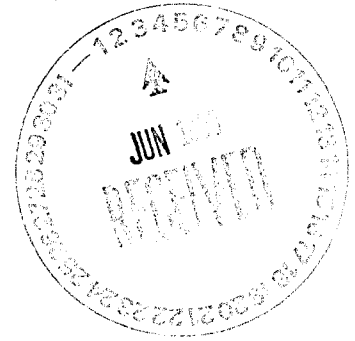




Department of Energy

Carlsbad Area Office
P. O. Box 3090
Carlsbad, New Mexico 88221
May 28, 1998



Dr. Robert S. (Stu) Dinwiddie
Hazardous & Radioactive Materials Bureau
New Mexico Environment Department
P.O. Box 26110
Santa Fe, New Mexico 87502

Subject: Waste Isolation Pilot Plant comments on the Waste Isolation Pilot Plant Draft Permit No.
NM4890139088-TSDF

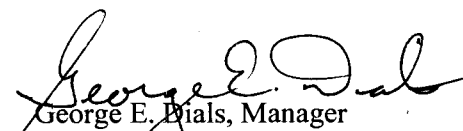
Dear Dr. Dinwiddie:


In accordance with your recent Fact Sheet and the Legal Notice No. 98-02 dated May 15, 1998 the Carlsbad Area Office (CAO) of the United States Department of Energy and Westinghouse Waste Isolation Division (WID) are submitting comments on the Waste Isolation Pilot Plant (WIPP) Resource Conservation and Recovery Act draft permit issued by the New Mexico Environment Department on May 15, 1998.

Attached to this letter is the CAO and WID first submittal of comments on the draft permit issued by the Hazardous and Radioactive Materials Bureau. These comments, which represent the first submittal, identify items that have been enhanced since the latest revision of the permit application. These enhancements were facilitated by the operational readiness reviews (ORRs) conducted at the WIPP and are being made to assure that the WIPP operations are fully compliant with applicable regulations and DOE orders. Since these items are also reflected in the draft permit, we are providing them to you in order to facilitate their implementation at the WIPP facility. In all cases, the enhancements were made to clarify, supplement, or modify the language in the application and in the associated WIPP implementing program. Pertinent discussion is included along with the specific comment.

If you have any questions, please contact Michael H. McFadden at (505) 234-7486.

Sincerely,


George E. Dials, Manager
Carlsbad Area Office
U.S. Department of Energy


Joe Epstein, General Manager
Waste Isolation Division
Westinghouse Electric Company

Attachment

**Summary of Implemented Changes
for
Submittal to NMED as Draft Permit Initial Comments**

Attachment B

Pg. B-26 and B-27

Lines 26, 12, and 27

Comment

Change “Environmental Compliance & Support” to “ES&H.”

Justification

Modify text to reflect proper organization responsible for review of the Waste Stream Profile Form.

Attachment B

Pg. B-30

Line 16

Comment

Change "will" to "may" in line 41 so that the sentence will read as follows: "If it becomes necessary to return waste containers to the generator site, a new EPA Uniform Hazardous Waste manifest may be prepared."

Justification

Modify text to allow the DOE to use the original manifest or a photocopy to return waste to the generator rather than prepare a new manifest.

Attachment D

Pg. D-9

Line 21

Comment

Change responsible person for eye wash/shower station inspections from “Building Landlord” to “equipment custodian.”

Justification

Modify text to reflect who is responsible to perform the inspection

Attachment D

Pg. D-9 and D-10

Lines 23, 1 and 4

Comment

Change “Industrial Safety” to “Emergency Management.”

Justification

Modify text to reflect proper organization responsible for the inspection.

Attachment D

Pg. D-9

Line 23

Comment

Change "annual" to "semi-annual and annual."

Justification

Modify text to reflect changes in Standard NFPA 72.

Attachment D, and Attachment E

Pg. D-10 and Pg. E-8

Lines 6 and 18

Comment

Add "(electric and diesel forklifts, and Loron attachment)", and in Attachment E, change "battery powered forklift" to "forklift and attachments."

Justification

Modify attachments to include use of diesel forklift and Loron attachment to safely emplace backfill super sacks.

Attachment D

Pg. D-10 and D-11

Lines 11 and 14

Comment

Change frequency of Mine Pager Phone checks from "quarterly" to "monthly." Delete "monthly battery change check" wording in "other" column. Change "Mine Operations" to "Geotechnical Engineering."

Justification

Clarify frequency for mine pager phone inspections and responsible organization for inspection of the Geomechanical Instrumentation System.

Attachment D

Pg. D-11

Lines 10, 11, 12, and 13

Comment

Combine "Underground Openings - Roof Bolts" and "Underground Openings - Travelways" into one line titled "Underground openings - Roof Bolts and Travelways"; Inspection frequency - "weekly - see list 1a"; responsible organization' "Underground Operations".

Justification

Modify text to reflect that the monthly and weekly inspections have been combined into one weekly inspection encompassing all the criteria of the two inspections.

Attachment D and Attachment F

Pg. D-11 and Pg. F-65

Lines 25 and Line 7

Comment

Modify the inspection schedule to include the upender for packaging materials in a ten drum overpack (TDOP). Add "upender," "Overpack Containers," and "TDOP Upender".

Justification

Modify the text to reflect that the upender will improve the process for packaging TDOPs.

Attachment D1

Pg. All

Comment

Update this attachment with the attached pages. See Attachment 1.

Justification

Modify the contents of Attachment D to reflect the current version of procedures, forms, and logs.

Attachment E

Pg. E-3

Line 28

Comment

Change "The remaining...routing modes fails" to "In the unlikely event that both routing modes are inoperable, direct dial telephone capability still exists via cellular telephone or satellite communication (SATCOM) linkage in the Emergency Operations Center."

Justification

Clarify text to reflect actual routing

Attachment E

Pg. E-3

Line 33

Comment

Change "with the CMR..." to "with the CMR, the Eddy County Sheriff's Department, the New Mexico State Police, and the Otis fire response teams. Communication is available with the Lea County Sheriff's Department, the Hobbs Fire Department, the Carlsbad Medical Center, and the Columbia Regional Hospital via the Eddy County Dispatcher."

Justification

Modify text to reflect current conditions. Direct radio contact with some organizations is not allowed.

Attachment E and Attachment F

Pg. E-5 and Pg. F-61

Lines 6 and 1

Comment

Change "Fire hoses connected to the system" to "fire hose connections" and "hoses" to "fire hose connections."

Justification

Modify text to allow for removal of permanent fire hoses due to increased risk to Emergency Response personnel. Hoses will be transported to the building from fire trucks in the event of a fire.

Attachment E, Attachment G, and Attachment M1

Pg. E-7, G-2, M1-22

Lines 6, 35, and 4

Comment

Change "5-ton" to "6-ton" and "10,000 lbs" to "12,000 lbs"

Justification

Modify the text to reflect the new crane capacity.

Attachment F

Pg. F-8

Line 2

Comment

Change "and TRUDOCKS do" to "does"

Justification

Waste can be stored outside of TRUPACTs at TRUDOCKS (but on a facility pallet). Modify text to designate the areas adjacent to the TRUDOCKs as a permitted storage area. This increases productivity and reduces the unnecessary movement of the payloads.

Attachment F

Pg. F-16

Line 13 and 20 and 27

Comment

Change the following phone numbers: Hobbs Fire Department (505) 397-9265, Department of Public Safety WIPP Coordinator (505) 476-9628, National Response Center 1-800-424-9300.

Justification

Modify the text to reflect the current phone numbers.

Attachment F

Pg. F-41 and F-46

Lines 13, 18, and 16

Comment

Change "Columbia (formerly Guadalupe)" to "Carlsbad" Medical center

Justification

Modify text to reflect current hospital names

Attachment F

Pg. F-43

Comment

Insert "Assistant Office Wardens" between "Office Wardens" and "ACOWS"

Justification

Modify text to reflect that Assistant Office Wardens have pagers for emergency announcements.

Attachment F

Pg. F-54 and F-55

Lines 3 and 3

Comment

Change "solution" to "solid"

Justification

Modify text to correct error.

Attachment F

Pg. F-56

Line 15

Comment

In the "Location" column, change "underground" to "S550/W30, S100/W30, S1950/E140, Salt shaft station, Waste shaft station." Also add "Lamp Room"

Justification

Clarify text to indicate that these phones are located at the underground assembly areas and are the ones inspected monthly.

Attachment F, Attachment G, Attachment M1, and Attachment O

Pg.F-88, G-13, M1-25, M1-31, M1-33, M1-37, and O-27

Comment

Move the Waste Handling Field Office to the southwest corner of the CH Bay.

Justification

Modify the figure to reflect the new field office location. This new location will keep occupants away from the radioactive waste, reducing their exposure.

