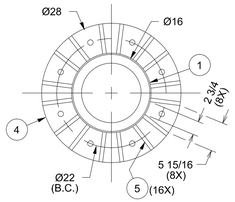
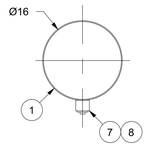
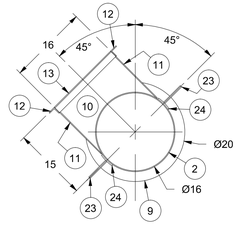


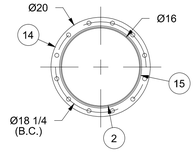
SECTION "A"
See Below



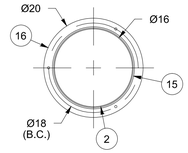
SECTION "B"
See Below



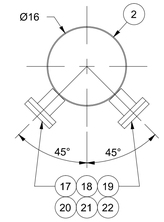
SECTION "C"
See Below



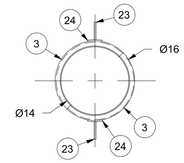
SECTION "D"
See Below



SECTION "E"
See Below



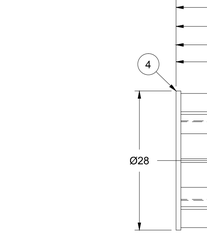
SECTION "F"
See Below



SECTION "G"
See Below

BILL OF MATERIALS

ITEM	QTY	SIZE - DIMENSION - REFERENCE	MTL
1	1	3/16" X 16" O.D. X 60" LG. CYL. (49 5/8")	A36
2	6	3/16" X 16" O.D. X 48" LG. CYL. (49 5/8")	A36
3	2	3/16" THK. PLATE - SEE DETAIL	A36
4	1	1" THK. PLATE - SEE DETAIL	A36
5	16	3/4" THK. PLATE - SEE DETAIL	A36
6	1	3/16" THK. PLATE - SEE DETAIL	A36
7	1	2" DIA. STANDARD COUPLING	STL
8	1	2" DIA. PIPE PLUG	STL
9	6	1/2" THK. PLATE - SEE DETAIL	A36
10	2	3/16" THK. PLATE - SEE DETAIL	A36
11	2	3/16" THK. PLATE - SEE DETAIL	A36
12	4	1/4" X 1 1/2" X 1 1/2" L - SEE DETAIL	A36
13	4	1/4" X 1 1/2" X 1 1/2" L - SEE DETAIL	A36
14	2	1/4" THK. PLATE - SEE DETAIL	A36
15	3	1/4" X 2" FLAT BAR - SEE DETAIL	A36
16	1	1/4" THK. PLATE - SEE DETAIL	A36
17	2	3" DIA. SCH.40 PIPE - 5 1/2" LONG	STL
18	2	3" DIA. R.F.S.O. FLANGE	STL
19	2	3" DIA. BLIND FLANGE	STL
20	2	3" DIA. STANDARD GASKET	FIBER
21	8	5/8" N.C. X 2 3/4" LONG - H.H.C.S.	GR8
22	8	5/8" N.C. HEX NUT	GR8
23	4	3/8" THK. PLATE - SEE DETAIL	A36
24	4	1/4" THK. PLATE - SEE DETAIL	A36
25	12	3/4" N.C. X 1 1/4" LG BOLT - (FULL THREAD)	A325
26	12	3/4" N.C. HEX NUT	A325



