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February 23, 2004

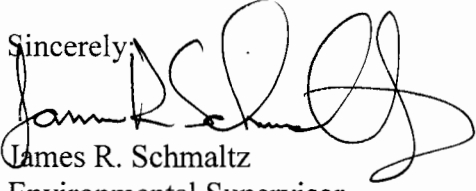
Ms. Linda Montoya, Management Analyst
New Mexico Environment Department
Hazardous Waste Bureau
2905 Rodeo Park Dr. East BLDG 1
Santa Fe, New Mexico 87502

Via: Certified Mail 7099 3220 0010 2242 4160

Dear Ms. Montoya

Please find enclosed a diskette and a hard copy containing Giant Refining Company's Bloomfield refinery 2003 Biennial Hazardous Waste Report.

If you have questions about this report, please contact me at (505) 632-4171.

Sincerely,

James R. Schmaltz
Environmental Supervisor
Giant Refining Company - Bloomfield

Enclosure

Cc-w/o enclosure: Chad King
Ed Riege

<p>MAIL THE COMPLETED FORM TO: The Appropriate EPA Regional or State Office</p>	<p>United States Environmental Protection Agency RCRA SUBTITLE C SITE IDENTIFICATION FORM</p>		
<p>1. Reason for Submittal and Status of Information Supplied (see instructions on pages 10 and 11)</p> <p>CHECK CORRECT BOX(ES)</p>	<p>A. Reason for Submittal:</p> <p><input type="checkbox"/> To provide initial notification (to obtain an EPA ID Number for hazardous waste, universal waste, or used oil activities).</p> <p><input type="checkbox"/> To provide subsequent notification (to update site identification information).</p> <p><input type="checkbox"/> As a component of a First RCRA Hazardous Waste Part A Permit Application.</p> <p><input type="checkbox"/> As a component of a Revised RCRA Hazardous Waste Part A Permit Application (Amendment # _____).</p> <p><input checked="" type="checkbox"/> As a component of the Hazardous Waste Report.</p>		
<p>2. Site EPA ID Number (see instructions on page 11)</p>	<p>EPA ID Number: NMD089416416</p>		
<p>3. Site Name (see instructions on page 11)</p>	<p>Legal Name: GIANT REFINING COMPANY - BLOOMFIELD</p>		
<p>4. Site Location Information (see instructions on page 11)</p>	<p>Street Address: #50 COUNTY ROAD 4990</p>		
	<p>City, Town, or Village: BLOOMFIELD</p>	<p>State: NM</p>	
	<p>County Name: SAN JUAN</p>	<p>Zip Code: 87413- -</p>	
<p>5. Site Land Type (see instructions on page 11)</p>	<p>Site Land Type: <input checked="" type="checkbox"/> Private <input type="checkbox"/> County <input type="checkbox"/> District <input type="checkbox"/> Federal <input type="checkbox"/> Indian <input type="checkbox"/> Municipal <input type="checkbox"/> State <input type="checkbox"/> Other</p>		
<p>6. North American Industry Classification System (NAICS) Code(s) for the Site (see instructions on page 11)</p>	<p>A. 324110</p>	<p>B.</p>	
	<p>C.</p>	<p>D.</p>	
<p>7. Site Mailing Address (see instructions on page 12)</p>	<p>Street or P.O. Box: #50 P.O BOX 159</p>		
	<p>City, Town, or Village: BLOOMFIELD</p>		<p>State: NM</p>
	<p>Country: UNITED STATES</p>	<p>Zip Code: 87413- -</p>	
<p>8. Site Contact Person (see instructions on page 12)</p>	<p>First Name: JAMES</p>	<p>MI: R</p>	<p>Last Name: SCHMALTZ</p>
	<p>Phone Number: (505) 632-4171 Extension: 4171</p>		<p>Email: RSCHMALTZ@GIANT.COM</p>
<p>9. Legal Owner and Operator of the Site (see instructions on pages 12 and 13)</p>	<p>A. Name of Site's Operator: SAN JUAN REFINING COMPANY</p>		<p>Date Became Operator (mm/dd/yyyy): 10/06/1995</p>
	<p>Operator Type: <input checked="" type="checkbox"/> Private <input type="checkbox"/> County <input type="checkbox"/> District <input type="checkbox"/> Federal <input type="checkbox"/> Indian <input type="checkbox"/> Municipal <input type="checkbox"/> State <input type="checkbox"/> Other</p>		
	<p>B. Name of Site's Legal Owner: SAN JUAN REFINING COMPANY</p>		<p>Date Became Owner (mm/dd/yyyy): 01/06/1995</p>
	<p>Owner Type: <input checked="" type="checkbox"/> Private <input type="checkbox"/> County <input type="checkbox"/> District <input type="checkbox"/> Federal <input type="checkbox"/> Indian <input type="checkbox"/> Municipal <input type="checkbox"/> State <input type="checkbox"/> Other</p>		
	<p>Street or P.O. Box: #50 COUNTY ROAD 4990</p>		
	<p>City, Town, or Village: BLOOMFIELD</p>		
	<p>State: NM Zip Code: 87413- - Country:</p>		