Attachment H, H1, and H2

Pg. "All"

Comment

Remove nomenclature such as "certification" as shown on Attachment 2.

Justification

Modify nomenclature to reflect the modification to DOE Order 5280.20A

Attachment H

Pg. H2-147 and Pg. H2-148

Lines 22 and 23

Comment

Change qualification card to improve content and remove inconsistencies between training and duties performed by the Waste Handling Hoist Equipment Operator. See Attachment 3.

Justification

Modify text to remove inconsistencies between training and duties performed.

Attachment H1

Pg. H1-i

Comment

Add new Hazardous Waste Management Job Descriptions and related information. See Attachment 4.

Justification

Modify text to reflect new hazardous waste management positions..

Attachment H1

Pg. H1-i, H1-2, H1-10,H1-25, H1-26, H1-15, H1-H1-7

Comment

Modify functional job descriptions. See Attachment 5.

Justification

Modify text to provide for a more complete list of functional job descriptions.

Attachment H1

Pg. H1-2

Line 36

Comment

Change "until full certification" to "unsupervised until full qualification."

Justification

Modify text to be consistent with RCRA and reflect the time required to qualify vs. through-put.

Attachment H1
Pg. H1-17and H1-18
Lines 4, 21, and 22

Comment

Change "Operations engineer" to "Facility Shift Engineer," change "FO-FOSS-3" to "FO-FOSE-3," and "FO-FOSS-3R" to "FO-FOSE-3R."

Justification

Modify text to reflect new position names which better reflect duties.

Attachment H2

Pg. H2-91
Line "All"

Comment

Modify pages with new course description. See Attachment 6.

Justification

Modify the text to reflect enhancements in the Contingency Plan procedure.

Attachment H2

Pg. H2-68
Line 4

Comment

Replace the wording under "Scope" with: "This course is designed to instruct the trainee in the basic concepts of applying DOT Transportation regulations involving shipments from the WIPP site. This course will inform the trainee of information that may be required when responding to an emergency involving transportation of hazardous materials and hazardous waste from the WIPP site." Replace the wording under "Objectives", with: "Upon completion of this lesson, the trainee will be able to respond to phone request from emergency personnel when hazardous materials or hazardous waste are in transit from the WIPP site that may have been involved in a transportation accident. Mastery of the terminal objective will be demonstrated by scoring a minimum of 80% on the course examination." See Attachment 7: "Overview" and "Terminal Objectives."

Justification

Modify the text to reflect programmatic enhancements

Attachment H2

Pg. H2-128
Comment

Modify nomenclature of QA Inspector Certification Card. See Attachment 8.

Justification

Modify text to reflect the "Systematic Approach to Training" methodology

Attachment M1

Pg. M1-36

Line "All"

Comment

Change "Spot decontaminate" to "Decontaminate." (This change is in two places on Figure M1-12). See mark-up noted as Attachment 9.

Justification

Clarify the practice of decontamination. Decontamination will occur as contamination is detected.

Attachment M1

Pg. M1-2

Line 3

Comment

Change "7,265 pounds (lbs)" to "6,700 pounds (lbs)"

Justification

Modify text to state that the maximum weight of a TDOP is 6,700 lb. (gross) per the test and evaluation document for DOT spec. 7A, Type A packaging DOE/RL-96-57.

Attachment M

Pg. M1-4 and M1-11

Lines 14 and 6

Comment

Change "on the TRUDOCK" and "at the TRUDOCK" to "in the area in which it is detected."

Justification

Modify text to reflect that it would be unwise to return contaminated material from where it was detected to the TRUDOCK because: 1) of the increased probability of the spread of contamination, thereby creating a larger de-con effort, and 2) of the possibility of contaminating the TRUDOCK, which, because of its construction, would be very difficult to de-con.

Attachment 1

1 • Classroom Instruction

- 2 Objectives
- 3 Lesson Plans
- 4 Student Materials
- 5 Examinations

8 • On-the-Job Training

- 9 ~~Certification Cards~~
- 10 Qualification Cards

12
13 Technical training materials are approved by the Technical Training Manager and the
14 cognizant line manager.

15
16 Following technical training, trainees must successfully complete written examinations or oral
17 examinations conducted by boards made up of cognizant personnel (referred to as "oral
18 boards") to demonstrate competency. The records of oral examinations are called "oral board
19 sheets" (Figure H-2). These examinations are based on objectives and/or competency
20 statements. Oral boards are based on knowledge learned in the on-the-job training process.
21 Trainees also provide feedback on the content and quality of instruction, at this time, in the
22 form of course critiques and verbal input.

24 Technical training documentation is maintained by the Technical Training Group located at the
25 WIPP facility. These technical training records include:

- 26 • Course Attendance (Figure H-3)
- 27 • Completed Qualification Cards
- 28 • Off-Site Training Documentation
- 29 ~~• Completed Certification Cards~~
- 30 • Oral Board Sheets

32
33 A database is maintained which records training qualifications, ~~certifications~~ and course
34 attendance. The database is used to identify course refresher and requalification dates.
35 Training records on current personnel are kept in the Technical Training files. Technical
36 training records on former employees are kept by the Technical Training Group for at least
37 three years from the date of employment termination from the WIPP facility. Training
38 documentation for emergency response training received by personnel called out in the WIPP
39 Contingency Plan (Permit Attachment F) is maintained by the Technical Training Group.

40
41 To ensure the safe and efficient operation of the WIPP facility, certain positions require formal
42 ^{qualification} certification. Department managers identify these positions based upon safety, complexity, and
43 involvement with hazardous waste handling operations. A document known as a "~~certification~~ ^{qualification}
44 card" is prepared to identify required training for each designated position. In the case of
45 equipment and system/procedure qualification, a document called a "qualification card" is
prepared that specifies the required knowledge and practical skills needed in such areas as

1 equipment maintenance and safety. Over 256 qualification/certification cards are utilized by
2 WIPP personnel. Individual participation in the qualification/certification card system is varied
3 and is dependent on an incumbent's specific job duties. A complete listing of active
4 qualifications or certifications, as they apply to any individual position, may be determined by
5 review of the WIPP Training Database. The list of active WIPP Qualification or Certification
6 cards is maintained at the WIPP facility.

7
8 When the qualification card is completed, that particular qualification is recorded on the
9 certification card. Successful completion of formal classroom training is documented on the
10 individual's qualification card. When requirements are met, both for classroom instruction and
11 on-the-job training, and oral board, the certification card is signed by the department manager
12 certifying that the employee is fully competent to perform all aspects of the associated job
13 position. Certification cards are included in the training records maintained by the Technical
14 Training Group. Certification cards are living documents subject to change as the scope and
15 content of training changes to meet new and revised regulatory requirements and
16 modifications in job scope.

17
18 The hazardous waste management training program described in Section H-1b consists of a
19 series of courses designed to ensure that hazardous waste management employees at the
20 WIPP facility receive initial and continuing training relevant to their positions. These courses
21 include instruction on the RCRA and Occupational Safety and Health Administration
22 regulations, emergency procedures, and procedures for handling both site-generated
23 hazardous waste and TRU mixed waste. Visitors, temporary personnel, and contractors are
24 trained commensurate with the nature of their visit or duties. For visitors, this includes
25 site safety and emergency notification procedures. Visitors who require unescorted access are
26 also required to take an examination covering the material in the training they are given.
27 Visitor records are maintained by security. Temporary or subcontract personnel, if hired to fill
28 a hazardous waste management position, are required to complete the same training as
29 permanent personnel. Record of this training is maintained by Technical Training.

30 31 H-1a Job Title/Job Description

32
33 Employees at the WIPP facility who are involved in hazardous waste management activities
34 receive the same core training. A list of hazardous waste management job titles and position
35 descriptions are provided in Attachment H-1. An up-to-date list of personnel assigned to these
36 positions is maintained by Environmental Compliance & Support in accordance with 20 NMAC
37 4.1.500 (incorporating 40 CFR §264.16). These core hazardous waste management training
38 courses are described briefly in Section H-1(b)(1) and outlines of the core classes, as well as
39 other job specific training classes, are included in Attachment H-2. Any changes to the training
40 plan that decrease the type or amount of training that is given to employees will be handled
41 as a Class 2 modification, as specified in 20 NMAC 4.1.900 (incorporating 40 CFR §270.42).
42 Other changes to the training plan will be handled as Class 1 modifications. In accordance
43 with 20 NMAC 4.1.500 (incorporating 40 CFR §264.16(d)(2)), the job descriptions include
44 hazardous and TRU mixed waste management job duties, required skills, qualifications, and
45 experience, as well as educational requirements. These job descriptions are approved by the
46 cognizant staff managers. Included in the appendices are management and supervisory

1 positions that are considered to be critical from the standpoint of hazardous waste
2 management or emergency response. These include the following positions:

- 3
- 4 • Shift Manager, Facility Operations
- 5 • Supervisor, Hoisting Operations
- 6 • Manager, Radiation Control
- 7 • Manager, Waste Operations
- 8 • Team Leader, Inspection Services
- 9 • Manager, Environmental Compliance & Support
- 10 • Manager, Technical Training

11
12 H-1b Training Content, Frequency, and Techniques

13
14 The WIPP training program includes a comprehensive combination of classroom training
15 courses and on-the-job training. Each training course is carefully developed and periodically
16 reevaluated to ensure relevancy to the course objectives and to ensure its support of the goal
17 of safe and environmentally sound operations at the WIPP facility. On-the-job training is
18 accomplished and documented through the use of ~~certification and~~ qualification cards. Before
19 an employee is considered qualified to operate certain equipment, the person must pass a
20 prescribed set of performance standards.