ITEM "4" DETAILS
(1) REQ'D.
SCALE: NA

ITEM "6" DETAILS
(1) REQ'D.
SCALE: NA

ITEM "10" DETAILS
(2) REQ'D.
SCALE: NA

ITEM "12" DETAILS
(4) REQ'D.
SCALE: NA

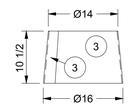
ITEM "14" DETAILS
(2) REQ'D.
SCALE: NA

ITEM "16" DETAILS
(1) REQ'D.
SCALE: NA

MATERIAL: 3/8 THK. PLATE

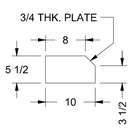
ITEM "23" DETAILS
(4) REQ'D.
SCALE: NA

TOP VIEW

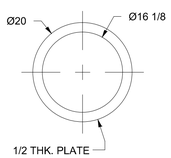


SIDE VIEW

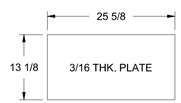
ITEM "3" DETAILS
(1) REQ'D.
SCALE: NA



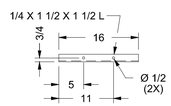
ITEM "5" DETAILS
(16) REQ'D.
SCALE: NA



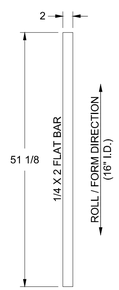
ITEM "9" DETAILS
(6) REQ'D.
SCALE: NA



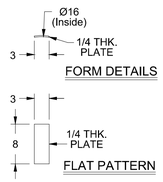
ITEM "11" DETAILS
(2) REQ'D.
SCALE: NA



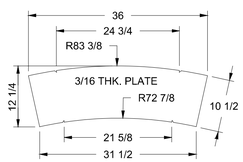
ITEM "13" DETAILS
(4) REQ'D.
SCALE: NA



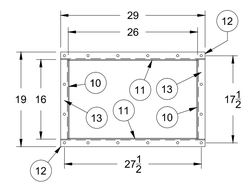
ITEM "15" DETAILS
(3) REQ'D.
SCALE: NA



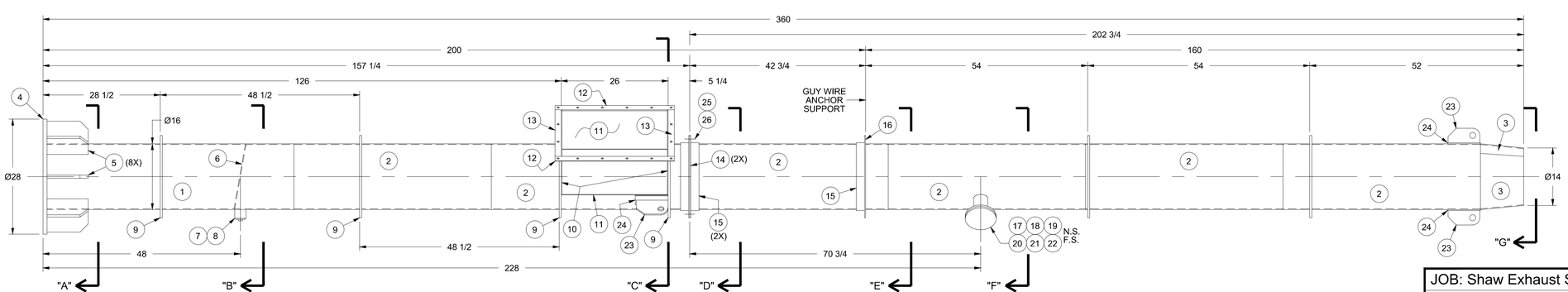
ITEM "24" DETAILS
(4) REQ'D.
SCALE: NA



ITEM "3" FLAT PATTERN
(2) MAKES (1)
SCALE: NA



INLET FLANGE DETAILS
(2) ASS'Y. REQ'D.
(1) SHIPS LOOSE!
SCALE: NA



EXHAUST STACK ASSEMBLY
(1) ASS'Y. REQ'D.
SCALE: NA

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REV	DESCRIPTION	DWN	APR	DATE

JOB: Shaw Exhaust Stack

TITLE: Stack Ass'y. & Details

SCALE: NA
DATE: 9-4-12
FILE: 16512S
MATERIAL: Varies
DWG BY: SBG

Superior Welding
W5521 Railroad Ave.
Hermansville, MI 49847
Ph.: (906) 498-7659
Fax: (906) 498-7649

SWM NUMBER: 16512
ANGUIL NUMBER: 16512
DRAWING NUMBER: 16512-S
REV: -