials within this waste stream are not hazardous waste from specific sources listed in 40 CFR 261.32, Hazardous Wastes from Specific Sources, (i.e., K-listed hazardous waste) and they have not been mixed with; derived from the treatment, storage, or disposal of K-listed wastes; and do not contain spill residues thereof. The waste materials in this waste stream are not assigned K-listed HWNs.\(^{(1, 5, 6, 7, 8, 28, 39, 40, 42, 52, 58, 72, 77, 80, 82, 84, 85, 87, 90, 91)}\)

### 1.7.2.5.3 TSCA Waste

Polychlorinated biphenyl items with PCB concentrations equal to or exceeding 50 parts per million are not expected in the BN510.3 waste stream. Drums of PCB-contaminated Rocky Flats organic sludges are expected in the SD boxed debris waste.\(^{(6, 7, 8, 28, 30, 39, 42, 52, 72, 77, 80, 82, 84, 85, 87, 90, 91)}\)

Drums of supercompacted feedstock debris waste identified during RTR/VE as containing PCB wastes may be placed into the box lines or may be segregated or sent to DWPG or SCW for item removal.\(^{(1, 9, 16, 29, 30, 54)}\) PCB items and drums of PCB wastes identified in boxed debris are removed during box line operations. Potential PCB contaminated waste identified during box line repackaging is subject to AMWTP PCB cleanup requirements.\(^{(53)}\)
PCB items removed from approved feedstock debris waste drums and boxes, drums of PCB sludges and/or soils, and potential PCB cleanup wastes are removed from the WMF-676 box lines and packaged as newly-generated waste. PCB items and sludge/soil waste are not authorized as feedstock debris waste.\(^{(77, 80, 90, 91)}\)

Asbestos has been identified in some of the approved feedstock debris waste. Any containers identified as containing regulated types or quantities (e.g., greater than 1% of friable asbestos) will be labeled, as required, in accordance with TSCA and Occupational Safety and Health Administration regulations.

1.7.2.5.4 Other Applicable Waste Streams

The AMWTP BN510, BN510.1, and BN510.2 waste streams are pertinent to the BN510.3 waste stream.\(^{(30, 77, 80, 90, 91)}\)

The EPA HWNs assigned to the BN510 waste stream included D004 through D011, D022, D028, D029, F001, F002, F005, F006, F007, and F009.\(^{(30)}\)

The EPA HWNs assigned to BN510.1 include D004 through D011, D022, D027, D028, D029, D030, D034, D037, D043, F001, F002, F004, F005, F006, F007, and F009.\(^{(80, 91)}\)

The EPA HWNs assigned to BN510.2 include D004 through D011, D022, D027, D028, D029, D030, D032, D034, D037, D043, F001, F002, F004, F005, F006, F007, and F009.\(^{(77)}\)

The EPA HWNs assigned to BN510.3 include D004 through D011, D022, D027, D028, D029, D030, D032, D033, D034, D037, D043, F001, F002, F004, F005, F006, F007, and F009.\(^{(90)}\)

1.8 Radionuclides

The radionuclides of concern for BN510.3 are \(^{238}\text{Pu},^{239}\text{Pu},^{240}\text{Pu},^{242}\text{Pu},^{233}\text{U},^{234}\text{U},^{238}\text{U},\) and \(^{241}\text{Am}\. The remaining WIPP-tracked radionuclides, \(^{137}\text{Cs}\) and \(^{90}\text{Sr}\), are not expected to be present in measurable quantities in feedstock debris waste from RF except for IDC RF-480, due to disposal of isotopic sealed source material. Cesium-137 and computed \(^{90}\text{Sr}\) are anticipated radionuclides for IDC RF-480 feedstock and may be detected during non-destructive assay (NDA). Cesium-137 and \(^{90}\text{Sr}\) were identified as potentially present in AE, MD, BC, LA, SD, and AW debris waste.\(^{(6, 7, 8, 13, 50, 52, 58, 72, 82)}\)