21
22 H-1b(1) Training Content

23
24 WIPP facility employees who will be on site longer than 30 days, including personnel in
25 management and supervisory positions and personnel not directly involved with hazardous
26 waste management, receive facility-specific training in the following areas:

- 27
- 28 • General Employee Training (GET) Overview (procedures and policies)
- 29 • WIPP Facility Description
- 30 • Radiation Safety
- 31 • Emergency Preparedness (including RCRA Contingency Plan implementation)
- 32 • Security
- 33 • Fire Protection
- 34 • Quality Assurance
- 35 • Occurrence Reporting
- 36 • Industrial Safety
- 37 • RCRA
- 38 • Hazard Communication

39
40 This training is provided in GET-19X¹, conducted by the WIPP certified instructors, and must
41 be completed within 30 days of employment.

42
43
44 ¹ The "X" in the course number is assigned the last number of the current year (e.g., GET-195 is General Employee Training for 1995). Course content is updated annually to provide the latest information available to students.

1 Annual refresher training on the topics taught in GET-19X is given in the General Employee
2 Training Annual Refresher (GET-19XA). This self-paced module provides employees with a
3 review and update of the topics covered in GET-19X.

4
5 WIPP employees involved in managing site-generated, nonradioactive waste, or TRU mixed
6 waste will receive the Hazardous Waste Worker course (HWW-101). This comprehensive
7 course will provide job specific training required to safely receive, transfer, or handle waste at
8 the WIPP facility. Review and update of HWW-101 topics is provided annually in the
9 Hazardous Waste Worker refresher course (HWW-102).

10
11 Course outlines for GET-19X, GET-19XA, HWW-101, and HWW-102 are provided in Permit
12 Attachment H-2.

13
14 H-1b(2) Training Frequency

15
16 Hazardous waste management courses are offered at a frequency that ensures new hires or
17 transfers can receive relevant training within six months of assuming their new position.
18 Employees do not work unsupervised in hazardous waste management positions until they
19 have completed the required initial training. The Human Resources Department notifies the
20 cognizant manager and training staff when any employee is transferred into or out of a
21 position associated with hazardous waste management.

22
23 H-1b(3) Training Techniques

24
25 A variety of instructional techniques are used at the WIPP facility depending on the subject
26 matter and the techniques that best suit the learning objectives. Many courses include a
27 combination of lectures, demonstrations, visual aids (such as video tapes, slides, and
28 viewgraphs), and exercises. Most equipment operation courses include hands-on practical
29 instruction.

30
31 Written examinations are used as a technique to test the knowledge level of individuals
32 participating in classroom training courses. The length and content of each exam varies
33 according to its objective. Calculation, multiple-choice, and fill-in-the-blank, or other approved
34 formats, may be used. If individuals fail a written examination, they must be reexamined in
35 identified areas of weakness. Personnel filling positions requiring qualification ~~or certification~~
36 cards to perform job functions will be requalified at least biennially in those specific areas.

37
38 On-the-job training at the WIPP facility follows a prescribed set of standards specific to the job
39 to be performed. Typically, to become qualified to operate a piece of equipment or system,
40 employees must be able to demonstrate the location and purpose of specified controls and
41 gauges, describe proper startup and shutdown procedures, describe specific safety features
42 and limitations of the equipment, and perform maintenance functions. They must also
43 demonstrate the ability to operate the equipment or system. On-the-job training may also be
44 function specific, such as performing a specific administrative function that is regulated.

45

1 In addition to on-the-job training, some positions require the trainee to attend an oral board.
2 The oral board is usually given upon completion of on-the-job training and prior to operating
3 any equipment. In the oral board, the trainee is quizzed on knowledge learned in on-the-job
4 training. The purpose of the oral board is to determine if the trainee fully understands and can
5 apply the knowledge learned in the training process.
6

7 H-1c Training Manager

8
9 The Technical Training Manager directs the training program and is responsible for
10 establishing technical training requirements in cooperation with the line managers. Specifically,
11 this includes analysis, design, development, implementation, and evaluation of technical
12 training. The Technical Training Manager is trained in hazardous waste management
13 procedures and receives train-the-trainer and instructor training. The Technical Training
14 Manager is also required to be knowledgeable of the applicable regulations, orders,
15 guidelines, and the specific training process employed at the WIPP facility.
16

17 The name and qualifications of the current Technical Training Manager are documented at the
18 WIPP facility.
19

20 H-1d Relevance of Training to Job Position

21
22 The WIPP facility training program provides employees and their supervisors with training
23 relevant to their positions. A functional chart showing positions that receive training related to
24 hazardous waste management or emergency response is included as Figure H-1. This figure
25 also shows the next level manager for these positions. The SAT process mentioned in Section
26 H-1 is a systematic method for determining the proper training for each hazardous waste
27 management position. It compels managers and training staff to look critically at each position
28 and determine the necessary training program for each employee to fully develop their
29 necessary expertise.
30

31 Several training courses are determined to be so basic to the WIPP Project mission that they
32 are considered relevant for all WIPP facility employees. The basic philosophy at the WIPP
33 facility is that, as a RCRA-regulated facility, employees must understand the basic regulatory
34 requirements under which the WIPP facility must operate. Therefore, all WIPP facility
35 employees receive an introduction to the RCRA during their introductory training.
36

37 Beyond these core courses, training is designed and implemented relevant to the specific job
38 functions being performed. For example, employees who operate key pieces of equipment
39 (such as forklifts, hoists, etc.) must be trained to operate and inspect equipment and to
40 recognize maintenance problems before a specific job function is performed. These
41 employees must receive on-the-job training and demonstrate the ability to operate the
42 equipment, as appropriate, before being qualified. This process is controlled and documented
43 by the ~~certification~~ qualification process described in Section H-1. A complete listing of active
44 ~~certification~~ qualification cards, along with descriptions of training courses, are on file at the
45 WIPP facility. Summaries of qualification ~~certification~~ cards and other job specific training
46 courses are included in Permit Attachment H-2.
47

1 training indicated within the respective authorization cards. These authorization cards record
2 training that the individual team members have completed. Personnel are trained on the
3 RCRA Contingency Plan through their basic training. Newly hired employees receive the
4 indicated training within six months of their date of hire or their transfer to a new position.
5 Personnel do not work in unsupervised positions until they successfully complete the indicated
6 training requirements. Hazardous waste management personnel attend annual refresher
7 courses that review the initial training received.

8
9 Records relating to the WIPP facility training program for hazardous waste management and
10 emergency response personnel are maintained by the WIPP Technical Training Group located
11 at the WIPP facility. These records include a roster of employees in hazardous waste
12 management positions; a list of courses required for each position; course descriptions;
13 documentation when each employee has received and completed appropriate training; and all
14 of the backup information regarding ~~certification~~ qualification and examination. Training
15 records of current personnel are kept by the Technical Training Group until closure of the
16 WIPP facility. Records of former employees are kept by the Technical Training Group for at
17 least three years from the date the employee last worked at the facility.

1 **RCRA Hazardous Waste Management Job Descriptions**

2
3
4 **Position Title:** TRU Waste Handlers

5
6 **Duties:**

- 7
8 - Operates waste handling equipment and support systems to unload, handle and
9 emplace TRU mixed waste and backfill into the repository
10 - Performs functional and operational checks of waste handling equipment and
11 support systems as well as conduct waste container storage area inspections
12 - Performs spot decontamination of shipping casks, waste containers, and waste
13 handling equipment
14 - Perform waste container overpacking operations

15
16 **Requisite Skills, Experience and Education:**

17
18 Academic or vocational high school graduate with courses in algebra and physics or
19 chemistry, or equivalent, plus two years of college-level technical study with courses in
20 nuclear waste management and health physics, or equivalent.
21

22 **Training (Type/Amount):**

- 23
24 • General Employee Training (GET 19X)
25 • General Employee Training Refresher (GET 19XA)
26 • Waste Handling Operations ^{Qualification} Certification Card Signature Record (WH-01
27 Technicians or WH-02 Engineers) and Waste Handling Operations Guidebook
28 (WH-GUIDE-1)
29 • Radworker II (RAD-201)
30 • Hazardous Waste Worker (HWW-101/102)
31 • Respiratory Protection (SAF-630/631)
32 • Hazardous Waste Responder (HWR-101, 101A)
33 • Hazardous Waste Transportation (HMT-102)

34
35
36 **NOTE:** Waste Handling Technicians will not participate in TRU waste handling activities
37 and integrated system functions until full ^{qualification} certification is acquired.