10. Type of Regulated Waste Activity (Mark 'X' in the appropriate boxes. See instructions on pages 13, 14, 15, and 16)

A. Hazardous Waste Activities

1. Generator of Hazardous Waste
(choose only one of the following three categories)

- a. LQG: Greater than 1,000 kg/mo (2,200 lbs.) of non-acute hazardous waste; or
- b. SQG: 100 to 1,000 kg/mo (220 - 2,200 lbs.) of non-acute hazardous waste; or
- c. CESQG: Less than 100 kg/mo of non-acute hazardous waste

In addition, indicate other generator activities (check all that apply)

- d. United States Importer of Hazardous Waste
- e. Mixed Waste (hazardous and radioactive) Generator

For Items 2 through 6, check all that apply:

- 2. Transporter of Hazardous Waste
- 3. Treater, Storer, or Disposer of Hazardous Waste (at your site) Note: A hazardous waste permit is required for this activity
- 4. Recycler of Hazardous Waste (at your site) Note: A hazardous waste permit may be required for this activity.
- 5. Exempt Boiler and/or Industrial Furnace
 - a. Small Quantity On-site Burner Exemption
 - b. Smelting, Melting, Refining Furnace Exemption
- 6. Underground Injection Control

B. Universal Waste Activities

1. Large Quantity Handler of Universal Waste (accumulate 5,000 KG or more) [refer to your State regulations to determine what is regulated]. Indicate types of universal waste generated and/or accumulated at your site. (check all boxes that apply)

	Generated	Accumulated
a. Batteries	<input type="checkbox"/>	<input type="checkbox"/>
b. Pesticides	<input type="checkbox"/>	<input type="checkbox"/>
c. Thermostats	<input type="checkbox"/>	<input type="checkbox"/>
d. Lamps	<input type="checkbox"/>	<input type="checkbox"/>
e. Other _____	<input type="checkbox"/>	<input type="checkbox"/>
f. Other _____	<input type="checkbox"/>	<input type="checkbox"/>
g. Other _____	<input type="checkbox"/>	<input type="checkbox"/>

2. Destination Facility for Universal Waste N

Note: A hazardous waste permit may be required for this activity.

C. Used Oil Activities

1. Used Oil Transporter - Indicate Type(s) of Activity(ies)

- a. Transporter
- b. Transfer Facility

2. Used Oil Processor and/or Re-refiner - Indicate Type(s) of Activity(ies)

- a. Processor
- b. Re-refiner

3. Off-Specification Used Oil Burner

4. Used Oil Fuel Marketer - Indicate Type(s) of Activity(ies)

- a. Marketer Who Directs Shipment of Off-Specification Used Oil to Off-Specification Used Oil Burner
- b. Marketer Who First Claims the Used Oil Meets the Specifications

11. Description of Hazardous Wastes (see instructions on page 16)

A. Waste Codes for Federally Regulated Hazardous Wastes. Please list the waste codes of the Federal hazardous wastes handled at your site. List them in the order they are presented in the regulations (e.g., D001, D003, F007, U112). Use an additional page if more spaces are needed.

D004	D009	D010	D018	K051	K050	K170
K171	D002					

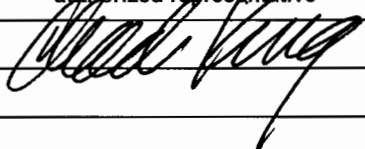
EPA ID No. NMD089416416

B. Waste Codes for State-Regulated (i.e., non-Federal) Hazardous Wastes. Please list the waste codes of the State-regulated hazardous wastes handled at your site. List them in the order they are presented in the regulations. Use an additional page if more spaces are needed for waste codes.