At a minimum, the ratios of the two most prevalent radionuclides in the isotopic mix are compared to confirm existing AK data in compliance with CH-WAC requirements. The two most prevalent radionuclides expected in the waste stream are \(^{239}\text{Pu}\) and \(^{240}\text{Pu}\). This is based on a review of product drums included in the BN510.1 waste stream; however, the prevalent radioisotopes in some containers of the waste may be a combination of \(^{239}\text{Pu}\) and a different second TRU or uranium isotope, due to commingling of wastes.
Table 4 identifies the predominant radionuclides and the principle source of those radionuclides for each of the original generators and for the BN510.3 wastes. (6, 7, 8, 13, 50, 52, 58, 72) For waste containers that have multiple generators and therefore a mixture of weapons grade plutonium (WG Pu), enriched uranium (EU), depleted uranium (DU), heat source isotopes, and fuel grade plutonium, a combination of any two of the common isotopes identified may be detected as the most prevalent. Although the waste stream contains depleted uranium in the feedstock material, the weight of uranium within the overall feedstock material will be less than 1% by weight. Radioassay data are reviewed and assessed by AMWTP NDA personnel as described in the RPT-TRUW-03, Drum Assay Technical Review Report. (14)

The radioisotopic content for each AMWTP supercompacted debris waste 100-gallon product drum will be calculated based on the aggregate of the NDA results for each of the compacted feedstock debris waste drums contained therein. The POS is used to ensure that each payload container does not exceed WAC weight or dose limits and complies with the required TRU activity (greater than 100 nCi/g). The direct feed 55-gallon drums will contain at least one TRU radionuclide greater than the lower limit of detection (LLD). The 100-gallon product drums that contain puck(s) with TRU radionuclides at less than LLD from the box line feed, as determined by 55-gallon drum assay, are assayed using the Super HENC (high energy neutron counter) for final TRU determination.

Table 4. Predominant radionuclides expected in debris wastes by generator site. (6, 7, 8, 13, 50, 52, 58, 72, 82)

<table>
<thead>
<tr>
<th>Generator Site</th>
<th>Principal Plutonium Source</th>
<th>Predominant Radionuclides by Activity</th>
</tr>
</thead>
<tbody>
<tr>
<td>RF</td>
<td>WG</td>
<td>$^{239}\text{Pu}$, $^{240}\text{Pu}$</td>
</tr>
<tr>
<td>RF</td>
<td>WG, DU, EU</td>
<td>$^{239}\text{Pu}$ ($^{235}\text{U}$ or $^{238}\text{U}$)</td>
</tr>
<tr>
<td>MD</td>
<td>WG</td>
<td>$^{239}\text{Pu}$, $^{240}\text{Pu}$</td>
</tr>
<tr>
<td>MD</td>
<td>Heat source</td>
<td>$^{238}\text{Pu}$, $^{239}\text{Pu}$</td>
</tr>
<tr>
<td>BC</td>
<td>WG</td>
<td>$^{239}\text{Pu}$, $^{240}\text{Pu}$</td>
</tr>
<tr>
<td>AE</td>
<td>Combination WG Pu, fuels-grade Pu</td>
<td>$^{241}\text{Pu}$, $^{239}\text{Pu}$</td>
</tr>
<tr>
<td>AW</td>
<td>Combination WG Pu, fuels-grade Pu</td>
<td>$^{241}\text{Am}$, $^{241}\text{Pu}$</td>
</tr>
<tr>
<td>SD</td>
<td>Combination WG Pu, heat source Pu, uranium, thorium, fuels-grade Pu, DU, EU</td>
<td>$^{241}\text{Am}$, $^{241}\text{Pu}$</td>
</tr>
<tr>
<td>LA</td>
<td>Combination WG Pu, heat source Pu, fuels-grade Pu, reactor-grade Pu, enriched $^{242}\text{Pu}$</td>
<td>$^{241}\text{Pu}$, $^{238}\text{Pu}$</td>
</tr>
<tr>
<td>BN</td>
<td>WG (RF waste)</td>
<td>$^{239}\text{Pu}$, $^{240}\text{Pu}$</td>
</tr>
<tr>
<td>BN</td>
<td>Combination WG Pu, heat source Pu</td>
<td>$^{238}\text{Pu}$, $^{239}\text{Pu}$</td>
</tr>
<tr>
<td>BN</td>
<td>Combination WG Pu, heat source Pu, uranium, thorium, fuels-grade Pu</td>
<td>$^{239}\text{Pu}$ ($^{240}\text{Pu}$, $^{241}\text{Pu}$, $^{238}\text{Pu}$, $^{241}\text{Am}$, $^{235}\text{U}$ or $^{238}\text{U}$)</td>
</tr>
</tbody>
</table>
2.0 SHIPPING CONSIDERATIONS