RCRA Hazardous Waste Management Job Descriptions
(continued)

1
2
3
4
5
6
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12
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14
15
16

Training (Type/Amount):

- General Employee Training (GET 19X)
- General Employee Training Refresher (GET 19XA)
- Health Physics Technician ~~Certification~~ (RCT-01/02) *Qualification*
- Radiological Worker II (RAD-201)
- Respiratory Protection (SAF-630/631)
- Hazardous Waste Worker (HWW-101/102)
- Hazardous Waste Responder (HWR-101/101A)
- Conduct of Shift Operations (OPS-115)
- First Aid/CPR (MED-101 or 101A)
- Fundamental Academic Lessons
- Site-Specific Academic Lessons

1
2
3
4 **RCRA Hazardous Waste Management Job Descriptions**

5
6 **Position Title:** Emergency Services Technician

7
8 **Duties:**

- 9 - Responds to hazardous waste spills in emergency situations
10 - Provides emergency fire-response services
11 - Conducts routine inspections and maintains all response equipment on site
12 - Serves as incident commander
13 - Directs emergency teams to control hazardous situations

14 **Requisite Skills, Experience and Education:**

15
16 Vocational or commercial high school graduate, or equivalent, plus additional training
17 in emergency fire and medical response, or equivalent.
18

19 **Training (Type/Amount):**

- 20
21 • General Employee Training (GET 19X)
22 • General Employee Training Refresher (GET 19XA)
23 • EST Certification Card (EST-01)
24 • Subject Matter Expert/On-The-Job Training (TRG-293/298)
25 • Level II Trainer (TRG-300)
26 • Hazardous Waste Worker (HWW-101/102)
27 • Respiratory Protection (SAF-630/ 631)
28 • Firefighter I (SAF-621)
29 • Hazardous Waste Responder (HWR-101/101A)

30
31 **NOTE:** The trainee may perform duties prior to ^{qualification} certification only for those evolutions
32 and/or operations for which training has been completed.
33

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4 **RCRA Hazardous Waste Management Job Descriptions**

5 **Position Title:** Operations Engineer

6 **Duties:**

- 7
8 - Notifies emergency response personnel and on-call facility manager during
9 emergency occurrences
10 - Serves as backup RCRA Emergency Coordinator
11

12 **Requisite Skills, Experience and Education:**

13
14 Associate degree in engineering or scientific discipline, or equivalent, and five years
15 related practical experience, or equivalent.
16

17 **Training (Type/Amount):**

- 18
19 • General Employee Training (GET 19X)
20 • General Employee Training Refresher (GET 19XA)
21 • Facility Operations Shift Supervisor ^{Qualification} Certification Card (FO-FOSS-3 or
22 FO-FOSS-3R)
23 • Roving Watch ^{Qualification} Certification (FO-RW-1)
24 • Central Monitoring Room ^{Qualification} Operator Certification (FO-CMRO-2)
25 • Conduct of Shift Operations (OPS-115)
26 • Hazardous Materials Emergency Response (HMT-104)
27 • Root Cause Analysis (TRG-296)
28 • WIPP Occurrence Reporting for Facility Managers (OPS-110)
29 • WIPP Contingency Plan Procedure (SAF-645)
30 • Hazardous Waste Worker (HWW-101)
31

32 **NOTE:** Full ^{qualification} certification must be completed prior to the candidate operating any
33 equipment or performing any operating evolutions without the direct
34 supervision of a ^{qualified} certified operator.

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4 **RCRA Hazardous Waste Management Job Descriptions**

5 **Position Title:** Facility Shift Manager

6 **Duties:**

- 7
8 - Serves as RCRA Emergency Coordinator
9 - Notifies emergency response personnel and on-call facility manager during
10 emergency occurrences
11

12 **Requisite Skills, Experience and Education:**

13
14 Academic or vocational high school (mechanical/electrical) graduate and eight years of
15 nuclear plant operating experience, or equivalent.
16

17 **Training (Type/Amount):**

- 18
19 • General Employee Training (GET 19X)
20 • General Employee Training Refresher (GET 19XA)
21 • Facility Operations Shift Supervisor ^{Qualification} Certification Card
22 (FO-FOSS-3 or FO-FOSS-3R)
23 • Roving Watch ^{Qualification} Certification (FO-RW-1)
24 • Central Monitoring Room Operator ^{Qualification} Certification (FO-CMRO-2)
25 • Conduct of Shift Operations (OPS-115)
26 • Hazardous Materials Emergency Response (HMT-104)
27 • Root Cause Analysis (TRG-296)
28 • WIPP Occurrence Reporting for Facility Managers (OPS-110)
29 • WIPP Contingency Plan Procedure (SAF-645)
30 • Hazardous Waste Worker (HWW-101)
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32 **NOTE:** Full ^{qualification} Certification must be completed prior to the candidate operating any
33 equipment or performing any operating evolutions without the direct
34 supervision of a ^{qualified} certified operator.
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4 **RCRA Hazardous Waste Management Job Descriptions**

5 **Position Title:** Central Monitoring Room Operator

6 **Duties:**

- 7
8 - Notifies emergency response personnel
9 - Documents emergency actions
10

11 **Requisite Skills, Experience and Education:**

12 Vocational or academic high school graduate, or equivalent.
13
14

15 **Training (Type/Amount):**

- 16
17 • General Employee Training (GET 19X)
18 • General Employee Training Refresher (GET 19XA)
19 • Roving Watch ^{Qualification} Certification (FO-RW-1)
20 • Central Monitoring Room Operator (FO-CMRO-2 or FO-CMRO-2R)
21 • Hazardous Materials Emergency Response (HMT-104)
22 • Conduct of Shift Operations (OPS-115)

23 **NOTE:** Full ^{qualification} Certification must be completed prior to the candidate operating any
24 equipment or performing any operating evolutions without the direct
25 supervision of a ^{qualified} certified operator.
26
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ATTACHMENT H2

**TRAINING COURSE AND QUALIFICATION ~~CERTIFICATION~~ CARD
OUTLINES**

ATTACHMENT H2

**TRAINING COURSE AND QUALIFICATION/CERTIFICATION CARD
 OUTLINES**

TABLE OF CONTENTS

Course Outlines	H2-1
GET19X - General Employee Training	H2-3
GET19XA - General Employee Training Refresher	H2-8
HWW-101 - Hazardous Waste Worker	H2-11
HWW-102 - Hazardous Waste Worker Refresher	H2-15
HWR-101 Hazardous Waste Responder	H2-18
HWR-101A, Hazardous Waste Responder, Refresher	H2-22
HWS-101 Hazardous Waste Worker Supervisor	H2-23
HWS-101A Hazardous Waste Worker Supervisor-Refresher	H2-25
SAF-630/631 Respiratory Protection	H2-26
SAF-515 - Confined Space/Heated Environment	H2-29
SAF-515A - Confined Space/Heated Environment Refresher	H2-30
RAD-101 Radiological Worker I	H2-31
RAD-201 Radiological Worker II	H2-40
TRG-293/298 Subject Matter Expert and On-the-Job Training	H2-43
TRG-300 Classroom Instructor - Level II	H2-45
MED-101 First Aid and CPR	H2-56
MED-101A - First Aid and CPR Refresher	H2-59
HMT-102 Hazardous Materials and Waste Transportation	H2-60
HMT-104 DOT Emergency Response Information	H2-68
SAF-501 Inexperienced Miner Training	H2-70
SAF-502 Mine Safety-Experienced Miner Refresher	H2-79
RIG-001 Incidental Rigger	H2-83
OPS-115 Conduct of Shift Operations	H2-85
TRG-296 Root Cause Analysis	H2-89
SAF-645 WIPP Contingency Plan Procedure	H2-91
SAF 632 - Office Warden	H2-93
SAF-621 - Firefighter I	H2-95
EOC-101 - Initial Mine Rescue	H2-102
Radiological Control Technician Fundamental Academic Lessons	H2-104
Radiological Control Technician Site-Specific Academic Lessons	H2-111
 Certification Cards	 H2-121
CH Waste Handling Technician (WH-01)	H2-123
CH Waste Handling Engineer (WH-02)	H2-123
Radiological Control Technician (RCT)	H2-125

1 COURSE: TRG-293/298 Subject Matter Expert and On-the-Job Training

2 DURATION: ≈4 hours

3 PREREQUISITES: Manager Approval

4 TYPE: Classroom

5 SCOPE: The instructor will provide the training skills and knowledge necessary
6 to perform the role of subject matter expert (SME)/on-the-job trainer
7 (OJT).