12. Comments (see instructions on page 17)

RSCHMALTZ@GIANT.COM

13. Certification. I certify under penalty of law that this document and all attachments were prepared under my direction or supervision in accordance with a system designed to assure that qualified personnel properly gather and evaluate the information submitted. Based on my inquiry of the person or persons who manage the system or those persons directly responsible for gathering the information, the information submitted is, to the best of my knowledge and belief, true, accurate and complete. I am aware that there are significant penalties for submitting false information, including the possibility of fine and imprisonment for knowing violations. **(see instructions on page 17)**

Signature of owner, operator, or an authorized representative	Name and Official Title (type or print)	D. Date Signed (mm-dd-yyyy)
	CHAD KING REFINERY MGR.	01/27/2004



U.S. ENVIRONMENTAL
PROTECTION AGENCY
2003 Hazardous Waste Report

**FORM
GM**

**WASTE GENERATION
AND MANAGEMENT**

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
#50 COUNTY ROAD 4990
BLOOMFIELD, NM 87413

EPA ID NO: NMD089416416

Sec. 1	A. Waste Description BOTTOM SLUDGE FROM REFINERY PREFLASH TOWER, IGNITABILITY, PETROLEUM SOLID.		
B. EPA Hazardous Waste Code D004 D009 D010 D018		C. State Hazardous Waste Code	
D. Source Code G13 Management Method code for Source code G25	E. Form Code W609	F. Quantity Generated in 2003 2,200.00	G. UOM 1 Density 0.00 lb./gal.

Sec. 2	Was any of this waste managed on-site? No	
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type Quantity treated, disposed, or recycled on-site in 2003

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes	
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040
		D. Total quantity shipped in 2003 2,200.00

Comments

NULL.

SITE NAME

GIANT REFINING COMPANY - BLOOMFIELD
 #50 COUNTY ROAD 4990
 BLOOMFIELD, NM 87413

EPA ID NO: NMD089416416



U.S. ENVIRONMENTAL
 PROTECTION AGENCY
 2003 Hazardous Waste Report

**FORM
 GM**

**WASTE GENERATION
 AND MANAGEMENT**

Sec. 1	A. Waste Description BOTTOM SLUDGE FROM GROUNDWATER RECOVERY TANK CONTAINING BENZENE.			
B. EPA Hazardous Waste Code D018		C. State Hazardous Waste Code		
D. Source Code G13 Management Method code for Source code G25	E. Form Code W205	F. Quantity Generated in 2003 3,800.00	G. UOM 1 Density 0.00 lb./gal.	

Sec. 2	Was any of this waste managed on-site? No			
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2		
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes		
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040	D. Total quantity shipped in 2003 3,800.00

Comments
.NULL.



U.S. ENVIRONMENTAL PROTECTION AGENCY
2003 Hazardous Waste Report

**FORM
GM**

**WASTE GENERATION
AND MANAGEMENT**

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
#50 COUNTY ROAD 4990
BLOOMFIELD, NM 87413
EPA ID NO: NMD089416416

Sec. 1	A. Waste Description SPENT HYDRO-TREATING CATALYST FROM REFORMER, LISTED REFINERY WASTE.		
B. EPA Hazardous Waste Code K171		C. State Hazardous Waste Code	
D. Source Code G15 Management Method code for Source code G25	E. Form Code W409	F. Quantity Generated in 2003 15,250.00	G. UOM 1 Density 0.00 lb./gal.

Sec. 2	Was any of this waste managed on-site? No	
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type Quantity treated, disposed, or recycled on-site in 2003

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes	
Site # 1	B. EPA ID No. of facility to which waste was shipped TXD074195678	C. Off-site Management Method code shipped to H040
		D. Total quantity shipped in 2003 15,250.00

Comments
.NULL.



U.S. ENVIRONMENTAL
PROTECTION AGENCY
2003 Hazardous Waste Report

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
#50 COUNTY ROAD 4990
BLOOMFIELD, NM 87413
EPA ID NO: NMD089416416

**FORM
GM**

**WASTE GENERATION
AND MANAGEMENT**

Sec. 1	A. Waste Description API OIL/WATER SEPARATOR SLUDGE CONTAINING BENZENE.		
B. EPA Hazardous Waste Code K051 D018		C. State Hazardous Waste Code	
D. Source Code G13 Management Method code for Source code G25	E. Form Code W603	F. Quantity Generated in 2003 400.00	G. UOM 1 Density 8.34 lb./gal.