2.1 Waste Packaging

2.1.1 Direct-Load of 100-gallon Supercompacted Debris Waste Containers Into TRUPACTs

The BN510.3 waste stream consists of supercompacted drums of debris waste (pucks) placed directly into 100-gallon product drums. There are no inner packagings or layers of confinement associated with the 100-gallon product drums. There is a filtered lid on the 100-gallon drums. If 100-gallon drums become damaged, they are packaged into SWBs for shipment to WIPP. (9, 17, 70)

2.2 Flammability Consideration

The payload containers in the BN510.3 waste stream must comply with the Contact-Handled Transuranic Waste Authorized Methods for Payload Control (CH-TRAMPAC) requirements. As specified in the CH-TRAMPAC, a determination of compliance with the flammable gas limits will be performed for volatile organic compounds (VOCs), hydrogen, and methane. Headspace gas (HSG) sampling and analysis is performed when required by the WIPP-Waste Acceptance Plan and/or CH-TRAMPAC. At a minimum, the HSG analytical results are evaluated to determine the total concentration of flammable VOCs present in the waste. Payload containers, including those with HSG results exceeding 500 parts per million flammable VOCs, are evaluated for compliance with applicable CH-TRAMPAC requirements prior to shipment. Payloads containing flammable VOCs are managed in accordance with CCP-PO-003, CCP Transuranic Authorized Methods for Payload Control (CCP CH-TRAMPAC). (25)

3.0 REFERENCES

NOTE: Advanced Mixed Waste Treatment Project documents such as procedures, AK reports, and operating instructions, are cited without revision numbers or dates. The most recent revisions of these documents are available through the AMWTP Electronic Document Management System (EDMS). Previous revisions are available on EDMS.

1. RPT-TRUW-12, AMWTP Waste Stream Designations, current revision
2. DOE/WIPP 01-3194, CH-TRU Waste Content Codes (CH-TRUCON)
4. MP-TRUW-8.1, Certification Plan for INL Transuranic Waste, current revision
5. RPT-TRUW-06, Acceptable Knowledge Document for AMWTP Waste, current revision
**Advanced Mixed Waste Treatment Project**  
**Acceptable Knowledge Summary for Supercompacted Debris Waste**


8. RPT-TRUW-04, Acceptable Knowledge Document for the Battelle Columbus Laboratories Building JN-4 Plutonium Laboratory, current revision

9. INST-FOI-20, Supercompactor and Post-Compaction Operations, current revision

10. INST-FOI-17, Facility Visual Examination Operations, current revision


13. RPT-TRUW-07, Determination of Radioisotopic Content in TRU Waste Based on Acceptable Knowledge, current revision


17. INST-OI-24, Packaging Radioactive Waste, current revision


20. Interview of J.B. Williamson, BCL, regarding Historical Operations Conducted in JN-4, September 2000 [C258A]

21. Interview of David Freas, BCL, regarding Historical Operations in Building JN-4, September 2000 [C259A]
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste

22. Interview of William Pardue, BCL, regarding Historical Operations in Building JN-4, October 2000 [C260A]


25. CCP-PO-003, CCP Transuranic Authorized Methods for Payload Control (CCP CH-TRAMPAC), Central Characterization Project [P672A]