8 OBJECTIVE: Upon completion of this course the student will be able to perform the
9 instructional duties of a Level I Instructor (SME/OJT trainer) in
10 compliance with WIPP training policies.

11 Mastery of the terminal objective will be demonstrated by scoring 80
12 percent or higher on the course examination.

13 REFRESHER: Biannual

14 COURSE DESCRIPTION (by lesson)

15 1. Requirements for ^{Qualification} Certification
16 ≈.5 hour

- a. Qualification card
- b. Designation letter to training
- c. Training course
- d. SME Certification Board
- e. Arranging the SME Board
- f. Conduct of the Board
- g. Maintaining ~~certification~~ ^{qualification}
- h. Lapses in ~~certification~~ ^{qualification}

23 2. Role of the Level I Instructor
24 ≈1 hour

- a. Conduct formal OJT
- b. Develop/revise qualification cards
- c. Maintaining files related to area of expertise
- d. Limitations of Level I Instructors

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6. Self-Rescuer
≈1 hour

- b. Hazard reporting lines of authority
 - 1. General safety issues
 - a. Organization
 - b. Reporting procedures
 - 2. Imminent danger issues
- c. Summary
 - a. Purpose
 - b. Service life
 - c. Inspection
 - d. Mine operator quarterly inspection
 - e. The self-rescuer
 - 1. Features
 - 2. The assembly
 - f. Operation
 - g. Demonstration
 - h. Practical application
 - i. Summary

7. Respirators
≈.5 hour

- a. Respiratory protection
 - 1. The WIPP program
 - 2. Requirements
- b. Lung capacity testing
- c. Physical examination
- d. Respiratory fit testing
 - 1. Fitting of respirator
 - 2. Selection of respirator
- e. Types of respirators
 - 1. Dust mask
 - 2. Cartridge
 - 3. Supplied air
- f. Training
- g. Hazards
- h. Summary

8. Entering and Leaving the Mine
≈1 hour

- a. Access requirements
 - 1. Miner training
- b. ^{Qualification} Certification period
- c. Lamproom location
 - 1. Miner color code
 - 2. Proper safety equipment
 - 3. Sign-in procedure
 - 4. Brass tag
- d. Summary

- 1 **COURSE:** Radiological Control Technician Fundamental Academic Lessons
- 2 **DURATION:** ~ 52 hours
- 3 Students may elect to test out of these courses with Radiological Control
- 4 Manager approval
- 5 **PREREQUISITES:** Lesson specific
- 6 **SCOPE:** Lesson specific
- 7 **REFRESHER:** ~~Recertification~~ ^{Requalification} every two years
- 8 **COURSE DESCRIPTION** (by module)

- 9 1. Basic Mathematics and Algebra (CL1.01) ≈4 hours
- 10 a. Prerequisites - None
- 11 b. Scope - This lesson is a review of arithmetic and algebraic methods used to
- 12 perform various radiological control calculations required by the RCT to
- 13 perform his/her daily duties. These calculations include scientific notation,
- 14 unit analysis and conversion, radioactive decay calculations, dose
- 15 rate/distance calculations, shielding calculations, and stay-time calculations.
- 16 c. Outline - Introduction
- 17 - Basic math operations with fractions
- 18 - Basic math operations with decimals
- 19 - Convert fractions to decimals and vice-versa
- 20 - Convert percent to decimal and vice-versa
- 21 - Basic math operations with signed numbers
- 22 - Basic math operations with exponents
- 23 - Find rational square roots
- 24 - Convert scientific notation to standard form and vice-versa
- 25 - Basic math with scientific notation
- 26 - Solving equations using the "Order of Mathematical Operations"
- 27 - Performing algebraic functions
- 28 - Solving equations with common and natural logarithms
- 29 - Exam

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Qualification
Certification Cards

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QUALIFICATION

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~~CERTIFICATION CARD:~~

CH Waste Handling Technician (WH-01)
CH Waste Handling Engineer (WH-02)

DURATION:

Nine to twelve months

CLASSROOM TRAINING:

Various classroom courses are utilized to provide operators the requisite training as part of the ~~certification~~ ^{Qualification} process. The candidate must satisfactorily complete the classroom training courses prior to completion of the ~~certification~~ ^{Qualification} card.

SCOPE:

The CH Waste Handling Technician ~~Certification Card~~ ^{Qualification Card} (WH-01) and CH Waste Handling Engineer ~~Certification Card~~ ^{Qualification Card} (WH-02) provide the minimum knowledge and competency requirements for ~~certification~~ ^{Qualification}. The requirements of the applicable ~~certification~~ ^{Qualification} must be completed by the candidate prior to performing those duties without direct supervision.

REFERENCES:

CH Waste Handling Technician ~~Certification Card~~ ^{Qualification Card} (WH-01)
CH Waste Handling Engineer ~~Certification Card~~ ^{Qualification Card} (WH-02)
Waste Handling Operations ~~Certification Card~~ ^{Qualification Card} Guide Book (WH-GUIDE-1)

QUALIFICATION

~~CERTIFICATION CARD DESCRIPTION~~ (by category)

1. Equipment Knowledge Requirements

Demonstrate knowledge of the following for the various pieces of CH waste handling equipment and systems:

- General principle of equipment operation
- Understanding of alarms, indications, and readings
- Proper response to abnormal equipment conditions
- Precautions and limiting conditions of operation
- Basic safety requirements for equipment operation

2. Equipment Operation Practical Requirements

Demonstrate competency in conducting CH waste handling equipment and system functional and operational inspections.

Demonstrate competency in standard operation of CH waste handling equipment and systems.

1 **3. Integrated Process Knowledge Requirements**

2 Demonstrate knowledge of the following for the various integrated support functions.

- 3 • Administrative activities for equipment/system isolation, modification and control
- 4 • Management of site derived waste
- 5 • Proper response to abnormal facility conditions
- 6 • Container storage area inspections
- 7 • Facility support systems

8 **4. Integrated Process Practical Requirements**

9 Demonstrate competency in performing administrative duties for equipment/system
10 isolation and control.

11 Demonstrate competency in management of site derived waste

12 Demonstrate competency in performing container storage area inspections

13 Walkdown the various facility support systems that affect waste handling

Qualification
~~CERTIFICATION CARD:~~

1 Radiological Control Technician (RCT)

2 DURATION: ≈9 working months

3 CLASSROOM TRAINING: Various classroom courses are utilized to reinforce the training
4 received as part of the ~~certification~~ ^{qualification} card. The candidate is
5 required to complete

6 SCOPE:

7 REFERENCES: WP 12-5, WIPP Radiological Control Manual
8 WP 12-HP, WIPP OHP Procedures Manual
9 WP 12-RE, Rad Engineering Procedures Manual

Qualification
~~CERTIFICATION CARD DESCRIPTION~~

10 (by category)

11 1. Academics Training

12 There are 13 lessons associated with the core academics program and 15 lessons and
13 two labs associated with the site academics program.

14 2. Practical Training

15 There are 33 job performance measures associated with the practical training element of the
16 RCT ~~certification~~ ^{qualification} program covering the following areas:

17 Demonstrate generation of a Radiological Work Permit.

18 Demonstrate how a radiological area should be posted.

19 Demonstrate applicable emergency response to various events.

20 Demonstrate competency in operating various types of monitoring equipment

21 3. Written Examination

22 This exam is administered after successful completion of academic lessons and practical
23 lessons. Successful completion of the comprehensive written exam is necessary prior to
24 participation in the oral examinations.

25 4. Oral Examination Board

26 The oral board consists of members of Radiation Safety, Operational Health Physics,
27 Facility Operations, and Technical Training. This board will assess the candidate's
28 response to normal and emergency situations encountered by a Radiation Control
29 Technician.