Sec. 2	Was any of this waste managed on-site? No	
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type Quantity treated, disposed, or recycled on-site in 2003

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes		
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040	D. Total quantity shipped in 2003 400.00

Comments NULL.			
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SITE NAME

GIANT REFINING COMPANY - BLOOMFIELD
 #50 COUNTY ROAD 4990
 BLOOMFIELD, NM 87413

EPA ID NO: NMD089416416



U.S. ENVIRONMENTAL
 PROTECTION AGENCY
 2003 Hazardous Waste Report

**FORM
 GM**

**WASTE GENERATION
 AND MANAGEMENT**

Sec. 1	A. Waste Description HEAT EXCHANGER BUNDLE CLEANING SLUDGE FROM PETROLEUM REFINERY, LISTED REFINERY WASTE.			
B. EPA Hazardous Waste Code K050		C. State Hazardous Waste Code		
D. Source Code G13 Management Method code for Source code G25	E. Form Code W603	F. Quantity Generated in 2003 800.00	G. UOM 1 Density 8.34 lb./gal.	

Sec. 2	Was any of this waste managed on-site? No			
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2		
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes		
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040	D. Total quantity shipped in 2003 800.00

Comments
NULL.



U.S. ENVIRONMENTAL PROTECTION AGENCY
2003 Hazardous Waste Report

**FORM
GM**

**WASTE GENERATION
AND MANAGEMENT**

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
#50 COUNTY ROAD 4990
BLOOMFIELD, NM 87413

EPA ID NO: NMD089416416

Sec. 1	A. Waste Description BOTTOM SLUDGE FROM PETROLEUM REFINERY MAIN COLUMN, IGNITABLE LISTED WASTE.		
B. EPA Hazardous Waste Code K170		C. State Hazardous Waste Code	
D. Source Code G13 Management Method code for Source code G25	E. Form Code W603	F. Quantity Generated in 2003 800.00	G. UOM 1 Density 8.34 lb./gal.

Sec. 2	Was any of this waste managed on-site? No	
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type Quantity treated, disposed, or recycled on-site in 2003

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes		
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040	D. Total quantity shipped in 2003 800.00

Comments

NULL.



U.S. ENVIRONMENTAL
PROTECTION AGENCY
2003 Hazardous Waste Report

**FORM
GM**

**WASTE GENERATION
AND MANAGEMENT**

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
#50 COUNTY ROAD 4990
BLOOMFIELD, NM 87413

EPA ID NO: **NMD089416416**

Sec. 1	A. Waste Description CORROSIVE SOIL FROM SPILL, MATERIAL CONTAINED PHOSPHORIC ACID.			
B. EPA Hazardous Waste Code D002		C. State Hazardous Waste Code		
D. Source Code G32 Management Method code for Source code G25	E. Form Code W301	F. Quantity Generated in 2003 2,400.00	G. UOM 1 Density 8.34 lb./gal.	

Sec. 2	Was any of this waste managed on-site? No			
ON-SITE PROCESS SYSTEM 1		ON-SITE PROCESS SYSTEM 2		
On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	On-site process system type	Quantity treated, disposed, or recycled on-site in 2003	

Sec. 3	A. Was any of this waste shipped off site in 2003 for treatment, disposal, or recycling? Yes		
Site # 1	B. EPA ID No. of facility to which waste was shipped NVD980895338	C. Off-site Management Method code shipped to H040	D. Total quantity shipped in 2003 2,400.00

Comments
NULL.



U.S. ENVIRONMENTAL
PROTECTION AGENCY
2003 Hazardous Waste Report

**FORM
OI**

**OFF-SITE
IDENTIFICATION**

SITE NAME
GIANT REFINING COMPANY - BLOOMFIELD
COUNTY ROAD 4990
BLOOMFIELD NM 87413
EPA ID NO: NMD089416416

A. EPA ID No. of off-site installation or transporter NVD980895338	B. Name of off-site installation or transporter 21ST CENTURY ENVIRONMENTAL MANAGEMENT IN
C. Handler Type N Generator N Transporter Y TSDR	D. Address of off-site installation Street 2095 EAST NEWLANDS DRIVE City FERNLEY State NV Zip 89408-

A. EPA ID No. of off-site installation or transporter TXD074195678	B. Name of off-site installation or transporter GULF CHEMICAL AND METALLURGICAL CORPORAT
C. Handler Type N Generator N Transporter Y TSDR	D. Address of off-site installation Street 302 MIDWAY RD. City FREEPORT State TX Zip 77542-

A. EPA ID No. of off-site installation or transporter CAD063547996	B. Name of off-site installation or transporter PHILIP TRANSPORTATION & REMEDIATION, INC
C. Handler Type N Generator Y Transporter N TSDR	D. Address of off-site installation Street City State Zip -

A. EPA ID No. of off-site installation or transporter NVD980895338	B. Name of off-site installation or transporter 21ST CENTURY ENV.
C. Handler Type N Generator Y Transporter N TSDR	D. Address of off-site installation Street City State Zip -