26. MP-TRUW-8.2, Quality Assurance Project Plan, current revision


28. RPT-TRUW-82, Acceptable Knowledge Document for Hanford Debris Waste Shipped to AMWTP

29. INST-FOI-23, Special Case Waste Operations, current revision


31. INST-01-12, Real-Time Radiography Examinations (Certification Scans), current revision

32. INST-01-34, Non-Facility Visual Examination Operations, current revision

33. INST-FOI-01, In-Plant Drum Assay Operations, current revision

34. INST-01-14, Drum Assay Operations, current revision


36. Correspondence from the EPA to Donald C. Cadbury, National TRU Program CBFO, June 10, 2010 [C869S]

37. Material Safety Data Sheet, Micro-Cel®E, Celite Corporation, January 17, 2007 [P808S]

38. Material Safety Data Sheets, Aquaset® (sodium montmorillonite) and Aquaset II-G® (sepiolite), Fluid Tech, January 1, 2005, and November 11, 2008 [P881S]
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for Supercompacted Debris Waste


41. DOE M 435.1, DOE Radioactive Waste Management Manual [P1183A]


43. ID489008952, AMWTP HWMA/RCRA Permit and interim status documents

44. Resource Conservation and Recovery Act, 40 CFR Parts 260 through 280

45. TV-009-13, Memorandum to File, Updated Waste Material Parameter Weight per Unit of Waste Calculations for the BN510.3 Supercompacted Debris Waste Stream, September 30, 2013. [C1325A]


47. Material Safety Data Sheets for Universal PIG® Absorbents (MSD-014) New Pig Corp., October 10, 2011 [P1376S]


50. Box 10130773 and NCR# 72914, AMWTP, October 3, 2012 [C1066S]


52. RPT-TRUW-89, Acceptable Knowledge Document for Argonne National Laboratory-East Waste, current revision
53. RPT-ESH-079, Advanced Mixed Waste Treatment Facility Box Line PCB Management Plan, current revision [P1827A]

54. INST-FOI-28, Cleaning and Packaging of Dust/Debris/Material from 1st Floor Cells in WMF-676, current revision

55. INST-FOI-37, Box Line Quarterly Cleanout, current revision

56. INST-OI-09, Retrieval Inspection Station Operations, current revision

57. MP-TRUW-8.45, Virtual Overpack Process and Planning, current revision


59. EDF-0783, Deflagration Analysis of Aerosol Can Propellant in the Supercompactor Glovebox. [P1829A]

60. INST-TRUW-8.13.1, TRU Programs Site Project Office Process, current revision


64. Material Safety Data Sheet for Hg Absorb® (MSDS-560) Lab Safety Supply, Inc., May 19, 2001 [P1398S]

65. RPT-82, Supercompactor Liquid Treatment Capabilities, Evaluation and Conclusion [P859S]


67. INST-OI-15, Box Assay Operations, current revision [P1857S]
Advanced Mixed Waste Treatment Project
Acceptable Knowledge Summary for
Supercompacted Debris Waste

68. INST FOI 32, Size Reduction of Large Items, current revision

69. INST-01-65, Standard Waste Box Direct Loading, current revision [P1850S]

70. INST-FOI-16, Box line Operations, current revision

71. LST-EC&P-11, AMWTP HWMA/RCRA Permit WMF-676 Waste Management Criteria, current revision


74. EPA Tier approval letter for RPT-TRUW-91 SDA, United States Environmental Protection Agency, July 9, 2013 [C1307A]

75. INST-FOI-21, Drummed Waste Handling Operations, current revision


78. TV-008-13, Memorandum to File, Waste Volume Estimates BN510.3 Supercompacted Debris Waste Stream, September 30, 2013 [C1329S]

79. E-mail correspondence from AMWTP Production Planning (available in EDMS), September 19, 2013 [C1328S]


81. CCP-AK-INL-001, Central Characterization Program, Acceptable Knowledge Summary Report for Waste Retrieved from Designated Areas Within the Subsurface Disposal Area at the Idaho National Laboratory
Advanced Mixed Waste Treatment Project

Acceptable Knowledge Summary for Supercompacted Debris Waste

82. RPT-TRUW-93, Acceptable Knowledge Documents for Los Alamos National Laboratory Debris, current revision.

83. TV-010-13, Memo to file, Defense/non-defense and WIPP Land Withdrawal Act Evaluation for Los Alamos National Laboratory (LANL) debris wastes, AMWTP, October 16, 2013.[C1313A]