- 1 **QUALIFICATION**
CERTIFICATION CARD: EST-01 Emergency Services Technician
- 2 **DURATION:** 2 Years
- 3 **PREREQUISITES:** The candidate must be currently certified in CPR and possess an
4 EMT-I License.
- 5 **CLASSROOM TRAINING:** Additional classroom training courses are required prior to
6 completion of this ~~certification~~ ^{qualification} card.
- 7 **SCOPE:** This ~~certification~~ ^{qualification} card must be completed by all candidates prior
8 to standing a watch unsupervised. ~~Certification~~ ^{Qualification} is a six month
9 process. The individual may perform duties without direct
10 supervision only for those evolutions and/or operations for which
11 training has been completed.
- 12 All signatures must be made by an approved Subject Matter
13 Expert. The signatures indicate that the trainee has
14 demonstrated satisfactory knowledge and performance of the
15 task(s) indicated.
- 16 **REFERENCES:** Emergency Services Technician ~~Certification~~ ^{Qualification} Card Guide Book
17 (EST-01G)
18 WIPP Emergency Management Program (WP 12-9)

19 **QUALIFICATION**
CERTIFICATION CARD DESCRIPTION (by category)

- 20 1. Knowledge Requirements
- 21 Demonstrate basic knowledge of emergency management procedures and protocols
22 such as:
- 23 • The purpose and types of dry chemicals utilized in large and portable dry chemical
24 systems.
 - 25 • Inspection and testing principles of sprinkler systems, buildings, pull boxes, and
26 fire detection systems.
 - 27 • The general operation and hazards of fixed halon systems.
 - 28 • Principles and procedures for operation of various fire and rescue apparatus.
 - 29 • Selection and use of personal protective equipment.
 - 30 • Selection and use of hazardous material equipment and supplies for control and
31 mitigation.

1 **2. Practical Requirements**

2 **Demonstrate competency in the following areas:**

- 3 • Use of fire suppression apparatus and equipment.
- 4 • Use of rescue apparatus and equipment.
- 5 • Inspection and testing techniques and completion of corresponding forms.
- 6 • Operation of ambulance and operation and application of all ambulance equipment
- 7 and supplies.
- 8 • Application of all hazardous materials equipment and supplies for control and
- 9 mitigation.

- 1 **QUALIFICATION**
CERTIFICATION CARD: Quality Assurance Inspector
- 2 **DURATION:** Six to nine months
- 3 **CLASSROOM TRAINING:** Various formal classroom courses are utilized to support the
4 training received as part of the ^{Qualification} certification card. The candidate
5 is required to complete the classroom training courses
6 satisfactorily, prior to completion of the ^{Qualification} certification card.
- 7 **SCOPE:** The Quality Assurance ^{Qualification} Certification card establishes the
8 minimum education, skill, training, knowledge, and experience
9 requirements for Quality Assurance personnel who perform
10 inspection activities.
- 11 **REFERENCES:** WP 13-1, WID QA Program Manual
12 QAI PD2-3, Qualification and ^{Qualification} Certification of Inspection
13 Personnel

14 **QUALIFICATION**
CERTIFICATION CARD DESCRIPTION (by category)

15 **1. General Knowledge**

16 Demonstrate knowledge of the minimum site specific procedures:

- 17 • ASME NQA-1
18 • WID QA Program Manual
19 • Safety Manual
20 • Hoisting and Rigging Procedures
21 • Work Authorization Procedures
22 • Document Control Procedures

23 **2. On-the-Job Training**

24 Perform at least 20 hours of the following activities while supervised by a ^{qualified} certified
25 inspector.

- 26 • Receiving inspection
27 • Dimensional inspection
28 • Mechanical inspection
29 • Electrical inspection
30 • Civil inspection

1 **3. Job Performance Measure**

2 Perform the following tasks:

- 3 • Receipt inspection
- 4 • Conduct an inspection
- 5 • Hold/witness point inspection
- 6 • Issuance of a corrective action request
- 7 • Hold tag issuance
- 8 • Verification of corrective action
- 9 • Conduct a corrective action receipt inspection

**QUALIFICATION
CERTIFICATION CARD:**

Facility Operations Roving Watch

DURATION:

Six to nine months

CLASSROOM TRAINING:

Various classroom courses are utilized to reinforce the training received as part of the certification card. The candidate is required to complete the classroom training courses satisfactorily, prior to completion of the certification card.

SCOPE:

The Facility Operations Roving Watch certification is the foundation for all of the Facility Operations certifications. The certifications developed utilizing the Facility Operations Roving Watch certification are the Central Monitoring Room Operator Certification (FO-CMRO-2) and the Facility Operations Shift Supervisor Certification (FO-FOSS-3) (for FSM). This certification is used by all Facility Operations personnel. All of the requirements of the applicable certifications must be completed by the candidate before operating any equipment or performing any operating evolutions without direct supervision of a certified operator.

REFERENCES:

Facility Operations Roving Watch Certification Card (FO-RW-1)
WIPP Operations Watchstation Certification Card Guide Book (FO-GUIDE-1)

**QUALIFICATION
CERTIFICATION CARD DESCRIPTION** (by category)

1. System Knowledge

Demonstrate knowledge of the critical facility operating systems, such as:

- Theory of the system and equipment
- System design
- Differences in the various building systems around the facility
- Alarms and sequence of actions that follow alarms

The systems covered include:

- Facility electrical and backup electrical systems
- Heating, air conditioning, and ventilation systems
- Underground ventilation systems
- Domestic water and fire protection systems

- 1 **2. System Operation Practical Evaluation**
- 2 Demonstrate system startup/shutdown for the various facility systems according to
3 procedures.
- 4 Demonstrate maintenance of applicable records pertaining to the operation of facility
5 systems.
- 6 Demonstrate ability to conduct periodic required testing of facility systems.
- 7 Demonstrate competency to respond to alarms and emergency situations according to
8 procedures.
- 9 **3. Integrated Plant Knowledge**
- 10 Discuss the site policies on equipment lockout/tagout.
- 11 Discuss the process of notifications and authorizations that is involved in making
12 temporary plant modifications.
- 13 Discuss the site process for work authorization.
- 14 Discuss the role and responsibilities of Facility Operations on the site.
- 15 Discuss Conduct of Operations as it applies to Facility Operations.
- 16
- 17 **4. Integrated Plant Practical Evaluation**
- 18 Demonstrate the lockout/tagout process.
- 19 Prepare paperwork associated with a temporary plant modification.
- 20 Demonstrate ability to maintain the Facility Operations logs.
- 21 Demonstrate the actions that are taken in various facility emergencies.
- 22 Demonstrate ability to stand watch as RW during various shifts.
- 23 **5. Oral Certification Exam**
- 24 This final portion of the ~~certification~~^{qualification} consists of an oral board exam conducted by board
25 members who are knowledgeable in the ~~certification~~^{qualification} program areas.

qualification

qualification

- 1 **QUALIFICATION CERTIFICATION CARD:** Central Monitoring Room Operator
- 2 **DURATION:** Three to five months
- 3 **CLASSROOM TRAINING:** Various classroom courses are utilized to reinforce the training
4 received as part of the ^{Qualification} certification card. The candidate is
5 required to complete the classroom training courses,
6 satisfactorily, prior to completion of the ^{Qualification} certification card.
- 7 **SCOPE:** The Facility Operations Central Monitoring Room Operator
8 ^{Qualification} Certification (FO-CMRO-2) in conjunction with the Roving Watch
9 ^{Qualification} certification make up the support for the Facility Operations Shift
10 Supervisor ^{Qualification} Certification (FO-FOSS-3). This ^{Qualification} certification is used
11 by Facility Operations ^{Qualification} personnel ^{Qualification} as CMR operators or
12 Facility Operations Shift Supervisors. All of the requirements of
13 the applicable ^{Qualification} certifications must be completed by the candidate
14 prior to operating any equipment or performing any operating
15 evolutions without direct supervision of a ^{Qualification} certified operator.
16 ^{Qualification} Certifications are valid for two years.
- 17 **REFERENCES:** Central Monitoring Room Operator ^{Qualification} Certification Card (FO-CMR-2)
18 WIPP Operations Watchstation ^{Qualification} Certification Card Guide Book (FO-GUIDE-1)
- 19 **QUALIFICATION CERTIFICATION CARD DESCRIPTION (by category)**
- 20 1. System Knowledge
- 21 Demonstrate knowledge of the following for the various systems in the Central
22 Monitoring Room:
- 23 • Theory of the system and equipment
24 • System design
25 • Alarms and sequence of actions that follow the alarms
- 26 2. System Operation Practical Evaluation
- 27 Demonstrate competency in standard operation of the systems in the Central Monitoring
28 Room including obtaining various pieces of information such as:
- 29 • System status
30 • Alarm Status
31 • Meteorological data
- 32 Demonstrate what actions are to take place in the event of an alarm.
- 33 Demonstrate storage of information and subsequent retrieval.