84. Form-1900, AMWTP Offsite Waste Stream Profile Form for LANL LA-MHD04.001, AMWTP, September 12, 2013. [P1999A]

85. Form-1900, AMWTP Offsite Waste Stream Profile Form for LANL LA-MHD09.001, September 12, 2013. [P2001A]

86. Discrepancy resolution for EDF-0783 and EDF-0768, AMWTP, February 28, 2013. [D109A]

87. Form-1900, AMWTP Offsite Waste Stream Profile Form for LANL LA-MHD01.001, AMWTP, September 12, 2013. [P1998A]

88. JAV-001-13, BN510.3 waste volume estimates for LANL inclusion into the Supercompacted Debris Waste Stream, AMWTP, December 2, 2013.[C1323A]

89. EPA Tier 1 approval letter for LANL debris waste as supercompactor feedstock, EPA, September 16, 2013. [C1327A]


92. TV-012-13, Waste material parameter evaluation for inclusion of LANL debris into the BN510.3 Supercompacted Debris Waste Stream, AMWTP, December 2, 2013. [C1334A]
## Appendix A –
### Approved Feedstock Debris Waste by Original Generator and IDC

The following table lists the approved feedstock debris waste by original generator and IDC.

<table>
<thead>
<tr>
<th>Waste Type</th>
<th>Site</th>
<th>IDC</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>RF 010</td>
<td></td>
<td>Paper and Rags</td>
<td></td>
</tr>
<tr>
<td>RF 020</td>
<td></td>
<td>Wood and Benelex</td>
<td></td>
</tr>
<tr>
<td>RF 030</td>
<td></td>
<td>Plastic</td>
<td></td>
</tr>
<tr>
<td>RF 040</td>
<td></td>
<td>Rubber</td>
<td></td>
</tr>
<tr>
<td>RF 33A</td>
<td></td>
<td>WIPP Experimental Test Program (WETP) Bin Program-Combustibles A (IDCs 335, 336, 337, and 339)</td>
<td></td>
</tr>
<tr>
<td>RF 33B</td>
<td></td>
<td>WETP Bin Program – Combustibles B (IDCs 330, 337, and 339)</td>
<td></td>
</tr>
<tr>
<td>RF 302</td>
<td></td>
<td>Benelex® and Plexiglas®</td>
<td></td>
</tr>
<tr>
<td>RF 330</td>
<td></td>
<td>Paper and Rags-Dry</td>
<td></td>
</tr>
<tr>
<td>RF 336</td>
<td></td>
<td>Paper and Rags-Moist</td>
<td></td>
</tr>
<tr>
<td>RF 337</td>
<td></td>
<td>Plastic, Teflon®, Washables, PVC</td>
<td></td>
</tr>
<tr>
<td>RF 339</td>
<td></td>
<td>Leaded Rubber Gloves and Aprons</td>
<td></td>
</tr>
<tr>
<td>RF 430</td>
<td></td>
<td>Unleached Ion Column Resin</td>
<td></td>
</tr>
<tr>
<td>RF 431</td>
<td></td>
<td>Leached Resin</td>
<td></td>
</tr>
<tr>
<td>RF 460</td>
<td></td>
<td>Washables, Rubber, Plastic</td>
<td></td>
</tr>
<tr>
<td>RF 463</td>
<td></td>
<td>Leaded Rubber Gloves and Aprons</td>
<td></td>
</tr>
<tr>
<td>RF 464</td>
<td></td>
<td>Benelex® and Plexiglas®</td>
<td></td>
</tr>
<tr>
<td>RF 833</td>
<td></td>
<td>Plastics, TRU Mixed</td>
<td></td>
</tr>
<tr>
<td>RF 831</td>
<td></td>
<td>Dry Combustibles</td>
<td></td>
</tr>
<tr>
<td>RF 832</td>
<td></td>
<td>Wet Combustibles</td>
<td></td>
</tr>
<tr>
<td>RF 900</td>
<td></td>
<td>Low Specific Activity (LSA) Paper, Plastics, etc.</td>
<td></td>
</tr>
<tr>
<td>RF 970</td>
<td></td>
<td>Wood</td>
<td></td>
</tr>
</tbody>
</table>

*Pending CBFO Approval*
### Advanced Mixed Waste Treatment Project

Acceptable Knowledge Summary for Supercompacted Debris Waste

<table>
<thead>
<tr>
<th>Waste Type</th>
<th>Site</th>
<th>IDC</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>FILTERS</td>
<td>RF</td>
<td>328</td>
<td>Ful-Flo® Incinerator Filters</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>335</td>
<td>Absolute 8 × 8 Filters</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>338</td>
<td>Insulation and Chemical Warfare Service (CWS) Filter Media</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>360</td>
<td>Insulation</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>376</td>
<td>Cemented Insulation and Filter Media</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>490</td>
<td>High-Efficiency Particulate Air Filters and CWS Filters</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>491</td>
<td>Plenum Prefilters</td>
</tr>
<tr>
<td>GRAPHITE</td>
<td>RF</td>
<td>070</td>
<td>Graphite</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>300</td>
<td>Graphite Molds</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>301</td>
<td>Graphite Cores</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>303</td>
<td>Scarfed Graphite Chunks</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>310</td>
<td>Graphite Scarfings</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>312</td>
<td>Coarse Graphite</td>
</tr>
<tr>
<td>Waste Type</td>
<td>Site</td>
<td>IDC</td>
<td>Description</td>
</tr>
<tr>
<td>------------</td>
<td>------</td>
<td>-----</td>
<td>-------------</td>
</tr>
<tr>
<td>AE</td>
<td>100</td>
<td>General Plant Waste</td>
<td></td>
</tr>
<tr>
<td>AE</td>
<td>101</td>
<td>Cut up Gloveboxes</td>
<td></td>
</tr>
<tr>
<td>AE</td>
<td>104</td>
<td>Alpha Hot Cell Waste</td>
<td></td>
</tr>
<tr>
<td>AE</td>
<td>106</td>
<td>Special Source Material</td>
<td></td>
</tr>
<tr>
<td>AE</td>
<td>110</td>
<td>Research Generated Waste</td>
<td></td>
</tr>
<tr>
<td>AE</td>
<td>120</td>
<td>D and D Waste Compactable and Combustible Solids</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>150</td>
<td>Laboratory Waste</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>160</td>
<td>AL/CL Debris Waste</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>161</td>
<td>ACL Glassware, Paper, Poly, and Misc.</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>162</td>
<td>ANL-W FMF EFL Zr-U-Pu Fuel Cast</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>163</td>
<td>ANL-W ACL Cold-Line Ab. Liq. and Debris</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>164</td>
<td>ANL-W HRA/WCA Debris</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>165</td>
<td>Ash Stabilization and GGE Debris</td>
<td></td>
</tr>
<tr>
<td>AW</td>
<td>167</td>
<td>MFC CH-TRU Heterogeneous Debris</td>
<td></td>
</tr>
<tr>
<td>BC</td>
<td>201</td>
<td>Noncombustible Solids</td>
<td></td>
</tr>
<tr>
<td>BC</td>
<td>202</td>
<td>Combustible Solids-Paper/Cloth</td>
<td></td>
</tr>
<tr>
<td>BN</td>
<td>508</td>
<td>AMWTP Newly Generated Debris</td>
<td></td>
</tr>
<tr>
<td>BN</td>
<td>510</td>
<td>Supercompacted Debris</td>
<td></td>
</tr>
<tr>
<td>BN</td>
<td>550</td>
<td>Supercompacted Debris (BN510.1)</td>
<td></td>
</tr>
<tr>
<td>LA</td>
<td>007</td>
<td>Mixed Heterogeneous Debris from TA-55</td>
<td></td>
</tr>
<tr>
<td>LA</td>
<td>009</td>
<td>Heterogeneous Debris from the TA-21 DP West Facility</td>
<td></td>
</tr>
<tr>
<td>LA</td>
<td>010</td>
<td>Heterogeneous Debris Waste from TA-50</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>801</td>
<td>Rags, Paper, Wood, etc.</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>802</td>
<td>Dry Box Gloves and O-Rings</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>803</td>
<td>Metal, Equipment, Pipe, Valves, etc.</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>804</td>
<td>Plastic, Tygon®, Mani-Boots, etc.</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>805</td>
<td>Asbestos Filters</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>810</td>
<td>Glass, Flasks, Sample Vials, etc.</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>813</td>
<td>Glass Filters and Fiberglass</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>814</td>
<td>Graphite Waste</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>824</td>
<td>Equipment Boxes, Noncombustible</td>
<td></td>
</tr>
<tr>
<td>MD</td>
<td>825</td>
<td>Equipment Drums, Noncombustible</td>
<td></td>
</tr>
</tbody>
</table>
## Advanced Mixed Waste Treatment Project