1 3. Integrated Plant Knowledge

2 State the actions that must be taken to remove a CMS point scan/alarm check.

3 Discuss the sequence of events that must occur during a facility emergency.

4 4. Integrated Plant Practical Evaluation

5 Demonstrate how the CMR log is maintained.

6 Demonstrate the sequence of events that are involved in CMS point scan/alarm check
7 removal.

8 Demonstrate ability to stand watch as CMRO during different shifts.

9 Demonstrate the sequence of events involved in a facility emergency.

10 5. Oral Certification Exam

11 This final portion of the ~~certification~~^{qualification} consists of an oral board exam conducted by board
12 members who are knowledgeable in the ~~certification~~^{qualification} program areas.

qualification

1 **QUALIFICATION**
CERTIFICATION CARD: Facility Operations Shift Supervisor

2 **DURATION:** Three to five months

3 **CLASSROOM TRAINING:** Various classroom courses are utilized to reinforce the training
4 received as part of the ^{Qualification} certification card. The candidate is
5 required to complete the classroom training courses,
6 satisfactorily, prior to completion of the ^{Qualification} certification card.

7 **SCOPE:** The Facility Operations Shift Supervisor ^{Qualification} Certification (FO-FOSS-
8 3) is the final ^{Qualification} certification developed from the Central Monitoring
9 Room Operator ^{Qualification} Certification and Roving Watch ^{Qualification} Certification.
10 This ^{Qualification} certification is used by Facility Operations personnel, Facility
11 Operations Engineer, and Facility Shift Manager. The candidate
12 must be recommended by the Facility Operations Manager to
13 perform this ^{Qualification} certification. All of the requirements of the
14 applicable ^{Qualification} certifications must be completed by the candidate prior
15 to operating any equipment or performing any operating
16 evolutions without direct supervision of a ^{Qualification} certified operator.
17 ^{Qualification} Certifications are valid for two years.

18 **REFERENCES:** Facility Operations Shift Supervisor (FO-FOSS-3)
19 WIPP Operations Watchstation ^{Qualification} Card Guide Bc
20 (FO-GUIDE-1) ^{Qualification}

21 **QUALIFICATION**
CERTIFICATION CARD DESCRIPTION (by category)

22 1. System Knowledge ^{Qualification}

23 Completed ^{Qualification} certification through Central Monitoring Room Operator ^{Qualification} and
24 Roving Watch ^{Qualification} Certification ^{Qualification}

25 2. System Operation Practical Evaluation ^{Qualification}

26 Completed ^{Qualification} certification through Central Monitoring Room Operator ^{Qualification} and
27 Roving Watch ^{Qualification} Certification ^{Qualification}

1 **3. Integrated Plant Knowledge**

2 Discuss the site work authorization process and the role of the FSM.

3 Discuss the use of operator aids.

4 Discuss the responsibilities of the FSM.

5 Discuss the use of shift instructions.

6 Discuss the role of the FSM in facility emergencies and the actions that are to be taken
7 by the FSM.

8 Discuss the role of the Quality Assurance and Safety programs on the site.

9 Discuss the Contingency Plan and its implementation.

10 Discuss site regulatory compliance as it applies to hazardous waste and hazardous
11 materials.

12 **4. Integrated Plant Knowledge Evaluation**

13 Complete the required documentation for a lockout/tagout.

14 Complete the proper documentation relating to temporary plant modifications.

15 Perform various work authorization actions.

16 Demonstrate a review of the Facility Operations logs.

17 Demonstrate the response required for various facility emergencies.

18 Demonstrate ability to stand watch as FSM during different shifts.

19 **5. Oral Certification Exam**

20 This final portion of the ^{qualification} certification consists of an oral board exam conducted by board
21 members who are knowledgeable in the ^{qualification} certification program areas.

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~~Qualification Cards~~

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1 **QUALIFICATION CARD:** WWIS Data Administrator

2 **DURATION:** Two years

3 **CLASSROOM TRAINING:** Various classroom courses are utilized to provide the WWIS
4 Data Administrator with the knowledge and background on the
5 WIPP waste operations. OJT connected with the everyday
6 operation of the database will be provided by the WWIS SME.
7 The candidate must satisfactorily complete the classroom training
8 courses and the OJT prior to qualification.

9 **SCOPE:** The WWIS Certification Card provides the minimum knowledge
10 and competency requirements for qualification. The
11 requirements of the qualification must be completed to the
12 satisfaction of the current WWIS SME prior to the candidate
13 performing any of the WWIS data functions without direct
14 supervision by a qualified WWIS DA.

15 **REFERENCES:** WWIS Data Administrator Qualification Card

16 **QUALIFICATION CARD (by category)**

17 **1. Equipment Knowledge Requirements**

18 Demonstrate knowledge of the following WWIS hardware and software systems:

- 19 • General computer operation principles and communication terminal techniques
20 • IBM PC and Internet techniques
21 • Bar Code Reader System operation

22 **2. Equipment Operation Practical**

- 23 • Obtain and maintain local and Internet IDs
24 • Access WWIS and produce reports
25 • Demonstrate operation of bar code reader interface to WWIS

1 **3. Integrated Process Knowledge Requirements**

2 **Demonstrate knowledge of the following project document data requirements:**

- 3 • **WIPP Waste Acceptance Criteria**
4 • **WIPP Quality Assurance Program Plan**
5 • **Waste Analysis Plan**

6 **Demonstrate knowledge of the following WWIS Specific documentation:**

- 7 • **WWIS Software Requirements Specification**
8 • **WWIS Software Configuration Management Plan**
9 • **WWIS Software Quality Assurance Plan**
10 • **WWIS Software Design Description**

11 **4. Integrated Process Practical Requirements**

12 **Demonstrate competency in performing the administrative duties of the WWIS DA**

13 **Demonstrate competency in accessing the local area network (LAN) and the Internet.**

14 **Demonstrate the WIPP data interface to the WWIS via a walkdown of the receipt and**
15 **emplacement operations that provide data to the database.**

- 1 **QUALIFICATION CARD:** Radioactive Transportation (TE-01)
2 Federal Motor Carrier Safety Regulations (TE-02)
3 Hazardous Materials (TE-03)
4 Hazardous Waste Shipments by Public Highway (TE-05)
- 5 **DURATION:** Six to twelve months
- 6 **CLASSROOM TRAINING:** Various classroom courses are utilized to provide candidates the
7 requisite training as part of the qualification process. The
8 candidate must satisfactorily complete the classroom training
9 courses listed on the individual qualification card as a
10 prerequisite to beginning that process.
- 11 **SCOPE:** The Transportation Engineer qualification cards (TE-01 through
12 TE-05) provide the minimum knowledge and competency
13 requirements for qualification. The requirements of the individual
14 qualification cards must be completed by the candidate prior to
15 performing those duties without direct supervision.
- 16 **REFERENCES:** Radioactive Transportation (TE-01)
17 Federal Motor Carrier Safety Regulations (TE-02)
18 Hazardous Materials (TE-03)
19 Hazardous Waste Shipments by Public Highway (TE-05)

20 **QUALIFICATION CARD DESCRIPTION (by category)**

21 **1. Knowledge Requirements**

22 Demonstrate knowledge of the following regulatory arenas:

- 23 • Radioactive Material Transportation
- 24 • Federal Motor Carrier Safety Regulations
- 25 • Hazardous Materials
- 26 • Hazardous Waste Shipments by Public Highway

27 **2. Practical Requirements**

28 Demonstrate competency in performing the following for a given shipment:

- 29 • Determine the proper shipping name
- 30 • Determine the proper labeling and placement requirements
- 31 • Determine the proper application and marking requirements
- 32 • Prepare the proper shipping documents (i.e., Hazardous Waste Manifest, Bill of
33 Lading, LDR notification form, etc.)

1 **QUALIFICATION CARD:** Sampling Team (ST-01)

2 **DURATION:** 1 month

3 **PREREQUISITES:** HWW-101 - Hazardous Waste Worker

4 **SCOPE:** This qualification card must be completed by all candidates prior to
5 performing sampling tasks without the direct supervision of a qualified
6 person. This qualification ensures that the sampler will collect samples in a
7 way that will protect the sampler and the integrity of the sample collected.

8 **REFERENCES:** WIPP Sampling Team Qualification Guide ST-01G
9 WP 02-EC.05 Quality Assurance Project Plan for WIPP Site Effluent and
10 Hazardous Materials Sampling
11 WP 02-EC.06 WIPP Site Effluent and Hazardous Materials Sampling Plan

12 **QUALIFICATION CARD DESCRIPTION (by category)**

13 **1. Knowledge Requirements**

14 Demonstrate basic knowledge of hazardous waste sampling protocol such as:

- 15 • Preventing cross-contamination of samples and equipment
- 16 • Importance of the a chain-of-custody
- 17 • Purpose of the field logbook and documentation
- 18 • Labeling and sealing procedures
- 19 • Methods of obtaining various sample types (i.e. TCLP organics, volatile organic
20 compounds, TCLP metals)

21 **2. Safety Requirements**

22 Demonstrate knowledge of the safety requirements for sampling activities such as:

- 23 • Level of personal protective equipment (PPE) needed for various sampling
24 situations
- 25 • Actions to take when encountering damaged or bulging containers
- 26 • Importance of the "Buddy System"

27 **3. Practical Requirements**

- 28 • Correct and safe use of sampling equipment
- 29 • Collection of a given sample preventing cross-contamination
- 30 • Labeling and sealing sampling containers
- 31 • Completion of the Chain-of-Custody form

1 **QUALIFICATION CARD:** Equipment Tagout/Lockout Procedure, Authorizing Supervisor
2 (OPS-01)

3 **DURATION:**

4 **CLASSROOM TRAINING:** Various classroom courses are used to reinforce the training
5 received as part of this qualification card. The candidate is
6 required to complete the classroom training courses,
7 satisfactorily, prior to completion of the qualification card.