**Acceptable Knowledge Summary for Supercompacted Debris Waste**

<table>
<thead>
<tr>
<th>Waste Type</th>
<th>Site</th>
<th>IDC</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MD</td>
<td>826</td>
<td></td>
<td>Equipment Boxes, Combustible</td>
</tr>
<tr>
<td>MD</td>
<td>827</td>
<td></td>
<td>Equipment Drums, Combustible</td>
</tr>
<tr>
<td>MD</td>
<td>838</td>
<td></td>
<td>&lt;10 nCi/g Non-combustible</td>
</tr>
<tr>
<td>MD</td>
<td>847</td>
<td></td>
<td>LSA &lt;100 nCi/g Combustible</td>
</tr>
<tr>
<td>MD</td>
<td>848</td>
<td></td>
<td>LSA &lt;100 nCi/g Non-combustible</td>
</tr>
<tr>
<td>RF</td>
<td>241</td>
<td></td>
<td>Americium Process Residue</td>
</tr>
<tr>
<td>RF</td>
<td>372</td>
<td></td>
<td>Grit</td>
</tr>
<tr>
<td>RF</td>
<td>374</td>
<td></td>
<td>Blacktop, Concrete, Dirt, and Sand</td>
</tr>
<tr>
<td>RF</td>
<td>750</td>
<td></td>
<td>Pits 11 and 12 Debris</td>
</tr>
<tr>
<td>RF</td>
<td>760</td>
<td></td>
<td>Pad 1 Cells 1 and 2 RF Debris</td>
</tr>
<tr>
<td>RF</td>
<td>950</td>
<td></td>
<td>LSA Metal, Glass, etc.</td>
</tr>
<tr>
<td>RF</td>
<td>960</td>
<td></td>
<td>Concrete, Asphalt, etc.</td>
</tr>
<tr>
<td>SD</td>
<td>177</td>
<td></td>
<td>Pre-1980 INL-Exhumed SDA Heterogeneous Debris</td>
</tr>
</tbody>
</table>
# Advanced Mixed Waste Treatment Project

## Acceptable Knowledge Summary for Supercompacted Debris Waste

<table>
<thead>
<tr>
<th>Waste Type</th>
<th>Site</th>
<th>IDC</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>INORGANIC NON-METAL</td>
<td>RF</td>
<td>060</td>
<td>Glass</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>440</td>
<td>Glass</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>441</td>
<td>Raschig Rings, Unleached</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>442</td>
<td>Raschig Rings, Leached</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>44A</td>
<td>WETP Bin Program – Glass (IDCs 440 and 442)</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>368</td>
<td>Magnesium Oxide Crucibles</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>370</td>
<td>LECO Crucibles</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>371</td>
<td>Fire Brick</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>377</td>
<td>Coarse Fire Brick</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>391</td>
<td>Crucibles and Sand</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>392</td>
<td>Sand, Slag, and Crucible</td>
</tr>
<tr>
<td>LEAD/Cadmium Metal</td>
<td>RF</td>
<td>488</td>
<td>Glovebox Parts w/Lead</td>
</tr>
<tr>
<td>UNCATORIZED METAL</td>
<td>RF</td>
<td>050</td>
<td>Metal Scrap</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>48A</td>
<td>WETP Bin Program – Metals (IDCs 480 and 481)</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>320</td>
<td>Heavy Non-special Source Metal</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>321</td>
<td>Lead</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>416</td>
<td>Zinc Magnesium Alloy Metals</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>480</td>
<td>Scrap Metal (Non SS)</td>
</tr>
<tr>
<td></td>
<td>RF</td>
<td>481</td>
<td>Leached Metals (Non SS)</td>
</tr>
</tbody>
</table>

Pending CBFO Approval