8 **SCOPE:** All requirements of this Qualification Card must be completed by
9 the candidate prior to performing any tagout/lockout evolutions
10 without the direct supervision of a qualified operator or
11 supervisor.

12 **REFERENCES:** WP 04-AD3011, Equipment Tagout/Lockout
13 WP 10-AD3005, Control and Use of Maintenance Locks

14 *QUALIFICATION*
~~CERTIFICATION~~ **CARD DESCRIPTION** (by category)

15 1. Knowledge requirements

16 A. Know the purpose of:

- 17 • Danger tag
18 • Caution tag

19 B. Know:

- 20 • Conditions that require Operations lock
21 • What sources may be utilized to determine proper placement of danger tags
22 • Personnel authorized to place Operations locks and tags
23 • When Operations locks and tags are placed/removed with respect to maintenance
24 locks
25 • Precautions observed while placing tags
26 • Conditions to be met if maintenance lock is to be removed and technician is not
27 available
28 • Requirements for stored energy devices
29 • Requirements for tagging mobile equipment
30 • Conditions required for removal of a tagout/lockout
31 • Consequences of intentionally violating a tagout/lockout
32 • Actions taken if a discrepancy is found during tagout/lockout audit
33 • Frequency of tagout/lockout audit performance
34 • How to add work packages to Tagout/Lockout Control Sheet

- 1 C. Know the concurrence requirements for:
- 2 • Tagouts involving fire protection systems
- 3 • Tagouts involving operational safety requirement equipment or controlled
- 4 area/radioactive materials boundaries

5 2. Practical Requirements

- 6 • Prepare an equipment Tagout/Lockout Control Sheet per WP 04-AD3011
- 7 • After tagout/lockout is authorized, place equipment tagout/lockout on per WP 04-
- 8 AD3011
- 9 • Remove the equipment tagout/lockout per WP 04-AD3011
- 10 • Perform tagout/lockout audit per WP 04-AD3011
- 11 • Authorize a Tagout/Lockout Control Sheet for placement in the facility per WP 04-
- 12 AD3011
- 13 • Authorize an equipment tagout/lockout removal per WP 04-AD3011

1 **QUALIFICATION CARD:** Equipment Tagout/Lockout Procedure, Operations Technician
2 (OPS-01T)

3 **DURATION:**

4 **CLASSROOM TRAINING:** Various classroom training courses are utilized to reinforce the
5 training received as part of this qualification card. The candidate
6 is required to complete the classroom training courses,
7 satisfactorily, prior to completion of the qualification card.

8 **SCOPE:** All requirements of this Qualification Card must be completed by
9 the candidate prior to performing any tagout/lockout evolutions
10 without the direct supervision of a qualified operator or
11 supervisor.

12 **REFERENCES:** WP 04-AD3011, Equipment Tagout/Lockout
13 WP 10-AD3005, Control and Use of Maintenance Locks

14 ~~CERTIFICATION~~ ^{QUALIFICATION} CARD DESCRIPTION (by category)

15 1. Knowledge Requirements

16 A. Know the purpose of:

- 17 • Danger tag
18 • Caution tag

19 B. Know:

- 20 • Conditions requiring an Operations lock to accompany tagout
21 • What sources may be utilized to determine proper placement of danger tags
22 • Personnel authorized to place Operations locks and tags
23 • When Operations locks and tags are placed/removed with respect to maintenance
24 locks
25 • Precautions observed while placing tags
26 • Conditions to be met if maintenance lock is to be removed and technician is not
27 available
28 • Requirements for stored energy devices
29 • Requirements for tagging mobile equipment
30 • Conditions required for removal of a tagout/lockout
31 • Consequences of intentionally violating a tagout/lockout
32 • Actions taken if a discrepancy is found during tagout/lockout audit
33 • Frequency of tagout/lockout audit performance
34 • How to add work packages to Tagout/Lockout Control Sheet

- 1 C. **Know the Concurrence Requirements for:**
- 2 • Tagouts involving fire protection systems
- 3 • Tagouts involving Operational Safety Requirement equipment or Controlled
- 4 Area/Radioactive Materials boundary
- 5 **2. Practical Requirements**
- 6 • Prepare equipment Tagout/Lockout Control Sheet per WP 04-AD3011
- 7 • Place equipment tagout/lockout on specified component per WP 04-AD3011
- 8 • Remove equipment tagout/lockout per WP 04-AD3011

1 **QUALIFICATION CARD:** Waste Handling Hoist Equipment Operator

2 **DURATION:** Approximately 12 to 15 months

3 **SCOPE:** The Waste Handling Hoist Equipment Operator Qualification (M-
4 30) prepares the candidate to be a qualified man-hoist operator.
5 All of the requirements for the applicable qualification must be
6 completed prior to operating the Waste Handling Hoist unless
7 under the direct supervision of a qualified operator.

8 **REFERENCES:** Waste Handling Hoist Equipment Operator Qualification Card
9 Guide (M-30G)
10 Waste Handling Shaft Operation Procedure

11 **QUALIFICATION CARD DESCRIPTION (by category)**

12 **1. Equipment Knowledge**

13 Demonstrate knowledge of the following systems associated with the Waste Hoist:

- 14 • Major components of the Waste Hoist in the headframe and collar areas
15 • Major components of the Waste Hoist electrical systems
16 • Be able to describe the correct operations of all Waste Hoist systems and their
17 interrelationships

18 **2. Equipment Safety**

19 Demonstrate knowledge of all safety systems associated with the Waste Hoist and how
20 their functions affect hoist operation.

21 Describe the correct response of the operator when safety features are actuated.

22 **3. Equipment Maintenance**

23 Describe the maintenance activities and requirements for the Waste Hoist systems.

24 State the actions of the Waste Hoist operator during the performance of maintenance
25 activities.

1 **4. Equipment Practical**

2 Perform normal startup and shutdown of all Waste Hoist systems.

3

4 Perform normal hoisting operations for material and personnel in all modes of operation.

5 **5. Oral Qualification Exam**

6 This final portion of the ^{qualification} certification, consists of an oral board exam conducted by board
7 members who are knowledgeable in the ^{qualification} certification program areas.

qualification

1 **QUALIFICATION CARD:** Waste Handling Shaft Tender Operator

2 **DURATION:** Approximately 7 months

3 **SCOPE:** The Waste Handling Shaft Tender Operator Qualification (M-31)
4 prepares the candidate to operate controls and systems located
5 at both the collar area (surface) and the station area
6 (underground) at the Waste Shaft. All the requirements for this
7 qualification must be completed prior to operation of Waste Shaft
8 systems unless under the direct supervision of a qualified
9 operator.

10 **REFERENCES:** Waste Handling Shaft Tender Qualification Guide (M-31G)
11 Waste Handling Shaft Operation Procedure

12 **QUALIFICATION CARD DESCRIPTION (by category)**

13 **1. Equipment Knowledge**

14 Demonstrate knowledge of the following Waste Shaft equipment at the collar and
15 station:
16

- 17 • Waste Shaft controls
- 18 • Communication systems
- 19 • Conveyance control panels
- 20 • Cage and its capacity

21 **2. Equipment Safety**

22 Demonstrate knowledge of all safety systems and devices associated with the Waste
23 Hoist.

24 Describe the position responsibilities with regard to shaft safety and who to contact
25 during abnormal conditions.

26 **3. Personnel Safety**

27 Demonstrate knowledge of the requirements for all personnel who wish to enter the
28 underground via the Waste Shaft.

29 Demonstrate knowledge of actions required during all work in and around the Waste
30 Shaft or surrounding areas.

31 **4. Equipment Maintenance**

32 Describe the maintenance and inspection duties of both the collar and station tender.
33

1 **5. Equipment Practical**

2 Perform pre-shift inspections of the collar and station areas.

3

4 Perform all record keeping duties of the shaft tender.

5 Demonstrate proper operation of the Local Control Stations, Pivot Rail System, and Bell
6 Systems.

7 **6. Oral Qualification Exam**

8 This final portion of the qualification consists of an oral board exam conducted by board
9 members who are knowledgeable in the ~~certification~~ program areas.

qualification